

INTERMODAL TRANSPORTATION OF HAZARDOUS  
MATERIALS WITH SUPPLIER SELECTION: APPLICATION IN TURKEY

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by  
Pelin Elaldi  
November 2011

I certify that I have read this thesis and that in my opinion it is full adequate, in scope and in quality, as a dissertation for the degree of Master of Science.

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Assoc. Prof. Bahar Y. Kara (Advisor)

I certify that I have read this thesis and that in my opinion it is full adequate, in scope and in quality, as a dissertation for the degree of Master of Science.

---

Asst. Prof. Osman Alp (Co-Advisor)

I certify that I have read this thesis and that in my opinion it is full adequate, in scope and in quality, as a dissertation for the degree of Master of Science.

---

Asst. Prof. Alper Şen

I certify that I have read this thesis and that in my opinion it is full adequate, in scope and in quality, as a dissertation for the degree of Master of Science.

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Asst. Prof. Sibel Alumur Alev

Approved for the Graduate School of Engineering and Science

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Prof. Dr. Levent Onural

Director of the Graduate School of Engineering and Science

# ABSTRACT

## INTERMODAL TRANSPORTATION OF HAZARDOUS MATERIALS WITH SUPPLIER SELECTION: APPLICATION IN TURKEY

Pelin Elaldi

M.S. in Industrial Engineering

Supervisor: Assoc. Prof. Bahar Y. Kara

Co-Supervisor: Assist. Prof. Osman Alp

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Fuel transportation constitutes a significant portion of hazardous materials transportation for decades. Fuel companies generally prefer highway transportation whereas railway transportation is also a potential alternative due to its advantages both from cost- and risk perspectives. The aim of this thesis is to investigate the potential benefits of using railways in conjunction to highways for fuel transportation in Turkey. In this thesis, we first investigate a quantitative risk model that could be used to assess the risk of railway transportation. Then, a mathematical model is developed which aims to answer the following three questions: What should be the routes of fuel products transported from suppliers to demand points and which transportation mode(s) should be used on these routes?, Where to open transfer units?, and Which suppliers should satisfy which demand points with what capacity?. The model has two possibly conflicting objectives of minimizing the total transportation risk and minimizing the total transportation cost. The proposed models are tested over Turkish network for which all required realistic data are collected.

**Keywords:** Hazardous Materials Transportation, Intermodal Transportation, Risk Analysis

# ÖZET

## TEHLİKELİ MADDE TAŞIMACILIĞINDA TEDARİKÇİ SEÇİMİ VE ÇOK MOD KULLANIMI: TÜRKİYE ÜZERİNDE UYGULAMA

Pelin Elaldı

Endüstri Mühendisliği Yüksek Lisans

Tez Yöneticisi: Doç Dr. Bahar Y. Kara

Eş-Tez Yöneticisi: Yrd. Doç. Dr. Osman Alp

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Akaryakıt taşımacılığı yıllardır tehlikeli madde taşımacılığının önemli bir bölümünü oluşturmaktadır. Demiryolu ile taşımacılık risk ve maliyet açılarından avantajlı bir alternatif olsa da akaryakıt firmaları genellikle ürünlerini karayolu ile taşımaktadır. Bu çalışmanın amacı, akaryakıt taşımacılığında demiryollarının karayolları ile birlikte kullanımın oluşturacağı potansiyel faydaları araştırmaktır. Bu çalışmada, öncelikle demiryolu taşımacılığı riskini belirleyebilmek için kullanılabilir nicel bir risk modeli araştırılmıştır. Daha sonra şu üç soruya cevap vermesi amaçlanan bir matematiksel model geliştirilmiştir: Akaryakıt ürünleri tedarikçilerden talep noktalarına kadar hangi rotaları izlemeli ve bu rotalar üzerinde hangi ulaştırma modu/ modları kullanılmalı? Nerelere transfer ünitesi açılmalı? ve Hangi tedarikçiler hangi talep noktalarının taleplerini hangi kapasite ile karşılamalı? Modelin biri taşıma riskinin enküçüklenmesi, diğeri taşıma maliyetini enküçüklenmesi olmak üzere iki tane amacı vardır. Sunulan modeller, elde edilebilecek bütün gerçekçi veriler toplanarak Türkiye ağı üzerinde test edilmiştir.

**Anahtar Kelimeler:** Tehlikeli Madde Taşımacılığı, Birden Fazla Ulaştırma Modu ile Taşımacılık, Risk Analizi

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# Chapter 1

## Introduction

A hazardous material (hazmat) can be defined as any material that could harm people, property or the environment. Hazmats include explosive and pyrotechnics, gasses, flammable and combustible liquids, flammable-combustible and dangerous-when-wet solids, oxidizers and organic peroxides, poisonous and infectious materials, radioactive materials, corrosive materials (acidic or basic), and hazardous wastes. The source of hazardous materials can be industrial and chemical plants, petroleum refineries, medical stations such as hospitals and clinics. Some possible accidents/incidents that impose risk to people, property and the environment could be an explosion in storage or processing facilities, leak of hazmats from their containers directly to the atmosphere, or an explosion or a leak due to a traffic accident involving hazmat-carrying vehicles. Consequently, such incidents might have catastrophic consequences. Hence, transportation of these materials should be handled with extreme care.

In this study, we focus on the transportation of fuel products. Fuel products belong to the class of flammable-combustible liquids. In the current fuel distribution system of Turkey, fuel transportation is materialized by using highways. An alternative to highways is railroad transportation. Even though Turkey has a sparse railroad network, railroad alternative could be a preferred alternative over highways as the transportation cost and risk of railways could be lower than those of the highways. Thus, a combination of railway and highway transportation alternatives should be considered together. This type of transportation is referred as “intermodal transportation” in the literature.

In the literature, there are number of studies that deal with measuring highway transportation risk of hazardous materials. However, there are just a few studies that focus on railway transportation risk. In this study, we adapt the risk model conducted by Glickman et al. (2007) and modify the model to our case by making a few changes. We collected all the required data specialized on Turkey as realistic as possible.

Due to the nature of products being transported, societal risk should also be considered as a performance measure as transportation cost. Therefore, this problem has multiple and possibly conflicting objectives and priority of these performance measures may differ among the perspectives. Thus, the aim of this thesis is to find routes between supply points and demand points on a given network composed of highways and railways; and locate the transshipment points on that network, so that selected risk and/or cost measures are optimized in an appropriate manner.

In the next chapter, we explain the current fuel distribution system of Turkey. Fuel companies, fuel consumption in Turkey and the main steps of fuel distribution system are the main topics of this chapter. In Chapter 3, we define the problem considered in this study by presenting its structure and parameters. In Chapter 4, the related literature is examined in three main parts, which are hazardous materials transportation, intermodal transportation, and intermodal transportation of hazardous materials. In

Chapter 5, we introduce a transportation risk model for highway and railway transportation and a mathematical model to obtain efficient solutions for the problem defined in Chapter 3. We discuss the analyses and the computational results of the given model in Chapter 6 and finally in Chapter 7, we conclude the thesis by briefly summarizing our efforts and contributions of the thesis.

# Chapter 2

## Fuel Transportation in Turkey

Petroleum products are the outputs of the distillation of crude oil under different heat and pressure. Basically, there are three main product groups;

White products: Automotive fuels, coal oil, aircraft fuel

Black Products: Fuel oil and heating oil

Oils: engine oil, industrial oil

Automotive fuel consumption is continuously increasing every year in Turkey. According to PETDER (2010), total consumption of the white products (Gasoline, diesel fuels and LPG auto-gas) increased by 1.9% since 2009 and reach to 18.4 million tons in 2010 (See Figure 2.1).

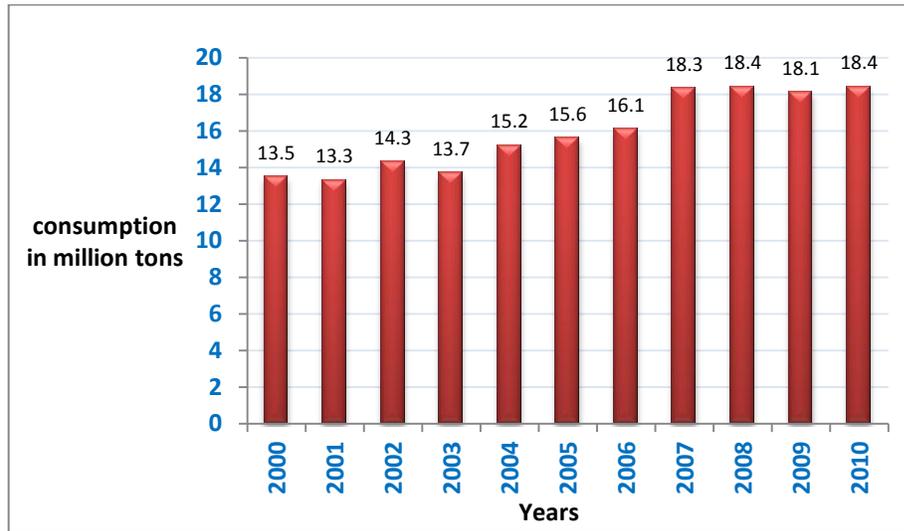
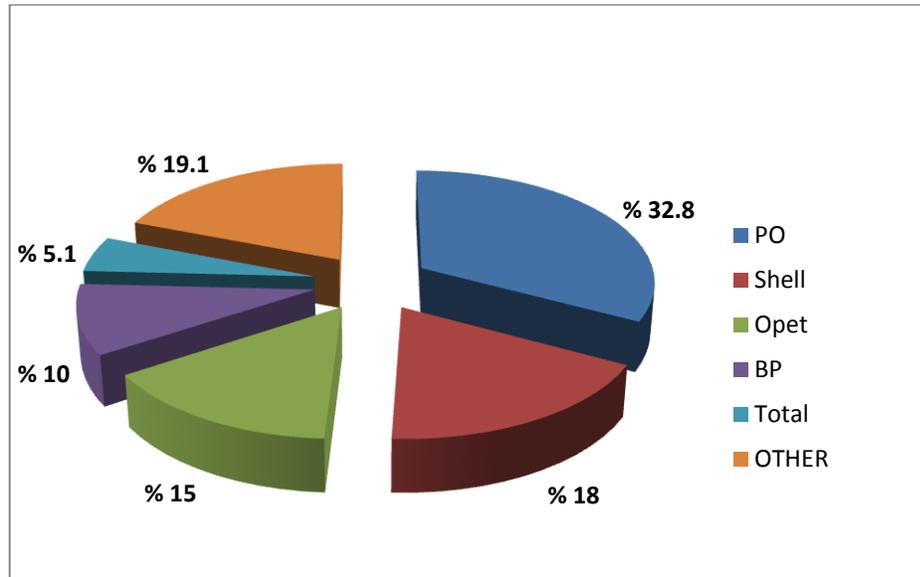


Figure 2.1 Fuel Consumption of white products in Turkey

In 2010 total diesel fuel consumption (including off-road diesel fuel) was 16.3 million m<sup>3</sup> with a 2.4% increase compared to 2009, whereas, total gasoline consumption was approximately 2.7 million m<sup>3</sup> with a 7.7% decrease and auto-gas LPG consumption yield was 2.5 million tons in 2010 with an increase of approximately 8.4%. In parallel to this consumption, fuel transportation industry is also growing every year.

Increasing fuel consumption amounts create high competition among the fuel distribution companies. In Turkey, leading distribution companies are Petrol Ofisi (PO), Shell, Opet, and BP. These companies hold approximately 90% of the total market share (See Figure 2.2). The total number of gas stations is over 12,000 and 15 billion liters of fuel have been sold in these stations in 2010.



**Figure 2.2-Market Shares of Fuel Distribution Companies in Turkey**

PO has the largest market share in this sector. It was established in 1941. Their foundation mission is to cover the market according to the needs of public and private customers. Today PO has 2400 fuel stations, 10 fuel terminals, 2 LPG terminals and around 1200 employees.

The Samuel brothers, creators of the SHELL, had achieved a revolution in oil transportation in 1892. They developed bulk transport technique and this type of transport substantially cut the cost of oil and increased the volume that could be carried. At the beginning, they called the company “The Tank Syndicate” but in 1897 renamed it the Shell Transport and Trading Company. Shell Turkey was established in 1923 and today it has 1211 fuel stations and 2 terminals.

OPET was established in 1982 in Mersin where they were operating in the field of mineral oil and fuel oil. 10 years later, they became the owner of 16 fuel-oil stations. In 1992, they established the fuel distribution company named OPET. In 2002, 50% share

of the company was owned by Koç Holding Energy Group. Now, OPET has 1258 fuel stations and 6 terminals.

BP is the fourth biggest company in the market. The company was established in 1908 and penetrated into the Turkish market in 1949. First year, sales amount was 40,000 tones and reached to 200,000 tons in 1961. Today, BP has 630 fuel stations and 130 LPG terminals.

Even though Turkey is not an oil producer country, there are four refineries established that process crude oil purchased from different oil producer countries. Refineries are one of the major sources of procurement of fuel products. The other sources of fuel for the distribution companies are oil producer countries from where the fuel is imported via marine transportation.

The fuel distribution system has three main concepts: procurement, storage, and distribution.

The first step is the procurement of fuel products from suppliers. There are two common sources: domestic refineries and overseas suppliers. Generally, the transportation cost is lower if the fuel products are purchased from domestic refineries therefore, supplying from the domestic refineries has priority against supplying from overseas. Sometimes the distribution companies may import fuel products from overseas supply points if domestic suppliers are in deficiency to satisfy the demand or if the fuel product prices are much cheaper than domestic prices. Every company determines its overseas suppliers by considering locations of its terminals in the country and hence distribution companies might have different overseas suppliers. Even though they may use different overseas suppliers, they could procure from only four existing domestic refineries if they prefer to supply the fuel products domestically (See Figure 2.3). The aforementioned

refineries have total crude oil processing capacity of 28.1 million tons/year (See Table 2.1). Fuel distribution companies procure large part of their total supply from these refineries. For instance, PO receives 68% of its products from refineries in Turkey, whereas 32% of products are imported from overseas.

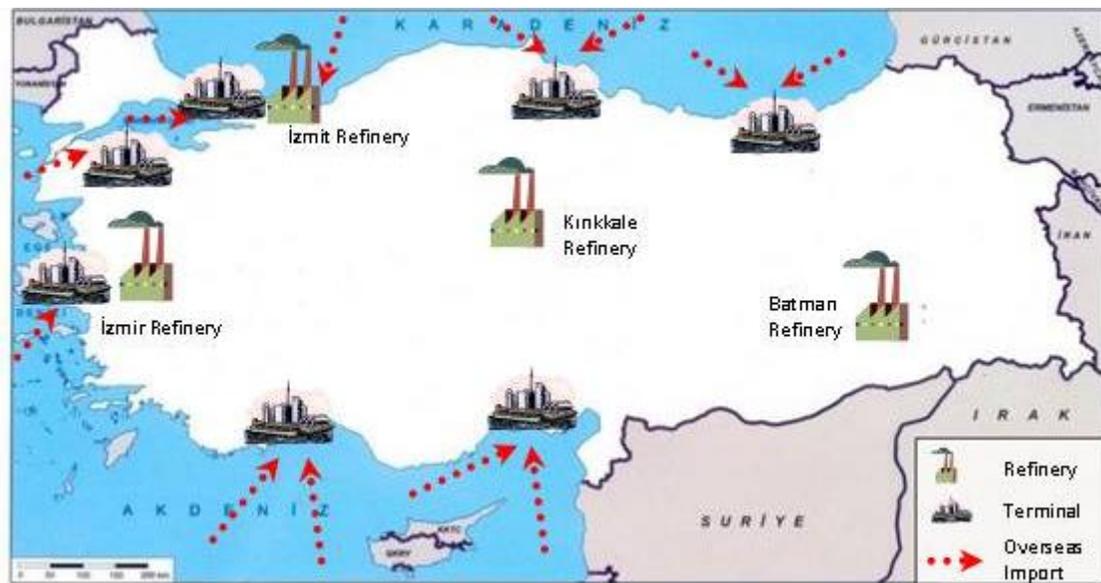


Figure 2.3 Fuel Procurement Ways

Table 2-1 Capacities of Refineries

	<b>Processing Capacity (million tons/year)</b>	<b>Storage capacity (million m<sup>3</sup>)</b>
<b>İzmit Refinery</b>	11	2.14
<b>İzmir Refinery</b>	11	1.91
<b>Kırıkkale Refinery</b>	5	1.13
<b>Batman Refinery</b>	1.83	0.228

The İzmit Refinery started production in 1961, with a 1 million tons/year capacity of crude oil processing. The next 20 years, its processing capacity reached to 11 million tons/year through investments. Main products produced in the refinery are LPG, naphtha, gasoline, jet fuel, kerosene, diesel, heating oil, fuel oil, and asphalt. In 2010, İzmit Refinery processed 8.5 million tons of crude oil.

To meet the growing demand of petroleum products, in 1972 the İzmir Refinery has been established and started production. The initial crude oil processing capacity was 3 million tons/year. Up till 1987, with the capacity augmentations, its capacity reached to 10 million tons/year and today it has 11 million tons/year processing capacity. Main products are LPG, naphtha, gasoline, jet fuel, diesel, base oil, heating oil, fuel oil, asphalt, wax, extracts and other products. İzmir Refinery processed 8.5 million tons in 2010.

Kırıkkale Refinery was established to meet the growing demand in the Central Anatolian, Eastern Mediterranean and Eastern Black Sea Regions in 1986. Its processing capacity is 5 million tons/year whereas capacity utilization for crude oil is 53%. Main products are LPG, gasoline, jet fuel, kerosene, diesel, fuel oil, and asphalt. In 2010, this refinery produced 2.7 million tons of petroleum products.

Batman Refinery is the first refinery established in Turkey. It started production in 1955 with a capacity of 330 thousand tons. Up to 1972, its crude oil processing capacity reached to 1.1 million tons/year. Main products produced in refinery are asphalt, naphtha, diesel and semi-finished products. In 2010, the refinery processed 903,000 tons of crude oil.

The second step is to store the fuel products procured from overseas suppliers or refineries. Storage of the petroleum products has a significant importance on the distribution. Companies can establish their own storage terminals as well as they can use other companies' terminals. These terminals provide safe storage of the fuel products on the land. Some of these terminals are nearby the refineries in Turkey. On the other hand, some of them are located in the coastal areas (Aegean, Mediterranean and Black Sea) where there are several active seaports available. No matter where they procure the fuel products, companies store them safely in the depots in the storage terminals.

Fuel terminals of PO are located in Trabzon, Samsun, Kırıkkale, Derince (İzmit), Haramidere, Aliğa, Antalya, Mersin, İskenderun and Batman (See Figure 2.4). The total storage capacity of these terminals is approximately 1 million m<sup>3</sup>. Another leader company OPET also has large amount of storage capacity. The terminals are located in Marmara (Tekirdağ), Mersin, Aliğa, Körfez (İzmit), Giresun and Antalya. The total capacity is about 1 million m<sup>3</sup>. SHELL has three storage terminals located in Derince, Mersin and Antalya. When their own storage area is inadequate, they prefer to use other companies' terminals located in other cities. The fourth biggest company in this market, BP, has a huge storage terminal in Mersin and for the extra required capacity; they use other companies' terminals. They use this terminal as a hub to distribute fuel products to seaport terminals of other companies by seaway. Then they start distributing the products to the demand points. They use railways to transport the fuel from Mersin to Batman, Kırıkkale and Ankara. In these terminals, railway is available to transfer the fuel by rail tank cars.



Figure 2.4 Terminals of Petrol Ofisi

The third step is to distribute the fuel products to cities. There are two common ways of distributing the fuel.

In the first way, fuel is charged to fuel tankers or trucks in storage terminals in order to distribute the products to customers via highways. In the second way, railroads are used. In railroad shipments, fuel is charged into rail tank cars to ship fuel to the transfer stations composed by “transfer units”. Transfer units are capable of transferring fuel products from railcars to road tankers with the help of intermediary storage tanks eliminating the need to store the products in large capacitated depots. However, storage tanks have limited capacities when compared to depots. Railcars can be filled in refineries or in the storage terminals. After the completion of pouring, fuel is transferred to the road tankers, which carry the fuel to the demand points via highways (See Figure 2.5).

Turkey has a sparse railroad infrastructure compared to the highways and BP is the only company that uses railway and transfer units to distribute fuel products in Turkey. BP delivers the imported fuel products at the Mersin port and loads them to the storage terminal at the port. Railroad infrastructure is available at Mersin storage terminal. Therefore, they use railways in order to distribute the demand of the Central Anatolian Region. They charge the fuel to the rail tank wagons in terminal and after that, they dispatch the wagons to the transfer unit located in Kırıkkale. At that station, as mentioned before, fuel is discharged from wagons to lower capacity tanks. Then, fuel is transferred from these tanks to road tankers or trucks for distributing to the demand points in Central Anatolia.

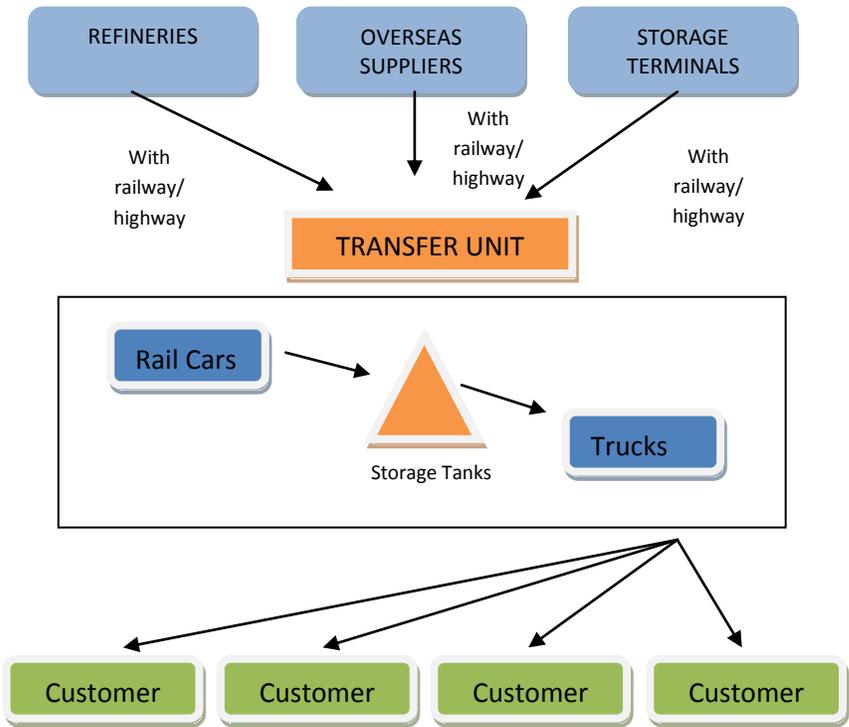


Figure 2.5 Distribution System Using Transfer Units

To sum up, fuel distribution is composed of three main steps. Firstly, fuel is procured from refineries or overseas suppliers. In the second step, fuel is stored at the depots in the storage terminals. At the final step, fuel is distributed to customers by using only highways or using highways together with railways. In this step, from the leader companies of the fuel distribution sector, Petrol Ofisi, Shell and Opet uses only highways whereas BP uses both railways and highways while distributing the fuel products

# Chapter 3

## Problem Definition

A hazardous material (hazmat) is defined as any substance or material capable of causing harm to people, property and the environment (US Department of Transportation). Basically, there are nine main classes of hazardous materials;

1. Explosive and pyrotechnics
2. Gasses
3. Flammable and combustible liquids
4. Flammable, combustible and dangerous-when-wet solids
5. Oxidizers and organic peroxides
6. Poisonous and infectious materials
7. Radioactive materials
8. Corrosive materials (acidic or basic)
9. Miscellaneous dangerous goods (hazardous wastes)

Among these classes flammable-combustible liquids (48.44%) and corrosive materials (25%) generates the major volume of the hazmat accidents/incidents (U.S. Department of Transportation, 2011) and white/black fuel products belong to this class of hazardous materials. Some possible accidents/incidents that impose risk to people, property and the environment could be an explosion in storage or processing facilities, leak of hazmats from their containers directly to the atmosphere, or an explosion or a leak due to a traffic accident involving hazmat-carrying vehicles. Obviously, such incidents might have catastrophic consequences. Consequently, storing, processing and transportation of hazmats must be handled with extreme care and attention by the authorities so that the risk imposed to the society and environment is minimized as much as possible. In this thesis, we are focusing on the transportation operations of hazmats and the corresponding risk imposed on the society.

Since the transportation of hazardous materials imposes risk to the public and environment, it is essential to measure the risk by appropriate measures. An example is the “traditional risk” measure, which is obtained by multiplying the probability of the occurrence of an undesired event (e.g. a traffic accident) and its corresponding consequence. Another example of a risk measure could be population exposure, which is the total number of people exposed to risk during the transportation of a hazmat carrying vehicle.

Hazardous materials could be transported via five modes: road, rail, water, air, and pipeline. Among these modes, the great majority move by rail and truck. While 94% of all hazmat shipments are done by trucks that many shipments account for 43% of the total transported hazmat tonnage. Carrying hazmat with rail, water, and pipelines account for 57% of the total hazmat tonnage, while they hold only 1% of total hazmat shipments in 2004 in USA (Erkut et al., 2007).

A possible accident, which involves hazmat-carrying vehicles, can have catastrophic consequences. Hazmat transportation accidents could occur either at the origin/destination point or at en-route. These accidents can cause fatalities, injuries, evacuation, property damage, environmental harm and traffic disruption. In most of the accidents, the main cause is human error (See Figure 3.1) (Erkut et al., 2007). Due to such risk factors, transportation of hazmat receives close public and governmental attention and should be planned meticulously in order to minimize the risk exposed on the public.

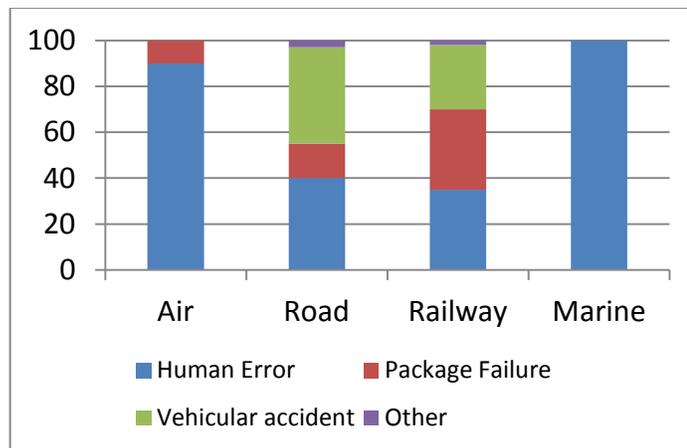
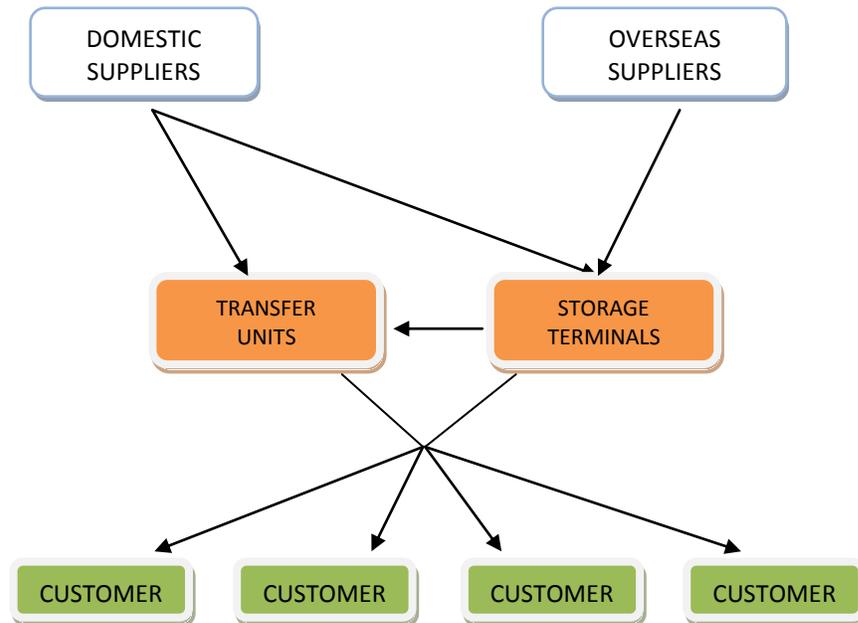


Figure 3.1 Factors Caused to Hazmat Accidents Based on Transportation Modes

Among all hazardous material classes, fuel products, which belong to the class of flammable-combustible liquids, generate a major volume of total transported hazardous materials in Turkey. According to the statistics of General Directorate of Highways, total transported amount of fuel products counted 6.61% of total transported freight by tankers/trucks in 2010 (GDH, 2010). In EU and North American countries, there is a stringent control over transportation operations of hazmat carriers. As a result of this, the rate of accidents involving hazmat-carrying vehicles is very low. For example, in North America such accidents occur one in a million-km. On the other hand, there are no reliable statistics about hazmat accidents in Turkey. Nevertheless, number of accidents

occurring on Turkey's highways is significantly higher when compared to the EU and North American countries. To give some statistics, there were 11,119 accidents involving trucks or tankers in Turkey in 2010 whereas number of total accidents was 1,106,201 (TSI, 2010). However, total number of Motor Vehicle Traffic accidents is 30,797 in USA in 2009 according to the NHTSA (2009). In addition, the number of vehicles that carry fuel products counted 4% of total traveled vehicle along the highways in 2010. Therefore, planning for better transportation operations that impose less risk to the society is even more crucial for Turkey.

As explained in Chapter 2, in the current fuel distribution system of Turkey, fuel products are procured from refineries or overseas suppliers by fuel distribution companies. After procurement, fuel is transferred to the transfer units or depots located in storage terminals of companies. At the final step, fuel is charged to road tankers and transported via highways in order to distribute the products to the customers (See Figure 3.2). Currently, market leader companies prefer to transport and distribute the fuel by road tankers in all steps. Transportation using tankers is favorable since Turkey has a dense highway network. For any city, there is at least one highway connection between all of its neighbors. Additionally, highways do not have any availability restrictions while scheduling the transportation even though there are some additional regulations about hazmat carrying trucks. Companies can use their own road tankers or trucks or lease vehicles from transportation companies.



**Figure 3.2 Current Fuel Distribution System in Turkey**

One of the leader companies BP uses railways to transport fuel as explained in detailed in Chapter 2. Their fuel distribution system starts with the fuel procurement from overseas suppliers or domestic refineries. If fuel is imported from an overseas supplier, they store the fuel at the storage terminal located in Mersin port. Since railroad infrastructure is available at Mersin storage terminal and transportation cost of railway is lower than highway, they use railways in order to distribute the demand of central Anatolia and send the fuel to the transfer unit in Kırıkkale. After shipment, fuel is transferred to tanks by using a transfer unit. Then, they charge the fuel to the road tankers or trucks and distribute to the demand points in central Anatolia by using highways. BP can use railway transportation mode in their distribution system since the infrastructure is already available in the Mersin terminal.

There are several advantages of railway transportation over highway transportation. The first advantage of railways is that road tankers have less capacity than rail tank cars. A

tanker can carry at most 27 tons of fuel between an origin and destination point. On the other hand, railway tank wagons have approximately 55-60 tons of capacity. Another advantage of railway transportation is that more than one wagon can move at the same time. Furthermore, Turkish railroads mostly pass through rural areas. Thus, population around the network is less when compared to the highway network. So, if an accident occurs, the number of people exposed to danger will probably be lower than that of highways. Consequently, we expect that including railway transportation into the current distribution system will make the system preferable from both cost and risk perspectives.

The railroad alternative for fuel distribution and risk comparison of railroad and highway options are not extensively studied for Turkey's transportation infrastructure. On the other hand, using only railways to distribute the fuel is not feasible since the railway infrastructure is not available in all cities of Turkey. Therefore, a combination of railway and highway transportation alternatives should be considered together. We refer to such a combination as "intermodal transportation" from now on.

"Transportation of a person or a load from its origin to its destination by a sequence of at least two transportation modes, the transfer from one mode to the next being performed at an intermodal terminal" is one of the definitions of intermodal transportation in the literature (Crainic and Kim, 2007). This definition applies to our approach in this study. However, there are also some other definitions of intermodal transportation in the literature such as "The carriage of goods by at least two different modes of transport in the same loading unit (an Intermodal Transport Unit or ITU) without stuffing or stripping operations when changing modes" (Arnold et al., 2004). In this study, the transported goods are fuel products and they need to be shipped in the special fuel tanks while using both transportation modes. Therefore, a unique transport unit cannot be defined due to complexity of the nature of the fuel transportation nature.

In intermodal transportation, a shipment that needs to be transported through a given network from a supply point (shipper) to a demand point (receiver) is carried by one mode to a terminal and in that terminal freight is transshipped to another transportation mode. After transshipment, freight can reach to the destination with this mode or transshipment between modes can also be made (See Figure 3.3).

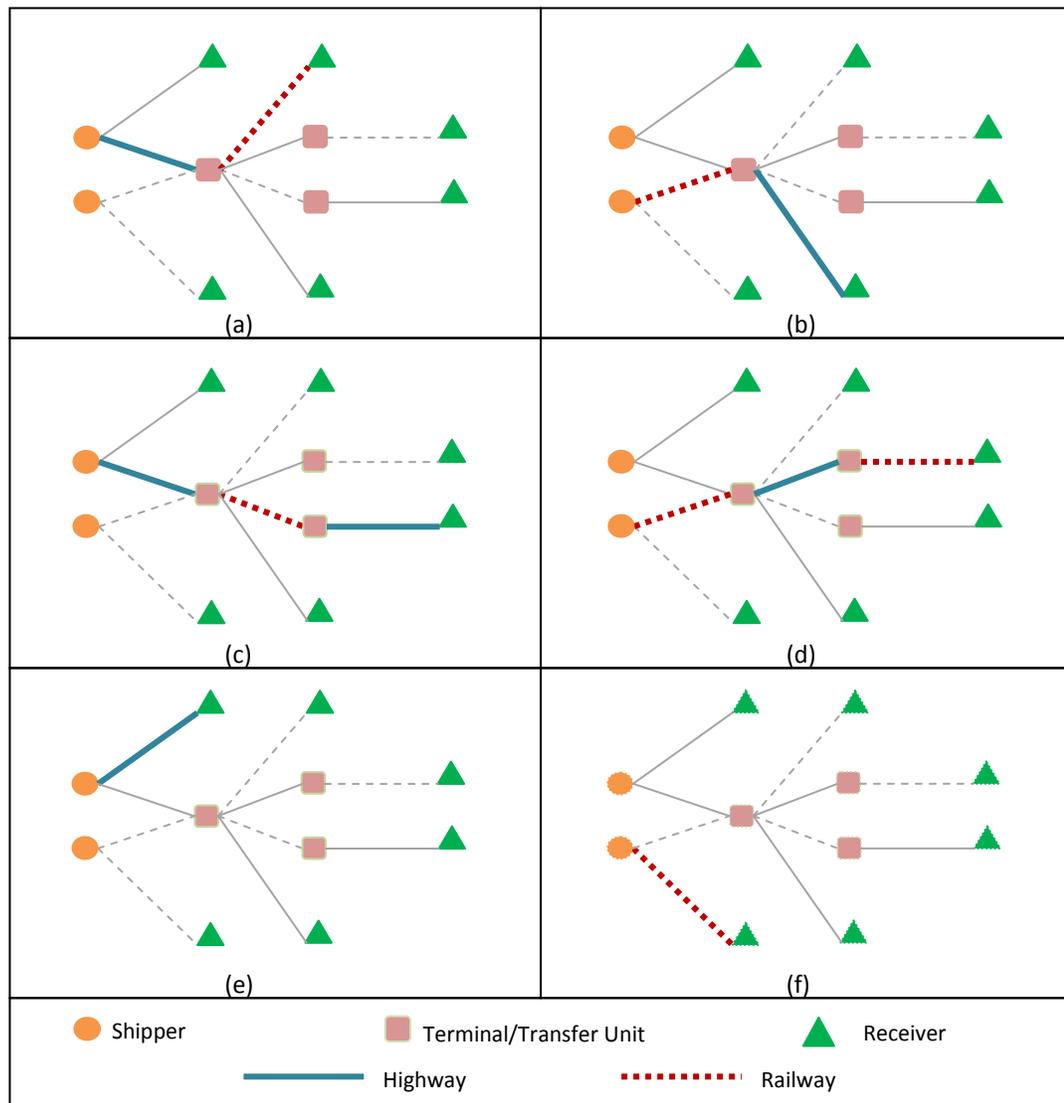


Figure 3.3- a, b, c, d-Intermodal Transportation, e-Highway Transportation, f-Railway Transportation

Figure 3.3 pictures six possible intermodal transportation alternatives considered in this study for fuel distribution. In Figures 3.3-a and b, fuel is transported from a supply point to a terminal/transfer unit via one mode and after changing the mode, fuel carries on its way to a demand point by using the second mode. On the other hand, in Figures 3.3-c and d, two transshipment points are used for the mode changing. One mode is used between the terminals/transfer units and the other mode is used in the remaining parts of the transportation. In addition, Figures 3.3e and f show the single mode transportation between supply and demand points.

One of the major problems that fuel companies face is the routing decisions of the fuel products from suppliers to demand points. As given in Figure 3.3, there are six routing alternatives composed only of trucks, only of trains or of train-truck combinations that fuel companies could select for the given origin-destination pairs. However, as mentioned in Chapter 2 in detail, in this problem supplier points are not designated to demand points as in typical intermodal transportation problems in the literature. Fuel companies can select the supply points among refineries and seaports by considering the railway and network infrastructures availability constraints. Another major problem is the location decisions regarding the storage terminals and transfer units. Location decisions of these facilities play a crucial role on intermodal fuel transportation since transfer of the fuel between modes is available only at these points. Therefore, it is important to decide on the location of these facilities. Consequently, our problem falls into the category of intermodal transportation with supplier selection, routing and terminal location decisions.

Due to the nature of the fuel products, the objective function used in selecting the routes requires special attention. Consideration of two different performance measures is necessary for hazmat transportation problems: transportation cost and societal risk. Cost minimizing solutions lead to the carriage of the fuel on the minimum cost routes, which

are composed of the shortest paths. These shortest paths mostly pass through the population dense areas, therefore these paths may impose high risk to the public and environment nearby. On the other hand, risk minimizing solutions carry the fuel mostly through less populated and less congested areas by using possibly longer and circuitous paths. Thus, these solutions may have high transportation costs compared to the cost minimizing solutions. Consequently, a cost minimizing solution may not be the best solution for the risk minimization objective and vice versa. Therefore, this problem has multiple and conflicting objectives and priority of these performance measures may differ depending on who the decision maker is. For instance, fuel companies may prefer the cost minimizing solutions whereas public authorities may prefer risk minimizing (or at least risk conscious) solutions. Even though cost minimization might be a priority from the perspective of the fuel companies, extra regulations might be imposed on their operations by the governmental institutions so that risk factor is also considered in selecting transportation routes.

To sum up, the problem that we consider in this thesis is named as “Intermodal Transportation of Hazardous Materials with Supplier Selection”. In particular, the aim is to find routes between supply points and demand points on a given network composed of highways and railways; and locate transshipment points on that network, so that selected risk and/or cost measures are optimized in an appropriate manner.

# Chapter 4

## Literature Review

In this chapter, we analyze the intermodal transportation of hazardous materials (hazmat) literature. For this purpose, we examine three different areas of the literature: (1) Hazardous Materials Transportation, (2) Intermodal Transportation, and (3) Intermodal Transportation of Hazardous Materials.

### **4.1. Hazardous Materials Transportation**

Hazardous materials transportation problem has become significantly important for decades due to the consequences of possible incidents/accident of transportation. Thus, the aspects of the hazardous materials transportation attract an increasing attention from researchers in years.

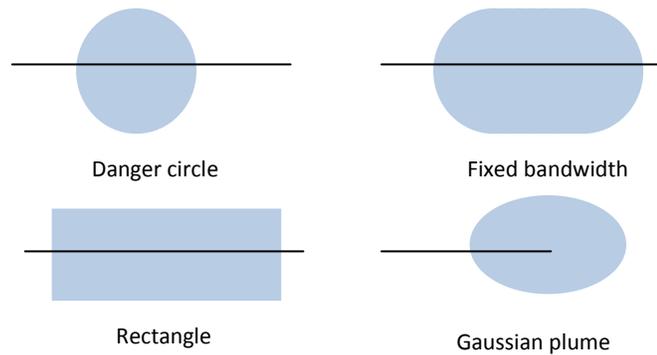
Hazmat incidents are considered as low-probability-high-consequence events. In these types of events, the probability of the occurrence is low, whereas the impacts of consequences are substantial. Due to the danger of hazardous materials, there are some acts to minimize its threat that is exposed by public and environment like Uniform Safety Act (1990) and The Canadian Environmental Protection Act (1988). In the Canadian Act, the purpose is to design and enforce the suitable conditions to control toxic materials transportation. There are some factors that affect the public sensitivity such as inequity in the distribution of risks or the impact created by media (Erkut and Verter, 1995).

In this part, we analyze the risk assessment and location/routing aspects of hazardous materials literature, as they are closely related to our study. For other aspects, we refer the reader to Erkut and Verter (1995).

Risk is the major component that separates hazmat transportation problems from other transportation problems in the literature. Risk is defined as the measure of the probability and severity of harm (Alp, 1995). Risk can be measured by qualitative or quantitative methods. In the qualitative risk assessment, possible accident scenarios are identified to estimate the undesirable consequences. This method is preferred if there is lack of reliable data.

Quantitative methods on the other hand, involve three key steps; (1) hazard and exposed receptor identification, (2) frequency analysis and (3) consequence modeling and risk calculation. While evaluating the risk on the routes by following these steps, one of the crucial decision is to decide on the shape of the impact area. There are different geometric shapes that are used by researchers to model the impact area such as danger circle (e.g., Erkut and Verter, 1998), fixed-bandwidth (e.g., ReVelle et al., 1991),

rectangle and Gaussian plume (e.g., Zhang et al., 2000). Figure 4.1 shows four possible shapes of the impact area that have been used in the literature.



**Figure 4.1 Shapes of Impact Area Around the Route Segment**

In the literature, there are many risk definitions used in risk assessment. Some of them are clarified briefly and summarized in Figure 4.2.

- *Traditional Risk:* Covello and Merkhofer (1993) define risk as the product of the probability of and the consequence of the undesirable event, denoted as the traditional risk. This definition is sometimes referred to as the "technical risk."
- *Population Exposure:* The total number of people exposed to risk during a transport activity may be another proper definition of risk. ReVelle et al. (1991) use this model in their study conducted for U.S. Department of Energy.
- *Incident Probability:* From another perspective, if it can be assumed that all population densities are equal to some constant (in the danger circle) and hazmat carried has a very small danger radius, then the incident probability can be used as the risk measure. Saccomanno and Chan (1985) use this definition in their study for the first time in the literature.
- *Perceived Risk:* In order to reflect the aversion on the low-probability-high consequence events, Abkowitz et al. (1992) suggest modeling perceived risk (for

a unit road segment), PR, by using a risk preference parameter  $q$  as the power of consequence.

- *Conditional Risk*: To consider the importance of accident history on the paths Sivakumar et al. (1993, 1995) propose the definition of conditional risk which is defined as the expected consequence given the occurrence of the first accident.

Approach	Model	Sample References
Traditional Risk	$TR(P) = \sum_{i \in P} p_i C_i$	Alp 1995, Erkut and Verter 1995b
Population Exposure	$PE(P) = \sum_{i \in P} T_i$	ReVelle et al. 1991, Batta and Chiu 1988
Incident Probability	$IP(P) = \sum_{i \in P} p_i$	Saccomanno and Chan 1985, Abkowitz et al. 1992
Perceived Risk	$PR(P) = \sum_{i \in P} p_i (C_i)^q$	Abkowitz et al. 1992
Conditional Risk	$CR(P) = \sum_{i \in P} p_i C_i / \sum_{i \in P} p_i$	Sivakumar et al. 1993a, 1993b, 1995

**Figure 4.2 Summary of the Five Risk Models Suggested in the Literature for Hazmat Transport Risk, Source: Erkut and Verter (1998)**

Apart from these risk models, some recent studies deal with the risk assessment of hazardous materials transportation by highways and/or railways as explained below.

Bonvicini et al. (1998) study the application of fuzzy logic to the risk assessment of the transport of hazardous materials over an intermodal network consisting roads and pipelines. Since fuzzy logic is used for the risk assessment, uncertain parameters are thought as fuzzy numbers. Also, risk calculations are done by using fuzzy arithmetic. This method shows that if there is not enough data, a procedure like fuzzy logic can be a useful alternative approach for calculating uncertainty.

Bubicco et al. (2000) study the comparison of rail and road transportation of LPG. They analyze 130 LPG accidents in Italy in order to identify the accident scenarios and factors that can cause an accident. Authors propose a quantitative risk calculation technique, which is based on individual risk. The parameters they considered are accident rates, number of trips per year, release probability, etc. The results show that for the LPG transportation, the risk for rail transport is more than one order of magnitude lower than that for those on the roads according to the data obtained for Italy.

Milazzo et al. (2002) analyze the of hazmat transportation through Messina town in Sicily. They use a program called TRAT2 and analyze a case study of hazardous materials transportation with different modes. The program has two main steps: (1) analyzing the transport types in order to calculate the effects and vulnerabilities and (2) data input including transport network, population distribution and factories location and calculating the societal and individual risks. According to the output of the program, they offer two different solutions to improve the safety of the territorial area.

Brown and Dunn (2007) present a study on the quantitative risk assessment for evaluating consequence distributions of hazardous materials transportation. Their method has a strong emphasis on consequence modeling and employs considerable statistical data from past incidents. Initially they analyze the key statistical data which includes geographical and temporal incident distributions, discharge fraction distributions and meteorological database. Then they apply two classes of physical models for incident modeling. First one is source emission modeling and second one is atmospheric dispersion modeling. This technique provides analysis of thousands of accident scenarios and application of consequence models in order to estimate the percentage of time a certain protective action distance will be sufficient.

Another quantitative risk assessment study is conducted by Glickman et al. (2007). They present a risk model, which quantifies the rail transport risk. They use the results of this model with a weighted combination of cost to generate alternate routes. Seven factors are used to assess the risk along each link of the network: (1) distances, (2) accident rates, (3) total number of loaded cars per train, (4) number of tank cars per train loaded with the hazardous material of concern, (5) conditional release probability, (6) the size of the critical impact area and (7) population density in the critical impact area. As it is explained further in details, this risk model is used as the basis of our risk assessment in this thesis.

Next, we examine the location-routing category of the hazmat literature. In hazmat transportation problem, there are multiple players such as carriers, shippers, insurers and governments. Governments influence the carriers to prefer the routes with minimum risk in order to minimize the consequences by applying some regulations over highways, whereas carriers generally want to carry hazardous materials on the minimum cost routes. Hence, hazmat transportation problem is a multi-objective problem with multiple stakeholders. From this point of view, selection of the routes and locations of hazardous facilities should satisfy both players in the system to the extent possible (Erkut et al., 2007). Some of the recent studies related to location-routing problems in hazardous materials literature are explained briefly below.

The first related study is conducted by Zografos and Samara (1989). Authors focus on the hazardous wastes, which belong to class of miscellaneous dangerous goods of hazmat categories (See Chapter 3). They consider the transportation of one type of hazardous waste. They have multiple objectives, which are minimizing traveling time, risk of transportation and risk of disposing the wastes. They propose a mixed-integer goal-programming model and analyze the model on hypothetical data.

Later, List and Mirchandani (1991) examines a similar problem with multiple hazardous waste/material types. The proposed model has multiple objectives, which are minimization of risk, minimization of cost, and maximization of equity. Authors apply their model on the real-life data obtained from capital district of Albany, NY.

Giannikos (1998) uses goal-programming technique to tackle with a similar problem. The author develops a multi-objective location-routing model for hazardous waste transportation. He determines four objectives, which are minimization of cost, minimization of total perceived risk, the equitable distribution of risk among population

centers, and the equitable distribution of disutility caused by the operation of the treatment facilities.

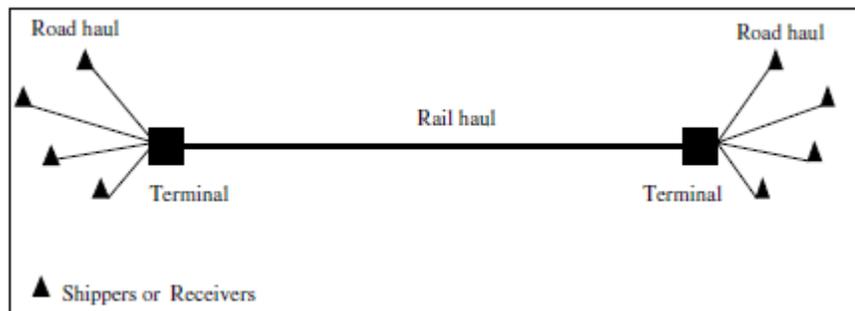
The most recent study on hazardous waste location routing problem is conducted by Alumur and Kara (2007). Authors study the location and routing of the hazardous wastes considering the compatibility issued among the different treatment technologies. They develop a multi-objective mixed integer programming model, which decides the locations of treatment and disposal centers, and routing of the hazardous wastes. Objectives are minimizing the total cost and minimizing the transportation risk measured by population exposure.

There are also some other location-routing studies which do not focus on only a single class of hazardous materials. An example is by Halender and Melachrioudis (1997). The authors study the integrated location routing problem in order to minimize the expected number of hazardous material transportation accidents. They consider two different routing policies, which are most reliable route planning and multiple routing with random selection. According to these policies, the authors develop two location models. In one of the recent studies, Cappanera et al (2004) use the Lagrangean Relaxation method to separate the location-routing problem, which is NP-Hard, into two sub-problems as location and routing problems.

## **4.2. Intermodal Transportation**

Intermodal transportation is defined by Min (1991) as the movement of products from origin to destination using a mixture of various transportation modes such as air, ocean lines, barge, rail, and truck. Among these transportation modes, rail-truck combination is the most common one researched in the literature.

In the rail-truck intermodal transportation (RTIM) the trucking part of the transport chain is called drayage and the transported part by trains is called rail-haul. Another important component of this system is the transshipment terminals where shipments transferred from one mode to the other mode (See Figure 4.3).



**Figure 4.3 Rail-Truck Intermodal Transportation, Source: Macharis and Bontekoning (2004)**

There are some characteristics of rail-truck intermodal transportation, which are defined by Bontekoning et al. (2004) (See Figure 4.4).

- (a) Task division between modes with respect to the drayage and rail-haul parts of the chain.*
- (b) Synchronized and seamless schedules between different modes.*
- (c) The use of standardized load units, which increases the efficiency in the transport chain.*
- (d) Transshipment. The transshipment of load units is inherent to the division of tasks between the short-haul and the long-haul. However, intermodal transshipment distinguishes itself from other forms of transshipment for two reasons. First, it involves transshipment from one mode to another; second, transshipment plays a crucial role in a synchronized and often tight schedule.*
- (e) Multi-actor chain management. The level of complexity is higher in intermodal transport chains with various organizations, each of them organizing and controlling a part of the transport chain.*

**Figure 4.4 Rail-Truck Intermodal Transportation Characteristics, Source: Bontekoning et al (2004)**

In the remaining part of this section, we analyzed the literature in four sub-categories: studies that focus on (1) the whole intermodal network systems, (2) the drayage, (3) rail-haul part, and (4) transshipment part of the intermodal transportation systems.

An example study of the general intermodal network systems is conducted by Chang (2008). The author studies the problem of how to locate best routes for shipments through the entire international intermodal network. He formulates this as a multi-objective multimodal multi-commodity flow problem with time windows and concave costs. The author also proposes a heuristic, which is based on relaxation and decomposition techniques. First sub-problem is a bounded knapsack problem with upper and lower bounds and the second sub-problem is solved by using Lagrangian sub-gradient optimization method. A re-optimization method is used to deal with infeasible solutions.

An application-motivated study is conducted by Caramia and Guerriero (2009). The authors study a vehicle-routing problem, which aims to provide answers at the following two planning levels: design of service network in order to define the best set of transport services, and transportation programming in order to satisfy specific customer requests. The purpose of the study is to minimize the traveling time and operating costs together with the maximization of transportation mode sharing to improve capacity utilization. They develop a heuristic algorithm composed of four steps: (1) computation of all non-dominated paths, (2) removing the paths which are not viable, (3) minimizing road service cost and (4) minimizing rail and maritime service time and costs. The proposed algorithm is applied to a real-life case study in Italy.

The study by Moccia et al. (2010) is another application-oriented study which focuses on the problem faced by a third party logistics company in Italy whose aim is to satisfy customer demand through a minimum cost combination of rail and truck services with

different types of departure times. The considered problem is a multimodal transportation problem with flexible time and scheduled service. The authors develop a decomposition-based heuristic, which reflects the problem characteristics. They apply the heuristic on the instances, which are generated from the case study of the logistic company in Italy.

Drayage part of the rail-truck intermodal transportation is defined as the shipment between shipper to terminal or terminal to receiver by using trucks. This part accounts for a large percentage of origin to destination expenses. Major problems in drayage operations are the planning and scheduling of trucks between the terminals and shippers/receivers. These problems can be analyzed in three sub-categories: problems at strategic level, tactical level and operational level.

The main problems at the strategic level deal with the transportation activities between shippers and terminals or terminals and receivers. An example is given by Zhang et al. (2011). The authors study the problem of transporting containers by trucks with the three main movement types; incoming to terminal with loaded trucks, outgoing from terminal with loaded trucks, and incoming to terminal with empty trucks. They consider the resource constraints and time spent at the shippers' and receivers' terminals. They formulate the problem as a directed graph in order to develop a mathematical model. A search algorithm is used to solve the problem.

At the tactical level, most common problems are the assignment problems of shipper locations to terminals or service areas and routing problems. An example study is conducted by Taylor et al. (2002). The authors generate two alternative heuristics and analyze 40 different scenarios for the terminal selection problem.

Lastly, for the operational level, Justice (1996) deals with the problem of planning when, where and how many intermodal truck chassis are redistributed among the terminals. The problem is mathematically formulated as a bi-directional time based (network) transportation problem and applied to eight interconnected terminals in the USA.

Rail-haul part is the terminal-to-terminal phase of the rail-truck intermodal transportation. Rail transport of intermodal transportation distinguishes itself from traditional rail transportation in four areas, which are stated by Bontekoning, et al. (2004) (See Figure 4.5).

- 1. In intermodal transport, fixed schedules are used while in traditional rail haul networks, trains run only when full and a lot of classification at intermediate nodes takes place.*
- 2. Separating transport unit (rail flatcar) and the load unit (container/trailer) in intermodal transportation is more complicated whereas in traditional rail transportation only box cars are utilized.*
- 3. Since the transport unit can be separated from the load unit, intermediate rail yards can be used as the transshipment terminal.*
- 4. Since in road-rail terminals two different modes connect to each other, location decisions for these terminals are more complex.*

**Figure 4.5 Differences of Rail Transportation, Source: Bontekoning et al. (2004)**

For the rail-haul part, most researchers study the problems about decisions of which rail links to use, which origin and destination regions to serve, which terminals to use and where to locate new terminals. One such example is the study of Lei and Church (2011). They study the problem of locating away-from-port storage facilities for empty shipping containers. They present three strategic-level models to establish the facilities to minimize the transport distance.

Transshipment part of the rail-truck transportation deals with the location, layout and transshipment operations at the road–rail terminals and rail–rail terminals.

Arnold et al. (2004) propose a study about developing a model for locating rail/road terminals optimally for freight transport. A 0-1 program is formulated and solved by a heuristic approach, which is applied in Iberian Peninsula. The model used in this study is similar to multi-commodity fixed charge network design problems. The authors consider a terminal as an arc not as a vertex. This approach reduces the number of decision variables. The heuristic procedure use shortest paths and consider three important criterion; (1) total transportation cost, (2) total quantity passing through the transfer arcs and (3) total flow.

Boysen and Pesch (2008) deal with the train scheduling problem at the transshipment yard. They investigate the resolving deadlocks and avoiding multiple crane picks per container move and develop a mathematical model with the exact and heuristic procedures.

Caris and Janssens (2009) study the container hauling at the intermodal transshipment terminal. They model the problem as a full truckload pickup and delivery problem with time windows. The purpose is to find the assignments of delivery and pickup customer pairs in order to minimize the total cost. They develop a two-phase heuristic where the first phase finds the initial assignment combinations and the second phase improves by the local search.

Boysen et al. (2010) focus on the problem of determining yard areas for gantry cranes in order to spread the workload among the cranes. They develop a dynamic programming

approach to deal with this problem. The results of a simulation indicate that if optimal crane areas are applied, train processing activities speed-up.

### **4.3. Intermodal Transportation of Hazardous Materials**

Rail-truck intermodal transportation (RTIM) has a very important advantage that it combines the accessibility of road networks and cost effectiveness of railroad shipments. Additionally, rail-truck intermodal transportation attracts attention from shippers since intermodal trains are reliable for on-time deliveries.

Since the transported volume of hazmat has increased over the years, the advantage of rail-truck intermodal transportation became more important in order to minimize the cost and the risk imposed on public. A substantial advantage of rail transportation is that trains can carry non-hazardous and hazardous goods together whereas these two types are almost never mixed in truck shipments. Additionally, a rail tank is three times the capacity of a truck-tanker (Verma and Verter (2007)).

Drayage, rail-haul, and transshipment parts are also valid for intermodal transportation of hazardous materials. Drayage is the transportation part between shippers to terminals or terminals to receivers. Rail-haul part is the terminal-to-terminal transportation and transshipment is the transfer activity of hazmat between modes.

Although hazardous materials are transported with rail-truck intermodal systems, particularly in Europe and Canada in past the decades, intermodal transportation of hazmats received less attention from researchers in operational research literature

There are two recent studies that focus on the intermodal transportation of hazmats (Verma (2009), Verma and Verter (2010)). Verma (2009) is the first application oriented study that focuses on the tactical planning problem of a railroad company that regularly

transports a predetermined amount of hazardous and non-hazardous cargo across a railroad network, from a set of origin yards to a set of destination yards. He develops a bi-objective optimization model. The cost is determined based on the railroad transportation industry and the risk is determined from the incorporation of the railroad accident rates. The optimization model and the solution framework are used to solve a realistic-size problem instance based in southeast USA.

Later, Verma and Verter (2010) focus on the general version of the intermodal transportation of hazardous materials. The authors study the problem of planning the rail-truck intermodal transportation. Their purpose is to determine the best shipment plan for both hazardous and non-hazardous freight in a rail-truck intermodal network, wherein a set of pre-specified lead times must be satisfied in choosing the truck routes and the intermodal train services to be used. The objectives are; minimizing the total cost of transportation and the total public risk associated with hazmats. They develop a bi-objective optimization model to manage intermodal shipments. Lead-times, which are specified by customers, are considered in intermodal route selection. They develop an iterative decomposition based solution methodology. They decompose the original problem into two sub-problems: rail-haul and drayage. Rail-haul part aims to find the optimal rail travel time for each shipment. These rail travel times are taken into account in drayage part of the problem as parameters of the lead-time constraints. They apply the method on an instance, based on the intermodal service network in eastern USA.

Recall that the main purpose of our problem is to find routes between supply points and demand points on a given network; and to locate the transshipment points on that network so that selected risk and/or cost measures are optimized. The problem considered by Verma and Verter (2010) is the most similar study to our problem since their purpose is to find the optimal routing plan for hazardous materials transportation. However, there are some aspects, which are different in our problem. In their study,

origin-destination pairs are given whereas in our case origins are not given. In fact, our problem investigates which demand point is served from which supplier and to what extent. Since supplier selection is an important decision of the problem, we believe that this aspect makes our problem more realistic. Moreover, they consider the lead times specified by customers, which are not considered in our study. Another difference is that, unlike us they decompose the model into two sub problems: drayage and rail-haul, and the locations of the transshipment terminals are given in their study whereas location decisions of these points play a crucial part in our problem. They use only two transshipment terminals and the intermodal connections are materialized only in these terminals, which makes their study restrictive when compared to our model.

# Chapter 5

## Model Development

In this chapter, firstly, we introduce a transportation risk model for highway and railway transportation. Secondly, we propose a mathematical model, which aims to find the paths that connect supply and demand points so that all demand is satisfied, by deciding on the transportation mode that will be used on the arcs along the paths and locating the transshipment points in a safe and cost effective manner.

### **5.1. Transportation Risk Model**

In this section, highway and railway risk models are explained in details.

### 5.1.1. Highway Risk Model

There are different transportation risk definitions in the hazardous materials transportation literature as stated in Chapter 4 in details. Some definitions rely on an expected risk measure, which considers probability of incidents and consequence of the events simultaneously. Traditional risk and perceived risk definitions are in this category. Some definitions consider only the probability of incidents on the route or their consequence. Incident probability and conditional risk definitions belong to these categories. Additionally, some other definitions, such as population exposure, consider the number of effected people inside of the impact area (See Figure 4.1 of Chapter 4). Among these different definitions, traditional risk definition is the one that is used as the risk measure in this study.

In this model, risk of traversing a highway arc ( $i,j$ ) is defined as;

$$R_{ij}^h = \delta^h \times D_{ij}^h \times q_{ij}^h \times p^r$$

where

$D_{ij}^h$  Distances of arc ( $i,j$ ) on the highway network

$\delta^h$  Accident rate over highways

$p^r$  Conditional probability of the release of hazardous material when an accident occurs

$q_{ij}^h$  Population density in the critical area of exposure along of highway arc ( $i,j$ )

The total risk of a path  $P$  between an origin and destination is estimated as the summation of the risks of individual arcs along that path. This way of calculating the risk of a path is not an exact method however, the resulting error rate is negligible. For a

detailed discussion of this issue, we refer the reader to Erkut and Verter (1995). Consequently, if all  $(i,j)$  along  $P$  are highway connections, total risk of the path  $P$  is calculated as

$$R = \sum_{(i,j) \in P} R_{ij}^h$$

### 5.1.2. Railway Risk Model

Even though there are different risk definitions to measure the transportation risk of highways, there are just a few studies that focus on railway transportation risk. Some studies based the risk measure on the population exposure (Verma and Verter, 2007) or on the individual risk calculation (Bubicco et al. (2000), Milazzo et al. (2002)) and some of them focused on the quantitative assessment of expected consequence (Glickman et al. (2007), Brown and Dunn (2007)). Details of these studies can be found in Chapter 4. In this study, we basically adapt the risk model of Glickman et al. (2007) and modify the original model slightly to better represent our case. Summary of the notations used in the model is given in the Table 5.1.

**Table 5-1 Notations Used in Railway Risk Model**

<i>Notations</i>	
$D_{ij}^r$	Distance of arc $(i,j)$ on railway network in kilometers
$\delta^r$	Accident rate over railways
$p^r$	Conditional probability of the release of hazardous material when an accident occurs
$p^d$	Derailed probability
$q_{ij}^r$	The population density of arc $(i,j)$ in the critical impact area
$X$	The number of tank cars per train loaded with the hazardous material of concern
$X_D$	The number of tank cars loaded with hazmat that are damaged or derailed
$X_R$	The number of tank cars that experience a major release

Similar to the highway risk definition, risk of traversing a railway arc  $(i,j)$  is defined as,

$$R_{ij}^r = f_{ij} \times N_{ij}$$

where

$f_{ij}$  Expected percentage of trains on link  $(i,j)$  that experience an accident involving a major release of the hazardous material of concern

$N_{ij}$  Expected consequence of such an accident measured by the expected number of residents in the critical area of exposure along arc  $(i, j)$ .

The total risk of a path  $P$  between an origin and destination, if all  $(i,j)$  along  $P$  are railway connections, is also calculated similar to that of the highway risk model as

$$R = \sum_{(i,j) \in P} R_{ij}^r$$

A locomotive can pull railcars loaded with hazardous and non-hazardous materials simultaneously. Amount of fuel that needs to be transported every day is substantial quantity due to very high demand. If railways are used as an alternative transportation mode for fuel distribution, this high demand would result with the requirement of too many railcars and hence trains used for this purpose would pull railcars that are loaded only with fuel.

A railway accident could be a derailment, a head-on collision or a rear collision with a train. In most of these accidents, only a part of the tank cars damage or derail. Sometimes these cars located in the head/end part of train and sometimes located in the middle of the train. Additionally, it is not always the case that all damaged/derailed cars experience a release. In some accidents, even if there are derailed/damaged tank cars, there are might be no release of the hazmat.

Having these in mind, we need to estimate the number of wagons that carry fuel products ( $X$ ), the number of wagons that are derailed/damaged ( $X_D$ ) and number of wagons that experience a release ( $X_R$ ) in order to calculate  $f_{ij}$ , which is defined as the expected percentage of trains on link ( $i, j$ ) that experience an accident involving a major release of the hazardous material of concern. The formula is

$$f_{ij} = \delta^r \times D_{ij}^r \times P(X_R > 0)$$

where

$\delta^r$	Accident rate over railways
$D_{ij}^r$	Distance of arc ( $i, j$ ) on the railway network
$P(X_R > 0)$	Probability of experiencing a major release.

Here,  $X_R$ , which is defined as the number of wagons that experience a major release, depends on the number of loaded tank cars that are damaged or derailed ( $X_D$ ). We can estimate the probability of a release for a given number of tank cars that are derailed/damaged as a conditional probability, denoted by  $P(X_R|X_D)$ . Glickman et al. (2007) assumed that this probability is binomially distributed. This probability distribution assumes that occurrence of a tank car releases is a Bernoulli process, where each of the damaged or derailed tank cars ( $X_D$ ) has a release probability  $p$ . Consequently, probability distribution  $P(X_R)$  can be estimated as,

$$P(X_R) = \sum_{X_D} P(X_D) \times P(X_R|X_D)$$

where  $P(X_D)$  is defined as the probability of derailment which is dependent on the total number of loaded tank cars ( $X$ ). In this study, we model  $P(X_D)$  with negative binomial distribution, as the details are explained in Chapter-6.

The other component of  $R'_{ij}$  that we need to estimate is  $N_{ij}$ , which is the expected consequence of a hazmat incident occurred along arc  $(i, j)$ .  $N_{ij}$  can be estimated by,

$$N_{ij} = q_{ij}^r \times \sum_{X_R} [X_R \times P(X_R)]$$

where  $q_{ij}^r$  is the population density along the railway arc of exposure and the second component is the expected tank cars that experience a release.

To sum up, after calculating the  $f_{ij}$  and  $N_{ij}$  values, the risk associated with traversing arc  $(i, j)$  is computed by the product of these values.

## 5.2. Mathematical Model

In this section, we propose a mathematical model which aims to find an intermodal network composed of highway and railway infrastructure through which fuel products are carried from sources to destinations in a safe and cost effective manner and to determine the optimal locations of transfer units and depots that makes this distribution possible.

In this study, the highway and railway networks are incomplete networks in which every pair of distinct nodes is not connected with a unique edge. Therefore, we define two new parameters correspond to the availabilities in which the existent edges on the current infrastructure are considered as the available edges for both highway and railway networks. However, we set all of the edges of railway network as available due to the fact that estimated distances are composed of shortest paths for each pair of distinct nodes on the railway network.

The proposed mathematical model for fuel transportation can be stated as follows: Given the railway and highway transportation network and the set of potential nodes for transfer units and depots, find the location of transfer units and the amount of transported fuel products between origin and destination points and find the supplied amounts from suppliers in the given transportation network so as to minimize the transportation risk and/or cost.

The following indices and parameters are used in the mathematical formulation.

Given;

$N=\{1,\dots,n\}$  Cities

Parameters:

$c^h$  cost of transporting one unit of fuel oil by highway  
 $c^r$  cost of transporting one unit of fuel oil by railway  
 $a_{ij}$  1 if link  $(i, j)$  is an available highway arc, 0 otherwise  
 $b_{ij}$  1 if link  $(i, j)$  is an available railway arc, 0 otherwise  
 $D_{ij}^h$  distance of link  $(i,j)$  on highway  
 $D_{ij}^r$  distance of link  $(i,j)$  on railway  
 $w_i$  demand of city  $i$   
 $o_i$  1 if city  $i$  is a supply point, 0 otherwise  
 $d_i$  1 if city  $i$  has a depot, 0 otherwise  
 $k^D$  capacity of depots  
 $k^{TU}$  capacity of transfer units  
 $p^{TU}$  number of transfer units to be opened  
 $R_{ij}^h$  transportation risk of highway link  $(i,j)$

$R_{ij}^r$  transportation risk of railway link  $(i,j)$

Decision Variables:

$x_{ij}^h$  amount of fuel transported through link  $(i,j)$  of highway network

$x_{ij}^r$  amount of fuel transported through link  $(i,j)$  of railway network

$z_i$  1 if transfer unit is opened at city  $i$ , 0 otherwise

$s_i$  supplied amount from supply city  $i$

The model is formulated as follows:

$$\text{Minimize } \sum_{i \in N} \sum_{j \in N} x_{ij}^h D_{ij}^h c^h + \sum_{i \in N} \sum_{j \in N} x_{ij}^r D_{ij}^r c^r \quad (01)$$

$$\text{Minimize } \sum_{i \in N} \sum_{j \in N} x_{ij}^h R_{ij}^h + \sum_{i \in N} \sum_{j \in N} x_{ij}^r R_{ij}^r \quad (02)$$

subject to

$$\sum_{i \in N} x_{ji}^h a_{ji} + \sum_{i \in N} x_{ji}^r b_{ji} - \sum_{i \in N} x_{ij}^h a_{ij} - \sum_{i \in N} x_{ij}^r b_{ij} = s_j o_j - w_j \quad \forall j \in N \quad (1)$$

$$\sum_{i \in N} x_{ij}^r b_{ij} \leq d_j k^D + z_j k^{TU} \quad \forall j \in N \quad (2)$$

$$\sum_{i \in N} x_{ji}^r b_{ji} \leq d_j k^D + z_j k^{TU} \quad \forall j \in N \quad (3)$$

$$\sum_{j \in N} s_j o_j = \sum_{j \in N} w_j \quad (4)$$

$$\sum_{j \in N} z_j \leq p^{TU} \quad (5)$$

$$x_{ij}^h, x_{ij}^r, s_i \geq 0 \quad \forall i \in N, \forall j \in N \quad (6)$$

$$z_i \in \{0,1\} \quad \forall i \in N \quad (7)$$

Objective O1 is the cost objective minimizing the total cost of transporting fuel products through highways and railways. The amount of transported fuel products on a given link multiplied with distance of that link times unit transportation cost is to be minimized.

Objective O2 is the risk objective minimizing the total transportation risk. The assigned risk value of a given link times the amount of transported fuel products on that link is to be minimized. As the risk values of links are different between highways and railways the equation is summed for both modes.

Constraint set (1) is the flow balance constraints for the transportation of fuel products. This constraint set ensures that the demanded amount of fuel is satisfied for all cities by considering the mode availabilities. Also, this constraint set assures that the amount of fuel generated at supply points must be transported from these points to cities.

Constraint sets (2) and (3) correspond to availability constraints for railway transportation by considering the locations of depots and transfer units. This constraint ensures that railway could only be used on a given link if there is a depot or transfer unit located at the origin or destination of that link. Also this constraint guarantees that the shipped amount of fuel to points which has a depot or a transfer unit cannot exceed the capacity of a depot or a transfer unit.

Constraint set (4) is the supplier selection constraint for demand points. By this constraint, model chooses how much of demand is supplied from the available supply points.

Constraint set (5) correspond to the location constraint for transfer units. The constraints assure that the number of opened transfer unit cannot exceed the designated amount.

The other constraint sets that are left are the non-negativity constraints and the constraints defining the binary variables. The model has 11,935 continuous variables ( $x_{ij}^h, x_{ij}^r, s_i$ ), 77 binary variables ( $z_i$ ) and 12,245 constraints for a typical problem generated for Turkey.

Observe here that, if the decision maker prefers to allow opening new depots, parameter  $d_i$  can be considered as a decision variable.

Next, we create four versions of this base model depending on the prior objective selected. The first two models consider only one of the objectives:

MC:

*Minimize O1*

subject to

(1) – (7)

MR:

*Minimize O2*

subject to

(1) – (7)

Third model assumes the risk objective function but an upper bound on the total cost of transportation is imposed in the constraints and last model assumes the cost objective function but an upper bound on the total risk of transportation is imposed in the constraints

MR- $\beta$ Cost:

*Minimize* O2

subject to

$$O1 \leq \beta$$

(1) – (7)

MC- $\gamma$ Risk:

*Minimize* O1

subject to

$$O2 \leq \gamma$$

(1) – (7)

Fuel companies (or the carrier companies that they delegate their transportation operations) are the decision makers of the problem under concern. Since these companies are profit seeking private companies, their first priority would be "cost minimization" and hence MC would be their choice among the above models. If the decision maker were the "public" whose concern is just to minimize the "risk" of transportation then the decision maker's choice would definitely be the MR model. Due to the infrastructure of transportation networks, MR and MC models produce conflicting solutions, meaning that the minimum cost solution yields high risky transportation whereas minimum risk solution yields high cost transportation. Therefore, governments (with an aim of reflecting the public view) try to motivate or force the decision makers to deviate from their MC solution towards less risky paths, by imposing regulations and legislations. If the government asks carrier companies' to choose paths of which risk value is no more than a predefined level then the decision maker solves the MC- $\gamma$ Risk model. On the other hand, if the government motivates the decision maker to operate with a cost figure that is higher than their minimum cost with an acceptable margin (for

example, carrier agrees to operate with a total transportation cost 10% higher than the minimum cost possible) then MR- $\beta$ Cost would be the right choice for the decision maker.

Furthermore, we know that railway transportation is cost wise advantageous when compared to highway transportation. Hence, we use MR- $\beta$ Cost model in our numerical analyses in order to observe maximum benefit that can be achieved on the total transportation risk. For preliminary runs, we use both MR- $\beta$ Cost and MC- $\gamma$ Risk models and results indicate that the numerical insights are not very different from each other.

# Chapter 6

## Data Collection and Computational Results

In this section, our aim is to show the potential benefits of using railways in conjunction with highways in Turkey's fuel distribution system, from both risk and cost perspectives. In order to make our analysis as realistic as possible, we collected all kinds of relevant and realistic data as much as possible. In Section 6.1, we summarize the data collected. In Section 6.2, we present our numerical analysis.

## 6.1. Data Collection

In order to collect the relevant data, we contacted several institutions such as leader fuel companies (PO, OPET, SHELL, BP, TP) and Turkish State Railways (TSR). Values of some of the required data were readily available and some have been obtained after processing the raw data. Table 6.1 summarizes the required data components.

**Table 6-1 Data Components**

Data	
Supply Points	Demand Points
Storage Terminals	Transfer Units
Highway Network	Railway Network
Demand Values	Unit Transportation Costs
Distances on the Highway Network	Distances on the Railway Network
Accident Rate Over Highways	Accident Rate Over Railways
Conditional Probability of the Release of Hazardous Material When An Accident Occurs	Derailment probability
Population Densities around the Highway Network	Population Densities around the Railway Network
Size of the Critical Impact Area	

### *Supply Points*

As mentioned in Chapter-2, there are four refineries used as domestic suppliers in Turkey. In addition to that, companies procure fuel products from overseas suppliers and store them in the storage depots located nearby the seaports. There are six common supply points of the leader companies in Turkey. We select those six common points as

supply points in this study (See Table 6.2). We ignore unit supply costs of different suppliers and assume that they are approximately same.

**Table 6-2- Selected Supply Points**

<b>Supply Points</b>	<b>Supplier Type</b>
İzmit	Domestic supplier
İzmir	Domestic supplier
Batman	Domestic supplier
Kırıkkale	Domestic supplier
Mersin	Overseas supplier
Samsun	Overseas supplier

*Storage terminals*

The storage terminals are located in different cities. Considering the depot locations of market leaders, nine different locations are selected as fixed depots, which are actively used in the current system (See Table 6.3). Moreover, it is assumed that storage terminals have unlimited capacities due to the fact that active storage depots of fuel companies in Turkey have approximately 200,000 tons capacity on the average.

**Table 6-3- Fixed Storage Terminals**

<b>Fixed Storage Terminals</b>	
İzmir	Mersin
Bursa	Kırıkkale
İzmit	Samsun
Antalya	Trabzon
Batman	

### *Transfer Units*

BP is the only company that uses railroads for distributing fuel products; hence, only BP operates transfer units. In rail transportation, after the fuel is charged into rail tank wagons in storage terminals or in refineries, fuel is transported to the transfer stations. At these stations, fuel is transferred from tank wagons to road tankers by using a storage tank or the transfer unit. In the current system, two transfer units are operating actively (See Table 6.4), therefore these locations are selected as fixed points. Further, opening new transfer units will be analyzed by considering the potential locations. Furthermore, capacity of a transfer unit is estimated based on the maximum discharging time of a fuel tanker whose capacity is 27 tons. It is assumed that transfer units could operate 24 hours a day and 30 days in month. Hence, after calculations, the estimated capacity is set to 97,200 tons/month for one transfer unit.

**Table 6-4- Selected Transfer Units**

<b>Active Transfer Units</b>
Kırıkkale
Ankara

### *Demand Points and Values*

We have condensed the total demand of all demand sources in a city into a single demand point, which is denoted by the center of the city. Consequently, locations of the final customers in our models correspond to the city centers. Tactical and operational decisions of fuel distribution inside a city are kept out of the scope of this study. In the current infrastructure, railway transportation from Anatolian region to Thrace region is not available and there is only one highway passage from Anatolia to Thrace. Therefore, cities in Thrace region and the city of Istanbul are omitted from demand points set. Consequently, 77 cities are determined as demand points. Demands of the cities are



### *Accident rates*

To calculate the accident rate of railways, we need to estimate the total number of accidents involving hazmat carrying tank cars, total number of shipments, and total traveled distance. We obtained that there have been five major train accidents in 2009 in which tank cars were loaded with hazmat (TSR, 2011). It has been reported that there were 126,453 freight shipments in Turkey (TSR, 2011) which have resulted with 17,297 kms of total distance traveled in 2009 (TSR, 2009). We use these numbers in the following formula in order to obtain the accident rate per million kilometers,  $\delta_r$ :

$$\delta^r = \frac{\text{Number of Total Accidents/Number of Total Shipments}}{\text{Total Traveled Distance (km)}}$$

For highways, many studies in hazmat literature have adapted the estimates provided by Shortreed et al (1994) for accident probabilities. These estimates are based on the accident frequency per million kilometers. Estimation of the total distance traveled and number of accidents could have been found from authorities however, total number of shipments is not available. Because of the missing data, highway accident rates for Turkey could not be estimated. Rather than making a rough estimate, we decided to analyze the highway accident rate parametrically. Consequently, we obtain the highway accident rate by multiplying the accident rate of railways by a positive parameter  $k$  as

$$\delta^h = \delta_r \times k.$$

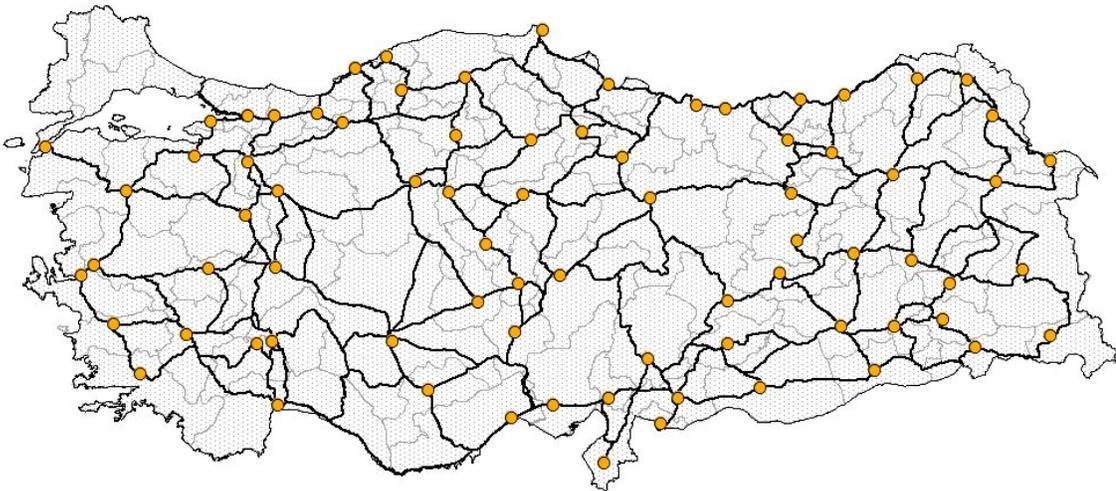
From the media exposure of highway and railway accidents in Turkey for the past several years, there is a common sense of the public that railway accident rates are much lower than highway accident rates. Therefore, for our initial numerical analysis, we set  $k = 10$  but then make a parametric analysis for a wide range of this parameter. Recall that assumption goes along with the findings of Bubicco et al. (2000).

### *Distances*

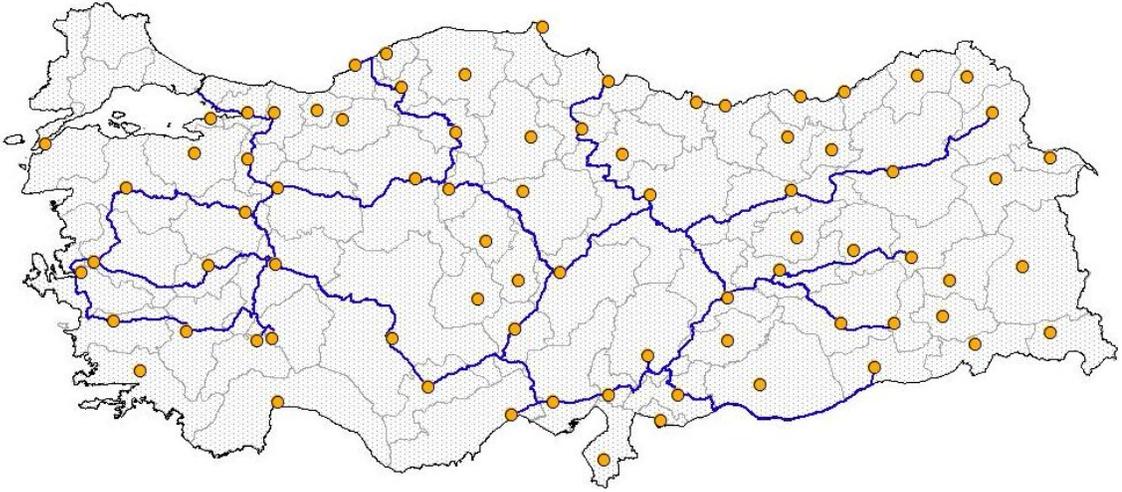
Highway distances between cities are obtained from “Intercity Distance Chart”, (GDH, 2010). Similarly, railway distances are obtained from “Turkish State Railways Annual Statistics 2005-2009”, (TSR, 2009). Distance matrixes are given in the Appendix 2 and 3

### *Railway and Highway Networks*

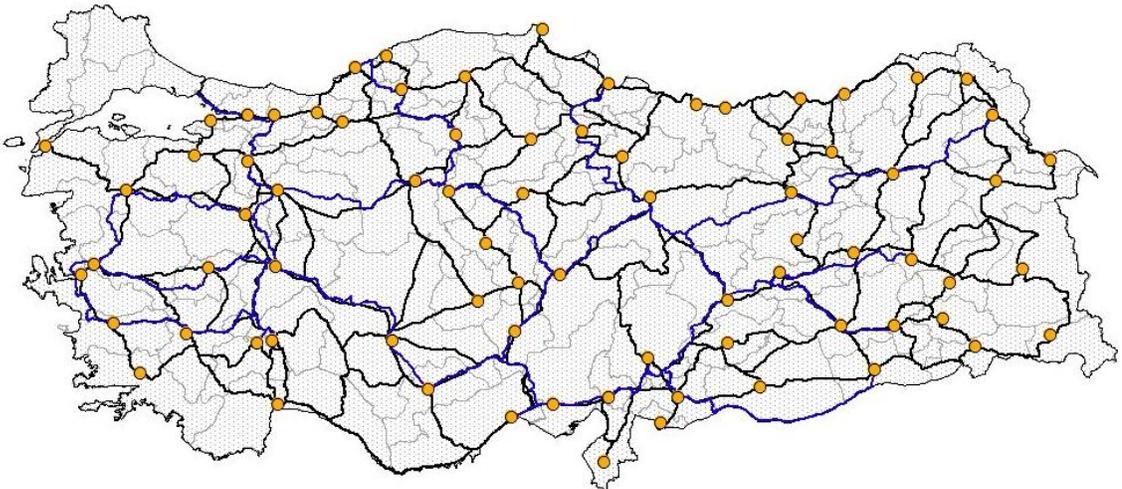
We have used Arc View 3.1 software to create the network composed of shortest paths between cities for both highway and railway networks. The highway and railway networks are given in Figures 6.2 –4. This network is composed of 232 highway edges, 106 railway edges and 77 nodes. The availability matrixes introduced in Chapter-5 are created based on the arcs of this network.



**Figure 6.2- Highway Network**



**Figure 6.3- Railway Network**

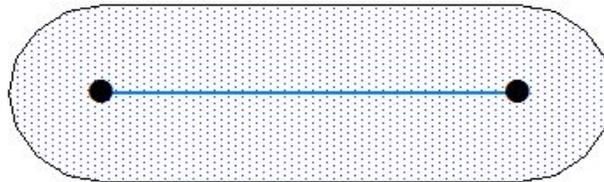


**Figure 6.4- Final Railway-Highway Network**

*Population Densities around Highway and Railway Networks*

Population in the impact area around each highway and railway arc is utilized by Arc View 3.1 using an add-on called “Identify Features within Distance” (Jenness, 2003). Impact area is considered as a fixed bandwidth (See Figure 6.5) and population density

matrixes are created by aggregating the populations of all districts falling into the bandwidth. The radius of the critical impact area varies depending on the hazardous materials classes according to the Brown et al.. Since we are focusing on the fuel transportation, we use 800 meters as the radius of the bandwidth along the arcs. The resulting population matrixes are given in the Appendix 4 and 5.



**Figure 6.5- Impact Area- Fixed Bandwidth**

*Derailment probability and conditional probability of the release of hazardous material when an accident occurs*

The conditional probability of the release of hazardous material when an accident occurs is adapted from the study of Shortreed et al. (1994) as 0.05. When an accident occurs, number of derailed cars depends on the point of impact. An impact could be in the head, end or middle part of the train and in most cases, only a few of the railcars are derailed. It is also stated by experts in TSR that this is exactly what happened in all train accidents in the past years. Therefore, we assumed that at most 10 cars could derail with one or two cars derailing have the most probability and the rest has diminishing probabilities. Hence, we adapted a negative binomial distribution, which could reflect this behavior. On this account, the probability values are obtained by setting the parameters  $p = 0.5$  and  $s = 2$  of negative binomial distribution (See Figure 6.6).

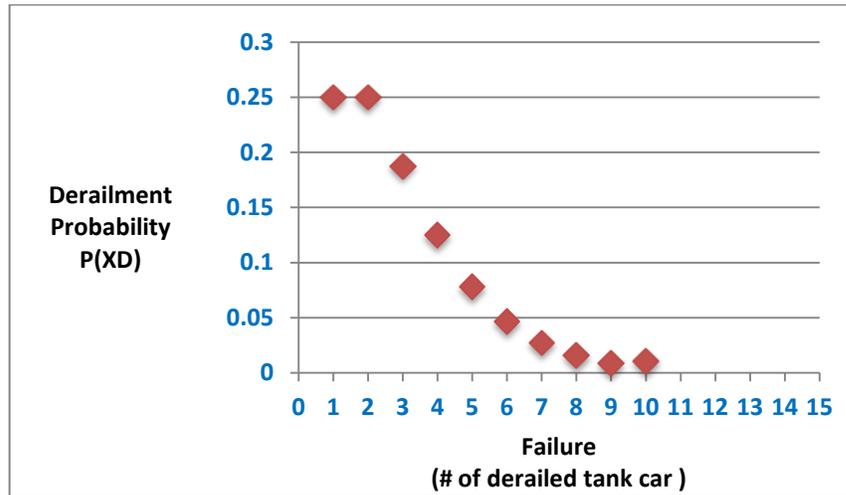


Figure 6.6- Derailment Probability Distribution

All of the above values are used as components for our analyses. Analyses and numerical results are explained in the next section.

## 6.2. Numerical Analysis

As mentioned in the first part, our primary purpose is to bring out the cost and risk wise benefits (if any) of introducing railway transportation. For this purpose, we first compare the minimum cost and minimum risk solutions of single mode and intermodal transportation alternatives. Then, efficient frontiers are developed for some problem instances. Finally, the impact of the number of operational transfer units together with their operating capacities and the impact of the highway accident rate are analyzed. Note that, in all analyses, the models stated in Chapter 5, found the optimal solutions in less than 10 seconds.

In these analyses, we consider monthly demands of the cities and assume that demand is evenly distributed throughout the whole month. Since the road tankers have small

capacities, monthly demand of a city is to be shipped in several trips throughout the month. For the cities in which railway infrastructure is available, the city of Mus has the minimum demand: 1,461 tones. A railway tank wagon accommodates approximately 60 tones of fuel, therefore the total demand of Mus can be shipped with at least 24 wagons. In our numerical studies we set  $X$ , the number of tank cars per train loaded with the hazardous material of concern, to a value of 10. So the demand of Mus, if transported with railways, is to be shipped in three trips. We assume that these three trips are evenly distributed in the whole month. Similarly, the city of Ankara has the maximum demand: 103,353.5 tones and if this demand is transported with railways, it is to be shipped in approximately 170 trips which are evenly distributed in the whole month.

Finally, we note that we conducted our numerical analysis by aggregating the demands and operations of the four major fuel distribution companies, assuming that they obey to a central authority. In practice, apparently this is not the case but our aim in our numerical analysis is show the maximum benefit of intermodal transportation in case all companies adapt intermodal transportation for their operations. Hence, some of the insights that we generate in our numerical analysis might not hold if only a subset of the companies adapt intermodal transportation.

### **6.2.1. Analysis of Single Mode vs. Intermodal Transportation**

The main purpose in this sub-section is to observe the estimated benefits of the transportation with railways from cost and risk perspectives. To this end, we compared the Min Cost (Model MC) and Min Risk (Model MR) solutions of preferring single mode or intermodal transportation.

Current fuel distribution system in Turkey is mainly composed of highways. Carriers prefer using highway alternative for distributing the fuel between suppliers and demand

points. As it is mentioned in the previous section, we consider 77 demand points and six supply points (Table-6.2) with unlimited capacities. This distribution alternative is denoted as Single Mode Setting (SMS).

As an alternate distribution option to SMS, we consider utilization of railways in addition to highways. In this alternative, there are 77 demand points, six supply points (Table 6.2), nine fixed depots (Table 6.3), and two fixed transfer units (Table 6.4). Similar to SMS, no capacity limitations are imposed on supply points or depots. The number of transfer units that can be opened in addition to the existing two transfer units is set as free and no capacity limitations are imposed on the transfer units. However, we do not include the cost of installing and operating transfer units in this alternative. This alternative is denoted as Intermodal Setting (IMS). Note that in both alternatives, capacities are ignored in order to observe the maximum benefit that could be obtained . However, in further sections we also analyze the effect of capacities.

We first solved MC and MR models for both SMS and IMS and obtained four feasible solutions for comparison. These results are given in Table 6.5.

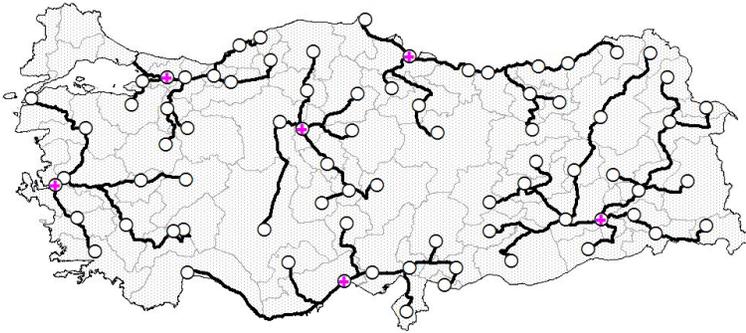
**Table 6-5- MC and MR Results of Alternatives**

	MC		MR	
	Cost	Risk	Cost	Risk
SMS	<b>45,325,763 TL</b>	238,381	60,028,185 TL	<b>136,708</b>
IMS	<b>32,605,145 TL</b>	63,375	62,142,729 TL	<b>30,759</b>

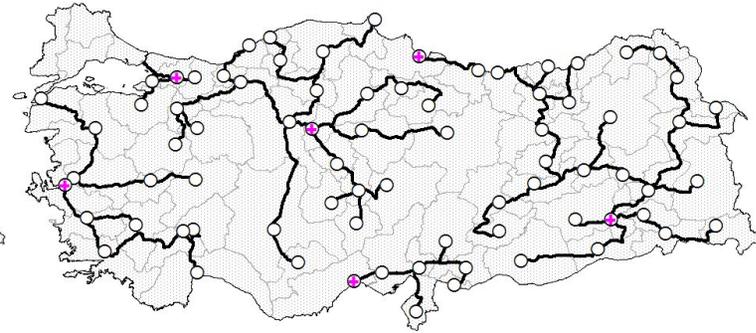
These solutions show that, if the cost objective is adapted as the prior objective then total cost of transportation can be decreased by 37% when intermodal alternative is

chosen. Similarly, if risk objective is the preferred objective then total risk of fuel distribution of Turkey can be decreased by 81% by introducing the railroads as an alternative transportation mode.

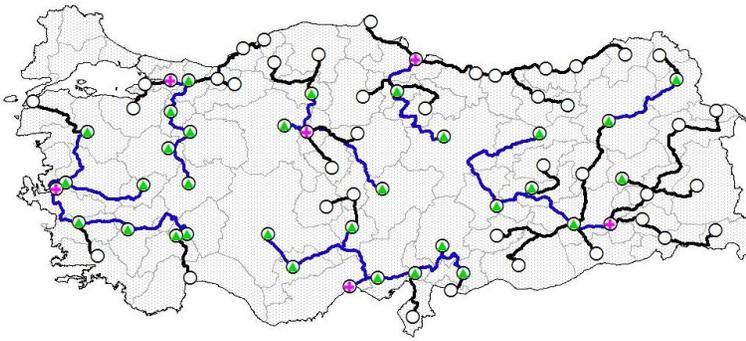
Moreover, when these four solutions are compared to each other, we observe that MC solution of the IMS, which is denoted as MC(IMS), dominates the MR and MC solutions of SMS. This shows that none of the efficient solutions obtained by SMS can be an efficient solution when intermodal transportation is adapted. We found the two extreme solutions for SMS, which are MC(SMS) and MR(SMS) solutions. Since these solutions are dominated by MC(IMS), other possible efficient solutions of SMS that would lie in between these two extreme solutions will also be dominated by MC(IMS), accordingly. The resulting distribution networks of all of the four solutions given in Table 6.5 are depicted in Figure 6.7.



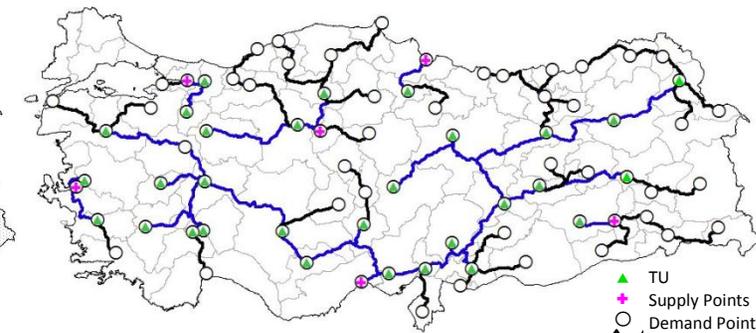
(a) MC of SMS



(b) MR of SMS



(c) MC of IMS



(d) MR of IMS



**Figure 6.7- MC and MR Solutions of SMS and IMS**

From these highway networks, we observe that in MR(SMS), Central Anatolia and Eastern suppliers cover wider ranges when compared to the MC(SMS). Similarly, in IMS, eastern supplier covers all of the demand of that region in MR solution when compared to MC solution. Additionally, in IMS alternative, the assigned railway network is same in both MC and MR solutions. On the other hand, suppliers cover almost the same regions when MC solutions of the two alternatives are compared. Moreover, it is observed from Figure 6.7c and d that some of the links on the network are both cost wise and risk wise “efficient” when intermodal alternative is introduced. For instance, Mersin-Adana, Adana-Osmaniye, İzmir-Manisa, İzmir-Aydın, Erzurum-Kars, Batman-Diyarbakır, Diyarbakır-Malatya, Malatya-Erzincan links are preferred for rail transportation by all models. Therefore, we can conclude that these links create efficient paths for both cost and risk objectives. The percentage distribution among suppliers for MC and MR solutions of both alternatives are given in Figures 6.8 and 6.9.

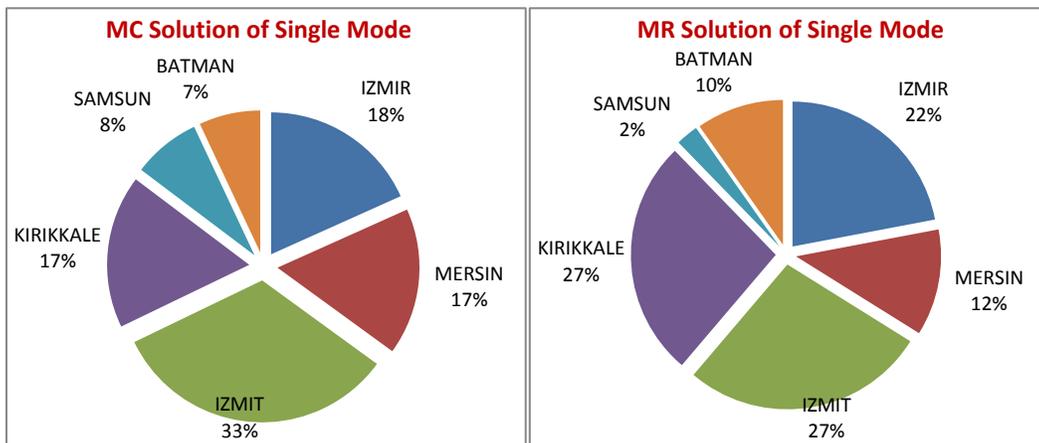
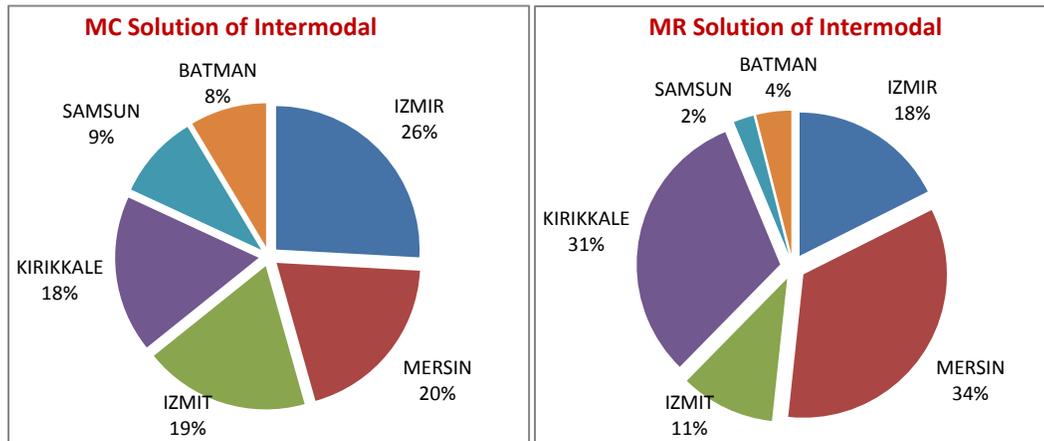


Figure 6.8- Percentage Distributions of MC and MR Solutions of Single Mode Alternative



**Figure 6.9- Percentage Distributions of MC and MR Solutions of Intermodal Alternative**

In MC(SMS), major portion of the total demand is supplied from İzmit whereas in the MR(SMS), Kırıkkale and İzmit cover the major portion together. On the other hand, in MC(IMS), İzmir covers the biggest part of the demand however, in MR(IMS) Mersin and Kırıkkale come forward among six suppliers. Recall that we assume unit supply costs are approximately same among supplier points and 36% of total demand is supplied from overseas and rest of the demand is supplied from domestic suppliers in MR(IMS) solution. In practice, the unit supply costs might be different between domestic and overseas suppliers, these costs may even have a dynamic nature, and the governments might have certain strategies that pose requirements on the percentage use of overseas suppliers.

In IMS, the operating costs of transfer units are ignored. Therefore, the comparison of IMS and SMS might not seem fair. Hence, we create constrained alternatives, which consider limited number of transfer units and impose capacity for each transfer unit. In these alternatives, in addition to the two existing transfer units, we allow a number of additional transfer units to be opened, if preferred by the model, and rest of the parameters are kept the same as in IMS. We denote these alternatives by  $IMS_{Lx}$  where  $x$

denotes the total number of TUs that can be opened. We depict MR and MC solutions of  $IMS_{L5}$  and  $IMS_{L7}$  in Table 6.6.

**Table 6-6- MC and MR Results of  $IMS_{L5}$  and  $IMS_{L7}$  Alternatives**

	MC		MR	
	Cost	Risk	Cost	Risk
SMS	<b>45,325,763 TL</b>	238,381	60,028,185 TL	<b>136,708</b>
$IMS_{L5}$	<b>40,096,261 TL</b>	148,315	62,640,193 TL	<b>85,671</b>
$IMS_{L7}$	<b>38,307,048 TL</b>	132,311	73,743,434	<b>69,271</b>

As it can be observed from Table 6.6,  $MC(IMS_{L5})$  dominates  $MC(SMS)$  but not  $MR(SMS)$  since risk value of  $MC(IMS_{L5})$  is slightly higher than the risk value of  $MR(SMS)$ . On the hand,  $IMS_{L7}$  dominates both  $MC(SMS)$  and  $MR(SMS)$ , similar to  $IMS$ . Therefore, even if we allow for five more TUs to be opened in addition to the existing two TUs, a feasible solution using only the highway network cannot be an efficient solution, when  $k = 10$ .

### 6.2.2. Efficient frontiers for $IMS$ and $IMS_{L5}$

In this section, we analyze  $IMS$  and  $IMS_{L5}$  in more detail in order to provide alternative efficient solutions to the decision makers. Recall that our problem has multiple and conflicting objectives, therefore decision makers should be able to choose a solution from non-dominated (efficient) set of solutions. For this purpose, we create 16 solutions for both  $IMS$  and  $IMS_{L5}$  alternatives in which neither of them is dominated by the other solutions. We started with the MC solution of each of the instances, which provides the minimum cost possible. Based on this solution, we increase the cost gradually until

reaching the cost value of MR solution and solve MR- $\beta$ Cost model in each step by setting  $\beta$  to cost value which is increased. The efficient-frontier obtained by these solutions for IMS and IMS<sub>L5</sub> are given in Figures 6.10 and 6.11, respectively. Additionally, percentage distributions of suppliers of these 16 solutions are given in the Appendix 6 and 7.

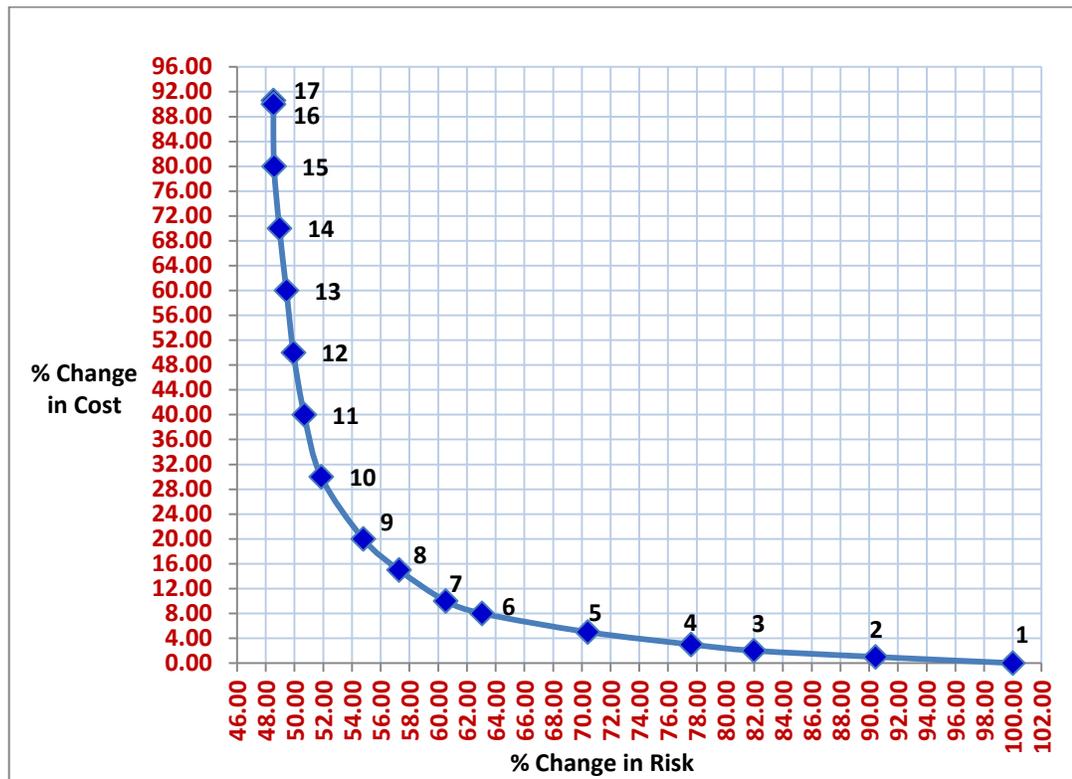


Figure 6.10- Trade-Off Curve for IMS Alternative

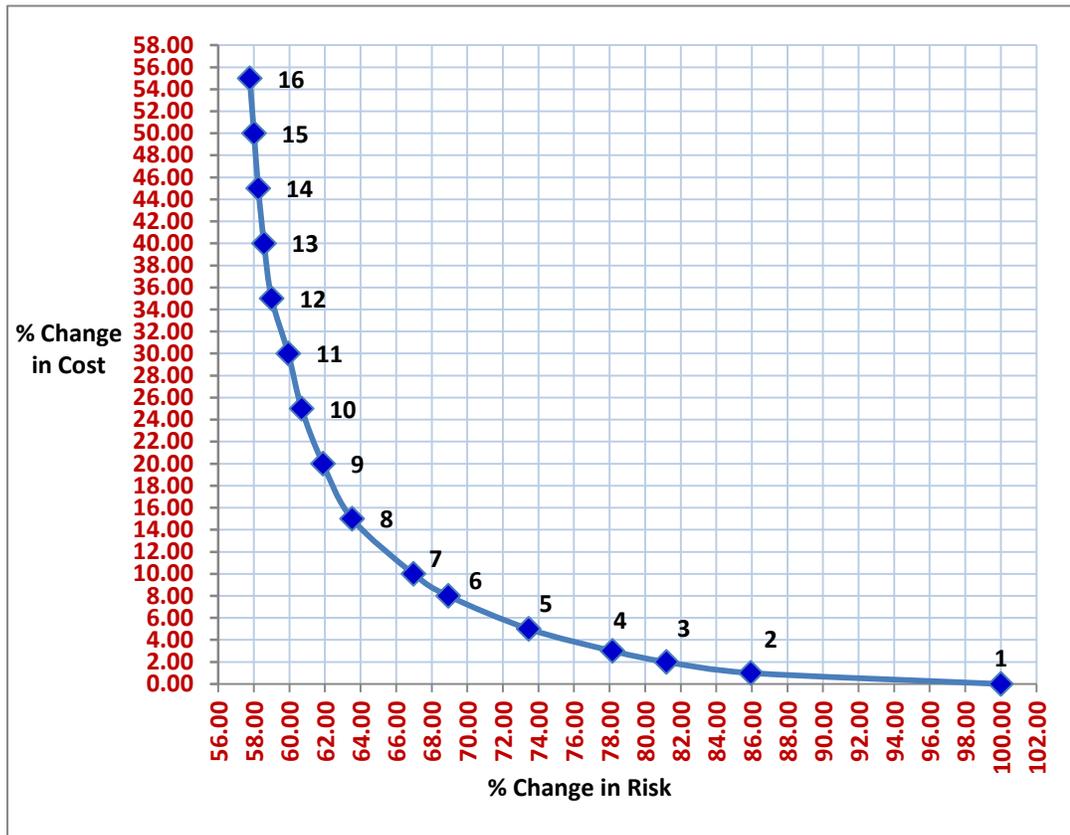


Figure 6.11- Trade-off Curve for IMS<sub>L</sub> Alternative

In these graphs,  $x$ -coordinate corresponds to the percentage reduction in the transportation risk with respect to the transportation risk imposed by the MC solution. Similarly,  $y$ -coordinate corresponds to the percentage change in the total cost with respect to the minimum cost obtained by the MC model. As an example, consider Point 6 of Figure 6.10. This point is obtained by solving MR- $\beta$ Cost model where  $\beta$  is equal to 8% more of the optimal MC(IMS) solution. The total cost of this solution is 8% higher than the minimum cost obtained by MC model whereas the resulting risk saving is 32% when compared to the total risk of the MC solution.

From the perspective of a decision maker, whose prior objective is cost minimization while regarding also the societal risk, Point 6 could be an acceptable solution since 8% increment on the cost results a significant risk saving. Additionally, from this point forward, increasing cost does not provide satisfactory risk saving with respect to Point 6.

### **6.2.3. Effects of the number of Transfer Units**

In this section, we analyze the effect of opening different number of transfer units by changing the parameter about operating transfer units from perspective of a decision maker described in the previous section. As mentioned before, in the current system, carriers mostly prefer distributing the fuel by using only trucks, which does not require the usage of transfer units. However, when transportation with railways is introduced as an alternative, depots and transfer units become crucial since transfer between modes could only be available via depots or transfer units.

Installation of new depots are both costly and require strategic decisions to be made by carrier companies and the respective governmental authorities. Therefore, we do not allow for opening new depots in our numerical analysis, however we allow for opening new TUs. We note that opening TUs are less costly and require decisions at the tactical level. Nevertheless, we do not explicitly incorporate the installation and operating costs of TUs in our models, but instead, we observe the benefit of opening new TUs in terms of cost and risk and propose that the decision maker should make a decision by resolving the tradeoff between the benefits obtained by opening new TUs and their corresponding installation and operating costs.

For this purpose, by taking a decision maker for whom the solution of MR- $\beta$ Cost problem where  $\beta$  is equal to 8% more of MC(IMS) is the preferred solution as a reference point, we solve this problem by imposing different upper bound values on the

numbers of TUs that can be opened and by also considering their operational capacities. We start with the point where there are no active transfer units, and increase the number of transfer units gradually to see the effect of transfer units on the solutions obtained (See Figure 6.12).

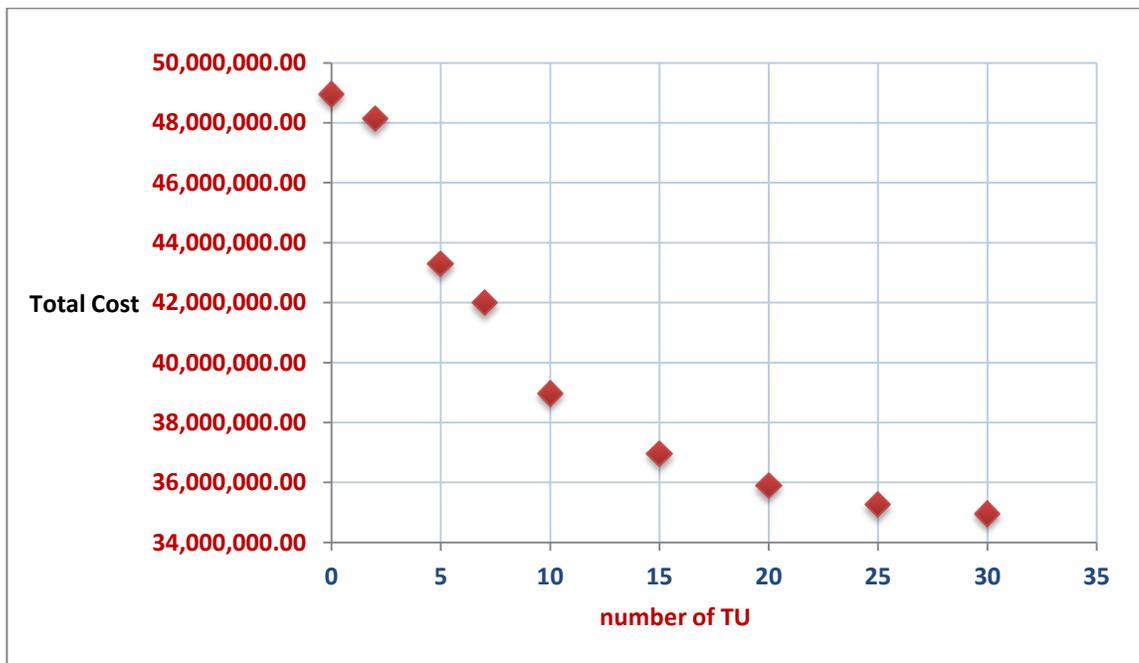


Figure 6.12- Effects of Opening Different Number of Transfer Units

As would be expected, the marginal return of opening every new transfer unit decreases as the number of TUs opened increases. When there is no active TU, total transportation cost is 51,857,835 TL whereas the total cost when 10 TUs are opened is 38,979,435 TL. This change corresponds to a 25% saving per month of the transportation cost. Note that, in return of this saving, there would be an additional cost of installing and operating these transfer units, which we ignore in this analysis. Therefore, by considering the installation and operating costs of transfer units and the time value of money, the

decision maker should estimate the total time needed to recoup this investment and select the number of transfer units to operate with, accordingly.

#### **6.2.4. Effects of highway accident rate**

As explained in Section 6.1, we are not able to estimate the highway accident rate satisfactorily but set the highway accident rate as 10 times greater than the railway accident rate based on common sense. Nevertheless, setting  $k = 10$  might be an over estimation. Therefore, we analyze the impact of different values of this parameter on the solutions obtained while assessing the benefits of intermodal distribution system over the single mode system.

As stated in the Section 6.2.1, when  $k = 10$ , MC(IMS) dominates MR(SMS) and MC(SMS). This implies that, if  $k = 10$ , none of the efficient solutions obtained for the design of fuel distribution system of Turkey could consist of only highway mode of transportation. This property is a strong one showing the pure benefit of introducing multi-modal transportation system for Turkey's fuel distribution system.

Considering that that  $k = 10$  might be an overestimation, we reduced  $k$  value gradually to observe until which value of  $k$  the same property still holds. We observe that even if  $k$  is equal to 0.8, meaning that the accident rate of trains is higher than that of trucks, a distribution system composed of only highway transportation cannot be in the efficient set of solutions (See Table 6.7). When  $k$  is set to 0.7, this property no longer holds.

**Table 6-7- MC and MR Solutions when k=0.8 and k=0.7**

		MC		MR	
		Cost	Risk	Cost	Risk
k=0.8	SMS	<b>45,325,763 TL</b>	19,071	60,028,185	<b>10,937</b>
	IMS	<b>32,311,643 TL</b>	10,689	109,706,238	<b>4,895</b>
k=0.7	SMS	<b>45,325,763 TL</b>	16,687	60,028,185	<b>9,570</b>
	IMS	<b>32,311,643 TL</b>	10,118	93,399,900	<b>4,522</b>

Next, we analyze the impact of  $k$ , when it is less than 0.8, on the mode selection while designing the fuel distribution network. As stated earlier, MC(SMS) generates the minimum cost value that could be attained in the current distribution system. Therefore, based on this solution, for a decision maker who wants to analyze the effects of  $k$  without exceeding the minimum cost of the current system, we solve the model MR- $\beta$ Cost by setting the  $\beta$  parameter to the optimal cost of MC(SMS). From the results, we examine that even if  $k$  is very low and is set to 0.05, the decision maker still makes use of the railway alternative to a certain extent. Note that  $k = 0.05$  corresponds to very low accident rates for highway transportation relative to railroad transportation. Recall that the risk measure includes not just the accident rates but also the consequences measured as the population exposed to risk while fuel is in transit. There are some portions of the railway network of Turkey, where railroads pass through unpopulated rural areas where the risk exposed to the environment is very low. Due to such regions on the network, railroads are still preferred at least at some parts of the network (See Figure 6.13) even if railroad accident rate is significantly higher than that of highways. For instance in Figure 6.14, bandwidths around railway (green bandwidth) and highway (yellow bandwidth) arcs of Kayseri-Sivas pair is presented. There are three districts that fall into the

bandwidth of highway arc whereas there isn't any district that could be counted in bandwidth of railway arc.

As it is seen from the Figure 6.13 that when  $k=10$ , 83.01% of total transported ton\*km is carried with railways and when  $k$  decrease and set to 0.05, still a significant portion (25.22%) of total transported ton\*km is carried with railways since high volumes of fuel is transported over the railway links that are still preferable.

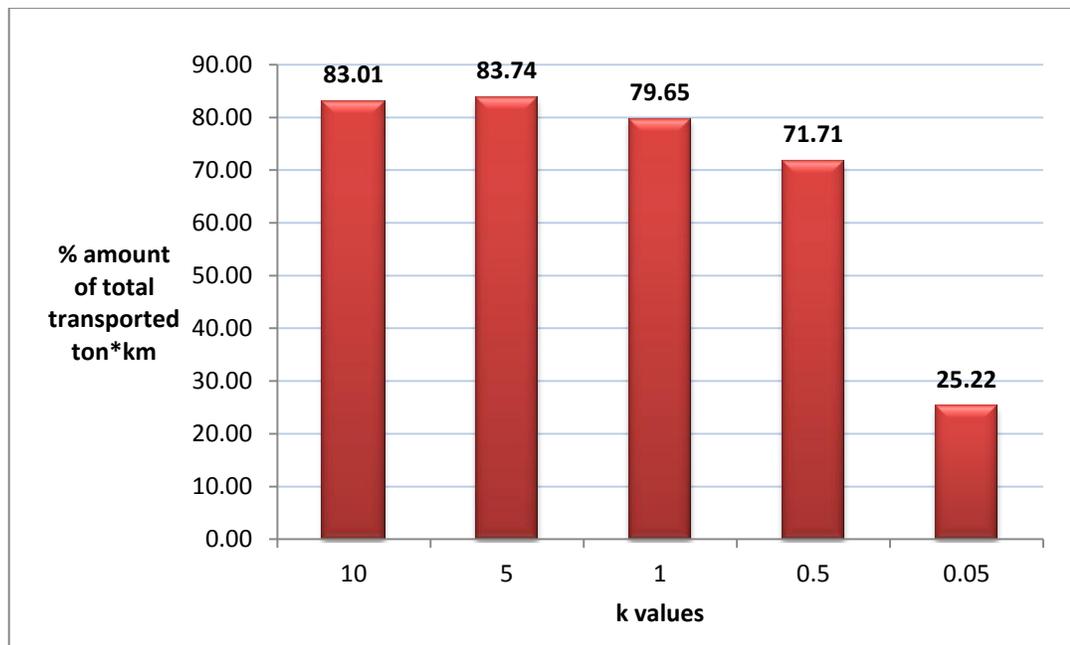
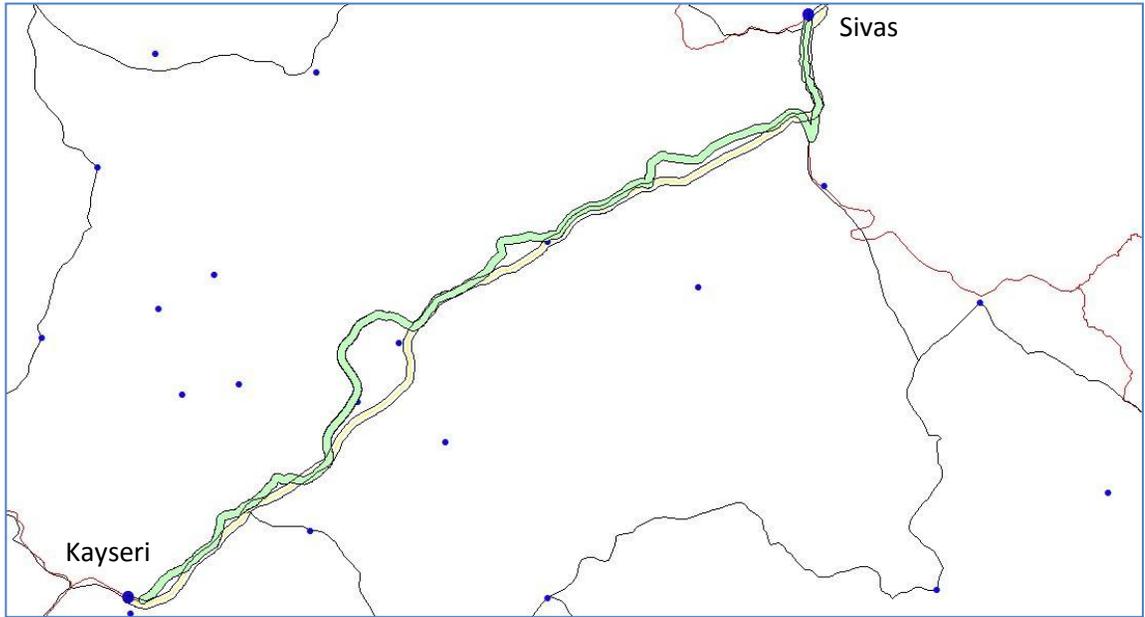
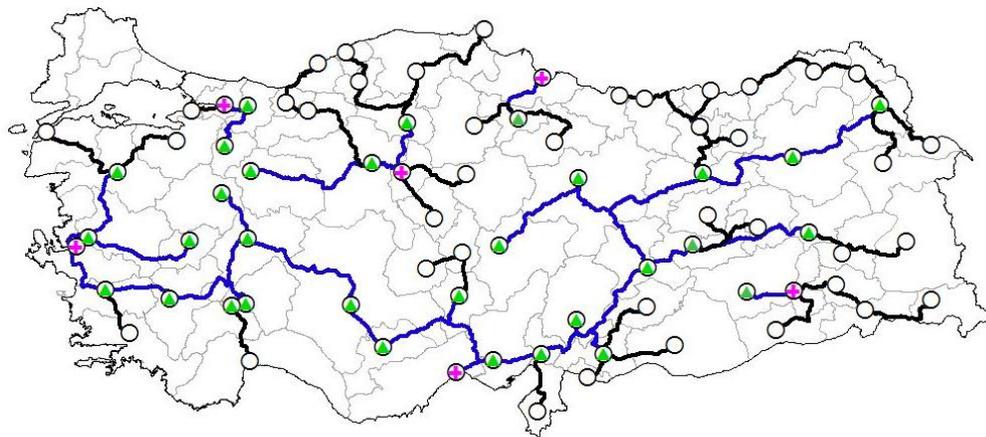


Figure 6.13- Percentage Usage of Railways in Different  $k$  Values When Solving MR- $\beta$ Cost Model where  $\beta$  equals to MC(SMS) value

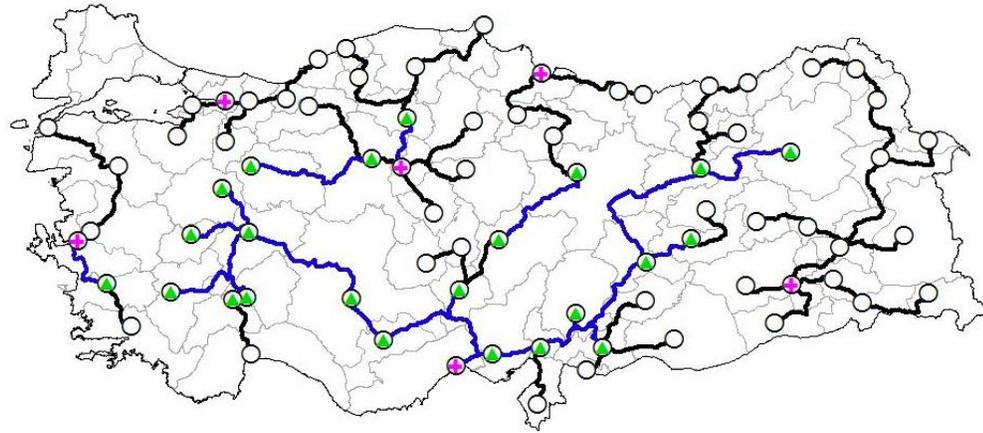


**Figure 6.14 Bandwidths Around the Railway and Highway Arcs of Kayseri-Sivas Pair**

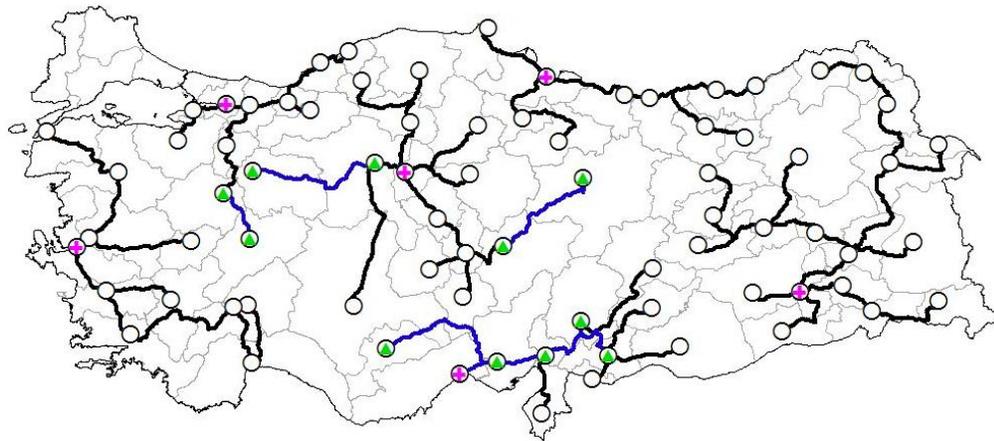
Moreover, Figure 6.15 depicts the distribution networks obtained for  $k=10$ ,  $k=0.5$  and  $k=0.05$ . As it can be seen from the networks that decreasing  $k$  value results slight changes on the railway usage.



(a) Distribution network when  $k=10$



(b) Distribution network when  $k=0.5$



(c) Distribution network when  $k=0.05$

**Figure 6.15- Solutions Obtained for Different  $k$  values**

Changing the value of  $k$  affects the total transportation risk. Therefore, we analyze the MR(IMS) with different  $k$  values. Results indicate that, if transportation risk is the prior objective, changing  $k$  results significant changes on the railway usage (See Figure 6.16). As it can be seen from the figure that when  $k=0.01$ , only 18% of total carried ton\*km is transported via railways.

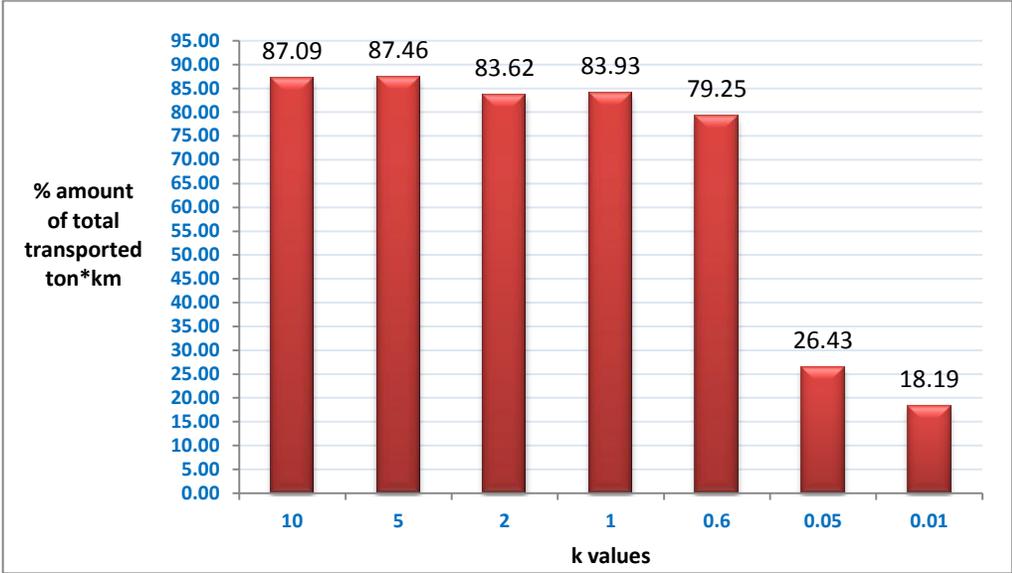


Figure 6.16 Percentage Usage Of Railways in Different *k* Values When Solving MR Model

# Chapter 7

## Conclusion

Hazardous materials transportation problem is an important problem that should be handled with extreme care since it is different from regular freight transportation as hazardous materials may harm to people, property or environment when an incident occurs. In this study, we focused on the fuel products, which belong to flammable and combustible liquids class of the hazardous materials classes.

As explained in the earlier chapters, fuel products are procured by fuel companies from supplier points in the current fuel distribution system of Turkey. After procurement, fuel is transferred to the transfer units or storage terminals of companies in order to charge the fuel products to road tankers. Finally, charged products are distributed via highways among the customer points. Since Turkey has a dense highway network, most of the leader fuel companies prefer to use road tankers for distribution. However, railway transportation is another favorable alternative with respect to advantages explained in

Chapter-3. We analyze implementing a combination of railway and highway transportation alternatives which is referred as rail-truck intermodal transportation.

“Risk” is considered as a crucial aspect of the hazardous material transportation problem. There are many studies deal with the risk modeling over highways in the literature. However, only a few recent ones focused on railway risk modeling. We adapt the risk model conducted by Glickman et al. (2007) and modify the model to our case by making a few changes. We collected all the needed data specialized on Turkey. Hence, calculating the risk values by the proposed model is one of the contributions of this study.

We propose a mathematical model whose aim is to decide on the following three questions: where to open transfer units, how to route fuel products from suppliers to customer by using which transportation mode, and which supplier covers how much demand. In this model, we define supplied amounts as a decision variable in order to observe the optimal coverage of each supplier. Thus, model provides opportunity to compare the required capacity and actual capacity of the suppliers.

Our model considers two conflicting objectives of intermodal fuel transportation problem, which are total cost and transportation risk. Based on these objectives, we create three variances of the base model. First one is MC model, whose objective is to minimize total cost of transportation. Second one is MR model, whose objective is to minimize total transportation risk and last one is  $MR-\beta Cost$  model, which considers the risk function as the objective and uses the cost objective as a constraint.

Initially, we compare intermodal transportation alternative with the single mode alternative by using MC and MR models initially. Solutions indicate that intermodal alternative, which uses railways in conjunction with the highways, create significant

reductions on both transportation risk and cost. In fact, it is observed that IMS alternative always provides better solutions under the condition that there is no limitation on the transfer units.

As mentioned before, transfer units are important components of the intermodal transportation system. Therefore, we conduct an analysis by changing the number of transfer units to be opened. Results show that under the given settings opening 10 transfer units create 25% monthly reduction on the total transportation cost when compared to the transportation cost of SMS in which there are no active transfer units in service (See Figure 6.12). Moreover, we analyze the effects of highway accident rate by changing the coefficient  $k$ . Even if we reduce the  $k$  value to 0.05, both MR-0.8Cost and MR solutions still prefer to use railways (See Figure 6.13 and 15).

In this study, we assumed that the fuel distribution system is directed by a centralized management. However, if we make these analyses for each fuel company separately, the results of the numerical analyses might change. In our railway risk model, we justify that the total number of rail wagons that carry fuel products greater or equal to 10. If these analyses make for each company, the railway risk model and these assumptions should be revised accordingly.

Additionally, we make all of these analysis based on the current fuel distribution system in Turkey. As explained in Chapter 3, railway network is very sparse when compared to highways. Therefore, there are limited route alternatives if a fuel company prefers to carry its fuel products by using only railways. Moreover, there are some regulations, which limit the use of the railway network for fuel companies such as leasing limitations for locomotives and scheduling constraints. Nevertheless, by this study we observe that using railways in conjunction with highways results significant reductions on both transportation risk and cost so the distribution system become more efficient in both

perspectives. In recent future, if all of the limitations that affect the usage of railways for fuel transportation are relaxed, we show that rail-truck intermodal transportation of fuel products will be an applicable and efficient way for fuel companies.

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# **APPENDIX**

**Appendix 1 Monthly Demand Values in tonnes**

Cities	Monthly Demands
ADANA	32,091
ADYAMAN	5,915
AFYON	12,334
AGRI	3,228
AMASYA	6,429
ANKARA	103,354
ANTALYA	47,067
ARTVIN	2,193
AYDIN	18,070
BALIKESIR	25,800
BILECIK	5,324
BINGOL	1,750
BITLIS	1,630
BOLU	10,321
BURDUR	5,464
BURSA	49,518
CANAKKALE	10,740
CANKIRI	3,826
CORUM	12,281
DENIZLI	20,757
DIYARBAKIR	12,136
ELAZIG	7,730
ERZINCAN	4,338
ERZURUM	9,217
ESKISEHIR	19,537
GAZIANTEP	28,323
GIRESUN	5,568
GUMUSHANE	1,867
HAKKARI	872
HATAY	20,674
ISPARTA	7,083
MERSIN	49,310
IZMIR	76,510
KARS	2,480
KASTAMONU	6,453
KAYSERI	21,279
KIRSEHIR	3,248
IZMIT	35,886
KONYA	38,707

Cities	Monthly Demands
KUTAHYA	9,268
MALATYA	11,175
MANISA	23,034
KMARAS	13,156
MARDIN	3,145
MUGLA	23,646
MUS	1,461
NEVSEHIR	6,105
NIGDE	10,013
ORDU	7,888
RIZE	5,396
SAKARYA	18,679
SAMSUN	23,594
SIIRT	1,530
SINOP	2,770
SIVAS	12,460
TOKAT	9,387
TRABZON	13,885
TUNCELI	981
SANLIURFA	9,291
USAK	7,046
VAN	3,267
YOZGAT	7,653
ZONGULDAK	9,406
AKSARAY	6,610
BAYBURT	1,628
KARAMAN	4,234
KIRIKKALE	10,285
BATMAN	7,749
SIRNAK	2,494
BARTIN	3,189
ARDAHAN	1,542
IGDIR	531
YALOVA	5,039
KARABUK	4,363
KILIS	435
OSMANIYE	5,623
DUZCE	7,922



ELAZIĞ	DIYARBAKIR	DENİZLİ	ÇÖRÜM	ÇANKIRI	ÇANAKKALE	BURSA	BURDUR	BOLU	BITLİS	BİNGÖL	ADANA
511	646	903	-	706	-	-	811	-	-	-	ADANA
-	-	-	-	-	-	-	-	-	-	-	ADYAMAN
1153	1287	262	-	588	-	-	170	-	-	-	AFYON
-	-	-	-	-	-	-	-	-	-	-	AĞRI
639	774	1307	-	856	-	-	1306	-	-	-	AMASYA
973	1108	677	-	173	-	-	584	-	-	-	ANKARA
-	-	-	-	-	-	-	-	-	-	-	ANTALYA
-	-	-	-	-	-	-	-	-	-	-	ARTVIN
1526	1660	131	-	961	-	-	318	-	-	-	AYDIN
1510	1644	504	-	756	-	-	527	-	-	-	BALIKESİR
1308	1443	504	-	506	-	-	412	-	-	-	BILECİK
-	-	-	-	-	-	-	-	-	0	-	BİNGÖL
-	-	-	-	-	-	-	-	-	0	-	BITLİS
-	-	-	-	-	-	-	-	0	-	-	BOLU
1322	1457	206	-	757	-	0	0	-	-	-	BURDUR
-	-	-	-	-	0	-	-	-	-	-	BURSA
-	-	-	-	-	0	-	-	-	-	-	ÇANAKKALE
1006	1140	849	-	0	-	-	757	-	-	-	ÇANKIRI
-	-	-	0	-	-	-	-	-	-	-	ÇÖRÜM
1414	1549	0	-	849	-	-	206	-	-	-	DENİZLİ
183	0	1549	-	1140	-	-	1457	-	-	-	DIYARBAKIR
0	183	1414	-	1006	-	-	1322	-	-	-	ELAZIĞ
479	614	1508	-	967	-	-	1416	-	-	-	ERZİNCAN
694	829	1723	-	1182	-	-	1631	-	-	-	ERZURUM
1227	1361	423	-	426	-	-	331	-	-	-	ESKİŞEHİR
385	520	1185	-	988	-	-	1093	-	-	-	GAZİANTEP
-	-	-	-	-	-	-	-	-	-	-	GİRESUN
-	-	-	-	-	-	-	-	-	-	-	GÜMÜŞHANE
-	-	-	-	-	-	-	-	-	-	-	HAKKARİ
-	-	-	-	-	-	-	-	-	-	-	HATAY
1327	1461	211	-	762	-	-	53	-	-	-	ISPARTA
578	713	923	-	726	-	-	831	-	-	-	MERSİN
1574	1709	264	-	997	-	-	450	-	-	-	İZMİR
910	1045	1939	-	1398	-	-	1847	-	-	-	KARS
-	-	-	-	-	-	-	-	-	-	-	KASTAMONU
593	728	954	-	413	-	-	862	-	-	-	KAYSERİ
-	-	-	-	-	-	-	-	-	-	-	KIŞEHİR
1449	1583	645	-	647	-	-	553	-	-	-	KOCAELİ
881	1016	534	-	803	-	-	441	-	-	-	KONYA
1257	1392	366	-	503	-	-	274	-	-	-	KUTAHYA
119	254	1295	-	886	-	-	1203	-	-	-	MALATYA
1508	1643	330	-	931	-	-	516	-	-	-	MANİSA
345	480	1122	-	925	-	-	1030	-	-	-	K.MARAŞ
768	902	1568	-	1371	-	-	1476	-	-	-	MARDİN
-	-	-	-	-	-	-	-	-	-	-	MİĞLA
251	434	1665	-	1256	-	-	1573	-	-	-	MİLUS
-	-	-	-	-	-	-	-	-	-	-	NEVŞEHİR
707	841	826	-	511	-	-	734	-	-	-	NİĞDE
-	-	-	-	-	-	-	-	-	-	-	ORDU
-	-	-	-	-	-	-	-	-	-	-	RİZE
1418	1552	614	-	616	-	-	522	-	-	-	SAKARYA
772	907	1530	-	989	-	-	1438	-	-	-	SAMSUN
-	-	-	-	-	-	-	-	-	-	-	SIIRT
-	-	-	-	-	-	-	-	-	-	-	SİNOP
370	506	1176	-	635	-	-	1084	-	-	-	SİVAS
-	-	-	-	-	-	-	-	-	-	-	TOKAT
-	-	-	-	-	-	-	-	-	-	-	TRAZON
-	-	-	-	-	-	-	-	-	-	-	TUNCELİ
-	-	-	-	-	-	-	-	-	-	-	SANLIURFA
1288	1422	387	-	722	-	-	306	-	-	-	UŞAK
367	539	1770	-	1362	-	-	1678	-	-	-	VAN
-	-	-	-	-	-	-	-	-	-	-	YOZGAT
1319	1453	1162	-	314	-	-	1070	-	-	-	ZONGULDAK
-	-	-	-	-	-	-	-	-	-	-	AKSARAY
-	-	-	-	-	-	-	-	-	-	-	BAĞUR
779	913	636	-	701	-	-	544	-	-	-	KARAMAN
880	1005	769	-	125	-	-	677	-	-	-	KIRSEKALE
274	91	1639	-	1230	-	-	1547	-	-	-	BATMAN
-	-	-	-	-	-	-	-	-	-	-	ŞIRNAK
-	-	-	-	-	-	-	-	-	-	-	BARTIN
-	-	-	-	-	-	-	-	-	-	-	AFDAHAN
-	-	-	-	-	-	-	-	-	-	-	İGDIR
-	-	-	-	-	-	-	-	-	-	-	YALOVA
-	-	-	-	-	-	-	-	-	-	-	KARABÜK
-	-	-	-	-	-	-	-	-	-	-	KİLİS
478	613	989	-	792	-	-	897	-	-	-	OSMANIYE
-	-	-	-	-	-	-	-	-	-	-	DÜZCE

Appendix 1 Railway Distances (km)



MANİSA	MALATYA	KÜTAHYA	KONYA	KOCAELİ	KIŞEĞİR	KAYSERİ	KASTAMONU	KAYS	İZMİR	MERSİN	ADANA
998	39.2	747	370	1025	-	324	-	1183	1064	68	ADYAMAN
											AFYON
356	1034	105	272	384	-	693	-	1678	422	661	AĞRI
											AMASYA
1491	520	1154	864	1300	-	444	-	1032	1557	786	ANKARA
758	854	331	687	476	-	381	-	1366	824	693	ANTALYA
											ARTVIN
											AYDIN
199	1407	478	645	757	-	1066	-	2051	133	1035	BAKIRKÖY
175	1391	253	629	552	-	964	-	1949	241	1010	BİLECİK
586	1189	159	515	141	-	716	-	1701	652	904	BİNGÖL
											BITLİS
											BOĞAZCI
											BURSA
											ÇAMKALE
931	886	503	803	647	-	413	-	1398	997	725	ÇANKIRI
											ÇORUM
330	1295	366	534	645	-	954	-	1939	264	923	DENİZLİ
1643	254	1392	1016	1583	-	728	-	1045	1709	713	DIYARBAKIR
1508	119	1257	881	1449	-	593	-	910	1574	578	ELAZIĞ
1602	361	1266	975	1411	-	555	-	431	1688	820	ERZİNCAN
1817	575	1480	1190	1625	-	769	-	217	1883	1034	ERZURUM
505	1108	77	433	223	-	634	-	1619	571	823	ESKİŞEHİR
1280	266	1029	652	1307	-	606	-	1057	1346	350	GİRESUN
											GÜMÜŞHANE
											HAKKARİ
											HATAY
521	1228	279	446	558	-	867	-	1852	455	835	ISPARTA
1017	459	766	390	1045	-	343	-	1251	1083	0	MERSİN
67	1456	494	694	793	-	1114	-	2099	0	1083	İZMİR
2033	792	1696	1406	1842	-	986	-	0	2099	1251	KAYS
											KASTAMONU
1048	474	711	421	856	-	0	-	986	1114	343	KAYSERİ
											KIŞEĞİR
727	1330	300	655	0	-	856	-	1842	793	1045	KOCAELİ
628	762	377	0	655	-	421	-	1406	694	390	KONYA
428	1138	0	377	300	-	711	-	1696	494	766	KÜTAHYA
1390	0	1138	762	1330	-	474	-	792	1456	459	MALATYA
0	1390	428	628	727	-	1048	-	2033	67	1017	MANİSA
1217	226	966	589	1244	-	543	-	1018	1283	287	K.MARAŞ
1663	649	1412	1035	1690	-	989	-	1440	1729	733	MARDİN
											MUĞLA
1759	370	1508	1132	1700	-	844	-	1161	1825	829	MUŞ
											NEVEŞEHİR
921	588	669	293	948	-	128	-	1113	987	215	NIĞDE
											ORDU
											RİZE
696	1299	268	624	49	-	825	-	1810	762	1013	SAKARYA
1624	653	1287	997	1433	-	577	-	1165	1690	919	SAMSUN
											SIĞIRCI
											SİRT
1271	252	934	643	1079	-	223	-	763	1337	565	SİVAS
											TOKAT
											TRABZON
											TUNCELİ
											ŞANLIURFA
221	1169	240	407	519	-	827	-	1813	287	796	UŞAK
1865	476	1613	1237	1805	-	949	-	1267	1931	935	VAN
											YOZGAT
1244	1200	817	1117	961	-	726	-	1711	1310	1039	ZONGULDAK
											AKSARAY
											AYRANCI
730	660	479	103	758	-	318	-	1304	796	287	BAYBURT
851	762	424	679	569	-	288	-	1273	917	601	KIRIKKALE
1734	345	1482	1106	1674	-	818	-	1136	1800	803	BATMAN
											SIRNAK
											BARTIN
											ARDAHAN
											İĞDIR
											YALOVA
											KARABÜK
											KİLİS
1084	359	833	456	1111	-	410	-	1151	1150	154	OSMANIYE
											Düce

Appendix 2 Railway Distances (km)

SIVAS	SİNOP	SİİRT	SAMSUN	SAKARYA	RİZE	ORDU	NİĞDE	NEVŞEHİR	MİLİS	MUĞLA	MARDİN	K. MARAŞ	ADANA
546	-	-	900	994	-	-	196	-	762	-	665	219	-
915	-	-	1269	352	-	-	565	-	1404	-	1307	861	ADYAMAN
269	-	-	134	1268	-	-	571	-	890	-	1169	746	AFYON
603	-	-	957	445	-	-	478	-	1234	-	1339	893	AĞRI
-	-	-	-	-	-	-	-	-	-	-	-	-	AMASYA
-	-	-	-	-	-	-	-	-	-	-	-	-	ANKARA
-	-	-	-	-	-	-	-	-	-	-	-	-	ANTALYA
-	-	-	-	-	-	-	-	-	-	-	-	-	ARTVIN
1288	-	-	1642	726	-	-	938	-	1777	-	1680	1234	AYDIN
1186	-	-	1540	521	-	-	922	-	1760	-	1664	1218	BAKİRESİR
938	-	-	1292	110	-	-	808	-	1559	-	1550	1104	BİLECİK
-	-	-	-	-	-	-	-	-	-	-	-	-	BİNGÖL
-	-	-	-	-	-	-	-	-	-	-	-	-	BİTLİS
-	-	-	-	-	-	-	-	-	-	-	-	-	BOLU
1084	-	-	1438	522	-	-	734	-	1573	-	1476	1030	BURDUR
-	-	-	-	-	-	-	-	-	-	-	-	-	BURSA
-	-	-	-	-	-	-	-	-	-	-	-	-	ÇAMKALE
635	-	-	989	616	-	-	511	-	1256	-	1371	925	ÇANKIRI
-	-	-	-	-	-	-	-	-	-	-	-	-	ÇORUM
1176	-	-	1530	614	-	-	826	-	1665	-	1568	1122	DENİZLİ
565	-	-	907	1552	-	-	841	-	434	-	902	480	DIYARBAKIR
370	-	-	772	1418	-	-	707	-	251	-	768	345	ELAZIĞ
332	-	-	734	1379	-	-	682	-	730	-	1009	587	ERZİNCAN
547	-	-	949	1594	-	-	897	-	945	-	1224	801	ERZURUM
857	-	-	1210	191	-	-	726	-	1478	-	1468	1022	ESKİŞEHİR
517	-	-	919	1276	-	-	478	-	636	-	383	129	GAZİANTEP
-	-	-	-	-	-	-	-	-	-	-	-	-	GİRESUN
-	-	-	-	-	-	-	-	-	-	-	-	-	GÜMÜŞHANE
-	-	-	-	-	-	-	-	-	-	-	-	-	HAKKARİ
-	-	-	-	-	-	-	-	-	-	-	-	-	HATAY
1089	-	-	1443	526	-	-	739	-	1578	-	1481	1035	ISPARTA
565	-	-	919	1013	-	-	215	-	829	-	733	287	MERSİN
1337	-	-	1680	762	-	-	987	-	1825	-	1729	1283	İZMİR
763	-	-	1165	1810	-	-	1113	-	1161	-	1440	1018	KARS
-	-	-	-	-	-	-	-	-	-	-	-	-	KASTAMONU
223	-	-	577	825	-	-	128	-	844	-	989	543	KAYSERİ
-	-	-	-	-	-	-	-	-	-	-	-	-	KİŞEHİR
1079	-	-	1433	49	-	-	948	-	1700	-	1690	1244	KOCAELİ
643	-	-	997	624	-	-	293	-	1132	-	1035	589	KONYA
934	-	-	1287	268	-	-	669	-	1508	-	1412	966	KÜTAHYA
252	-	-	653	1299	-	-	588	-	370	-	649	226	MALATYA
1271	-	-	1624	696	-	-	921	-	1759	-	1663	1217	MANİSA
478	-	-	879	1213	-	-	415	-	596	-	512	0	K. MARAŞ
900	-	-	1302	1659	-	-	861	-	1019	-	0	512	MARDİN
-	-	-	-	-	-	-	-	-	-	-	0	-	MUĞLA
621	-	-	1023	1668	-	-	957	-	0	-	1019	596	MUŞ
-	-	-	-	-	-	-	-	-	0	-	-	-	NEVŞEHİR
351	-	-	704	917	-	-	0	-	957	-	861	415	NİĞDE
-	-	-	-	-	-	-	0	-	-	-	-	-	ORDU
-	-	-	-	-	-	-	-	-	-	-	-	-	RİZE
1048	-	-	1401	0	-	-	917	-	1688	-	1659	1213	SAKARYA
402	-	-	0	1401	-	-	704	-	1023	-	1302	879	SAMSUN
-	-	-	0	-	-	-	-	-	-	-	-	-	SİİRT
0	-	-	402	1048	-	-	351	-	621	-	900	478	SIVAS
-	-	-	-	-	-	-	-	-	-	-	-	-	TOKAT
-	-	-	-	-	-	-	-	-	-	-	-	-	TIRAZON
-	-	-	-	-	-	-	-	-	-	-	-	-	TUNCELİ
-	-	-	-	-	-	-	-	-	-	-	-	-	ŞANLIURFA
1060	-	-	1404	487	-	-	700	-	1539	-	1442	996	UŞAK
727	-	-	1129	1774	-	-	1063	-	608	-	1124	702	VAN
-	-	-	-	-	-	-	-	-	-	-	-	-	YOZGAT
949	-	-	1302	930	-	-	824	-	1569	-	1685	1239	ZONGULDAK
-	-	-	-	-	-	-	-	-	-	-	-	-	AKSARAY
-	-	-	-	-	-	-	-	-	-	-	-	-	BAYBURT
541	-	-	895	727	-	-	191	-	1030	-	933	487	KARAMAN
510	-	-	864	538	-	-	366	-	1131	-	1246	800	KIRIKKALE
596	-	-	997	1643	-	-	932	-	524	-	993	570	BATMAN
-	-	-	-	-	-	-	-	-	-	-	-	-	ŞIRNAK
-	-	-	-	-	-	-	-	-	-	-	-	-	BARTIN
-	-	-	-	-	-	-	-	-	-	-	-	-	ARDAHAN
-	-	-	-	-	-	-	-	-	-	-	-	-	İĞDIR
-	-	-	-	-	-	-	-	-	-	-	-	-	YALOVA
-	-	-	-	-	-	-	-	-	-	-	-	-	KARABÜK
611	-	-	986	1080	-	-	282	-	729	-	579	133	KİLİS
-	-	-	-	-	-	-	-	-	-	-	-	-	OSMANIYE
-	-	-	-	-	-	-	-	-	-	-	-	-	DİĞİR

Appendix 2 Railway Distances (km)





BİLEÇİK	BALIKESİR	AYDIN	ARTVIN	ANTALYA	ANKARA	AMASYA	AĞRI	AFYON	ADYAMAN	ADANA
768	895	893	1046	558	480	612	966	573	330	0
1059	1225	1223	766	888	757	636	648	903	0	330
211	322	352	1256	293	257	593	1314	0	903	573
1359	1567	1652	391	1430	1057	734	0	1314	648	966
625	833	939	708	875	336	0	734	593	636	612
313	530	603	999	544	0	336	1057	257	757	480
474	510	344	1468	0	544	875	1430	293	888	558
1271	1479	1602	0	1468	999	708	391	1256	766	1046
525	293	0	1602	344	603	939	1652	352	1223	893
246	0	293	1479	510	530	833	1567	322	1225	895
0	246	525	1271	474	313	625	1359	211	1059	768
1207	1424	1426	417	1191	905	640	359	1106	349	633
1400	1617	1619	536	1260	1098	833	294	1289	414	732
216	424	715	1055	690	191	409	1143	424	948	677
352	396	272	1421	122	422	758	1430	171	1001	671
95	151	442	1328	537	382	682	1416	274	1128	837
366	207	465	1599	717	653	953	1687	529	1399	1102
444	659	734	911	675	131	248	982	388	785	576
557	774	847	755	783	244	92	826	501	700	575
399	288	126	1476	222	477	813	1526	226	1097	767
1214	1418	1416	561	1081	912	702	443	1096	205	523
1061	1278	1280	559	1045	759	549	501	960	283	487
990	1198	1283	407	1061	688	305	369	945	548	674
1178	1386	1471	237	1249	876	553	183	1133	529	809
80	297	483	1232	424	233	569	1290	145	979	688
900	1108	1231	371	1112	628	337	545	885	711	725
1062	1270	1376	394	1172	773	437	383	1030	679	785
1667	1794	1792	770	1457	1366	1145	434	1472	665	899
959	1086	1084	1036	749	681	705	956	764	320	191
351	395	293	1417	130	421	757	1379	170	950	620
760	887	833	1115	489	483	639	1035	565	399	69
417	173	130	1578	446	579	915	1636	328	1231	901
1378	1586	1671	210	1449	1076	753	215	1333	731	1011
462	670	848	890	789	245	253	987	502	889	690
622	839	841	849	619	320	348	811	521	437	333
488	705	778	966	573	186	308	945	432	571	375
139	283	574	1206	613	342	560	1294	350	1099	828
418	545	541	1153	323	258	560	1115	223	686	356
110	221	415	1310	364	311	647	1368	101	1004	674
963	1180	1182	657	947	661	469	599	862	185	389
381	137	156	1560	428	561	897	1618	310	1213	883
895	1081	1079	880	744	593	529	812	759	164	186
1299	1426	1424	656	1089	998	797	518	1104	296	531
544	392	99	1621	313	622	958	1671	371	1201	871
1317	1534	1536	453	1301	1015	750	245	1216	463	743
579	762	760	930	538	277	363	892	440	518	287
644	794	792	977	558	346	441	930	472	535	205
856	1064	1187	415	1109	584	293	589	841	727	730
1112	1320	1443	159	1312	840	549	542	1087	854	925
102	310	601	1169	576	305	523	1257	313	1062	791
691	899	1022	580	958	419	131	754	676	753	729
1401	1601	1599	633	1264	1099	889	331	1279	388	706
651	859	1037	745	978	434	263	919	691	899	875
795	972	1037	653	815	442	222	615	699	414	428
712	929	1002	647	877	399	114	673	656	522	488
1037	1245	1368	234	1237	765	474	483	1022	779	850
1120	1328	1413	461	1180	818	495	423	1075	418	622
1111	1238	1236	741	901	810	719	623	916	109	343
251	224	278	1367	294	368	704	1425	117	1020	690
1540	1757	1759	568	1468	1238	966	232	1439	582	900
531	748	821	854	685	218	196	839	475	612	473
285	493	784	1132	759	268	486	1220	496	1025	754
523	687	685	1005	463	225	418	967	365	593	265
1085	1293	1399	343	1195	796	460	305	1053	653	808
390	607	680	922	616	77	259	980	334	684	475
1314	1514	1512	614	1177	1012	802	369	1192	301	619
1477	1604	1602	730	1267	1176	986	428	1282	475	709
374	582	862	1072	803	283	435	1169	516	1040	769
1382	1590	1705	119	1483	1110	787	306	1367	768	1048
1469	1677	1762	343	1540	1167	844	143	1424	751	1089
126	220	511	1271	600	407	625	1359	337	1164	893
360	558	794	1002	735	215	305	1099	448	972	701
1011	1138	1136	938	801	733	669	820	816	210	243
854	981	979	960	644	576	629	880	659	244	86
171	379	670	1100	645	236	454	1188	382	993	722

Appendix 3 Highway Distances (km)

ELAZIĞ	DIYARBAKIR	DENİZLİ	ÇÖRÜM	ÇANKIRI	ÇAMKALE	BURSA	BURDUR	BOLU	BITLİS	BİNGÖL
487	523	767	575	576	1102	837	671	677	732	633
283	205	1097	700	785	1399	1128	1001	948	414	349
960	1096	226	501	388	529	274	171	424	1299	1106
501	443	1526	826	982	1687	1416	1430	1143	234	359
549	702	813	92	248	953	682	758	409	833	640
759	912	477	244	131	653	382	422	191	1098	905
1045	1081	222	783	675	717	537	122	690	1290	1191
559	561	1476	755	911	1599	1328	1421	1065	536	417
1280	1416	126	847	734	465	442	272	715	1619	1426
1278	1418	288	774	659	207	151	396	424	1617	1424
1061	1214	399	557	444	366	95	352	216	1400	1207
146	144	1300	732	888	1547	1276	1204	1049	197	0
339	209	1493	925	1081	1740	1469	1397	1242	0	197
950	1103	615	352	235	544	273	568	0	1242	1049
1068	1194	150	666	553	603	415	0	568	1397	1204
1130	1283	437	625	508	271	0	415	273	1469	1276
1401	1554	495	866	779	0	271	603	544	1740	1547
769	922	608	156	0	779	508	553	235	1081	888
613	766	721	0	156	866	625	666	352	925	732
1154	1290	0	721	608	495	437	150	615	1493	1300
0	153	1290	766	922	1554	1283	1194	1103	209	144
265	406	1157	457	613	1318	1047	1061	774	488	275
322	324	1345	645	801	1506	1235	1249	962	328	180
981	1134	357	477	364	420	149	302	286	1320	1127
345	317	973	630	701	1308	1043	877	664	526	461
558	688	1105	384	540	1228	957	1050	684	690	544
306	526	1250	529	685	1390	1119	1172	846	528	382
627	474	1666	1237	1393	2001	1736	1570	1554	340	509
477	513	958	726	767	1293	1028	862	868	722	623
1007	1143	167	665	552	602	414	51	567	1346	1153
556	592	711	568	569	1094	829	611	670	801	702
1288	1424	224	823	710	325	322	374	595	1627	1434
524	526	1545	845	1001	1706	1435	1449	1162	410	382
802	955	722	196	114	790	519	667	246	1086	893
439	592	715	277	348	962	691	619	511	778	585
573	726	652	216	214	828	557	573	377	912	719
1101	1254	538	503	386	403	132	491	151	1393	1200
1059	1197	485	468	389	752	487	315	445	1082	889
98	251	1056	533	689	1303	1032	960	852	437	244
1270	1406	206	805	692	336	286	356	559	1609	1416
321	369	953	550	621	1235	964	857	784	578	467
248	95	1298	861	1017	1633	1368	1202	1189	284	239
1299	1384	145	866	753	554	541	241	760	1603	1445
256	258	1410	842	998	1657	1386	1314	1159	83	114
520	673	634	292	305	919	648	538	468	859	666
567	720	666	370	387	984	713	570	533	906	713
588	729	1061	340	496	1184	913	1006	640	734	588
571	701	1317	596	752	1440	1169	1262	896	687	557
1064	1217	501	466	349	430	159	454	114	1356	1163
666	819	896	175	331	1019	748	841	475	899	720
340	187	1473	953	1109	1741	1470	1377	1290	97	264
812	965	911	307	303	979	708	856	435	1064	875
327	480	911	286	442	1095	824	815	631	666	473
435	588	876	178	334	1052	781	821	523	772	579
496	626	1242	521	677	1365	1094	1187	821	628	482
135	276	1287	587	743	1448	1177	1191	904	338	145
333	180	1110	767	838	1445	1180	1014	1001	389	324
1077	1213	152	612	499	431	310	172	467	1416	1223
479	377	1633	1058	1214	1880	1609	1537	1375	168	337
551	704	695	104	246	871	600	640	409	890	697
1027	1180	684	429	312	613	342	637	159	1319	1126
595	748	559	326	311	863	592	463	412	934	741
395	448	1273	552	708	1413	1142	1195	869	450	304
756	813	521	537	500	865	600	421	556	1022	902
686	839	554	167	105	730	459	489	288	1025	832
437	284	1476	1050	1204	1811	1383	1290	1203	135	197
984	1137	736	378	279	702	431	681	174	1268	1075
561	563	1579	866	1022	1710	1439	1483	1166	467	419
615	546	1636	936	1092	1797	1526	1540	1253	337	473
1166	1319	506	568	451	340	69	478	216	1458	1265
914	1067	668	308	195	678	407	613	134	1198	1005
405	377	1010	690	761	1345	1080	914	920	586	521
401	437	853	650	662	1188	923	757	763	646	547
995	1148	570	397	280	499	228	523	45	1267	1094

Appendix 3 Highway Distances (km)

MERSİN	ISPARTA	HATAY	HAKKARİ	GÜMÜŞHANE	GİRESUN	GAZİANTEP	ESKİŞEHİR	ERZURUM	ERZİNCAN
69	620	191	899	785	725	206	688	809	674
399	950	320	665	679	711	150	979	529	548
565	170	764	1472	1030	885	779	145	1133	945
1035	1379	956	434	383	545	760	1290	183	369
639	757	705	1145	437	337	609	569	553	365
483	421	681	1366	773	628	673	233	876	688
489	1130	749	1467	1172	1112	764	424	1249	1061
1115	1417	1036	770	334	371	878	1232	237	467
833	293	1064	1792	1376	1231	1099	483	1471	1283
887	395	1066	1794	1270	1108	1101	297	1386	1198
760	351	959	1667	1062	900	974	80	1178	990
702	1153	623	509	382	544	461	1127	180	275
801	1346	722	340	528	690	526	1330	328	468
670	567	868	1554	846	684	864	296	962	774
611	51	862	1570	1172	1060	877	302	1249	1061
829	414	1028	1736	1119	957	1043	149	1235	1047
1094	602	1293	2001	1360	1228	1308	420	1506	1318
569	552	767	1393	685	540	701	364	801	613
568	665	726	1237	529	384	630	477	645	457
711	167	958	1666	1250	1105	973	357	1345	1157
592	1143	513	474	526	688	317	1134	324	406
556	1007	477	627	396	558	345	981	322	265
743	1010	742	780	131	293	610	921	188	0
878	1198	799	617	202	364	641	1109	0	188
680	301	879	1588	996	861	894	0	1109	921
275	826	196	693	741	722	0	894	641	GAZİANTEP
794	1049	818	979	162	0	722	861	364	293
854	1121	873	817	0	162	741	996	202	131
968	1519	889	0	817	979	693	1588	617	780
260	811	0	889	873	818	196	879	799	742
587	0	811	1519	1121	1049	826	301	1198	1010
0	587	260	968	854	794	275	680	878	743
893	382	1092	1800	1352	1207	1107	412	1455	1267
1080	1388	1002	566	402	564	843	1310	202	388
683	666	881	1398	681	519	815	478	806	618
326	568	449	1046	553	493	353	542	630	442
368	522	565	1180	687	595	487	468	764	576
821	490	1019	1705	997	835	1015	219	1113	925
348	264	547	1255	857	795	562	338	934	746
666	241	865	1573	1084	936	880	78	1187	999
458	909	379	725	494	544	247	883	420	363
875	364	1074	1782	1334	1189	1089	394	1437	1249
255	806	176	773	702	642	80	815	643	586
600	1151	521	391	621	783	325	1219	419	501
812	1263	733	395	445	607	575	1237	245	385
280	487	478	1127	634	574	434	499	711	523
799	1005	823	1023	206	44	727	817	468	323
994	1261	1018	921	175	212	916	1073	377	306
784	453	982	1668	960	798	978	182	1076	888
743	840	822	1188	371	209	726	652	573	445
775	1326	696	287	625	787	500	1321	425	559
872	855	968	1353	536	374	872	667	738	600
497	764	521	954	387	297	425	675	434	246
567	818	591	1062	376	276	495	632	492	304
919	1186	943	917	100	137	841	998	302	231
691	1140	612	650	261	423	480	1051	242	130
412	963	333	556	706	794	137	1031	504	586
682	171	881	1589	1141	996	896	219	1244	1056
969	1486	890	202	615	777	694	1460	415	601
466	611	624	1178	581	483	528	451	658	470
747	636	945	1631	923	761	941	365	1039	851
258	412	456	1164	709	649	471	443	786	598
877	1144	872	739	78	240	740	1029	124	154
235	370	481	1189	870	810	496	451	947	759
488	498	666	1293	696	551	600	310	799	611
688	1239	609	374	579	741	413	1234	377	472
778	1329	699	190	722	884	503	1397	522	656
762	680	960	1580	863	701	956	454	988	800
1117	1432	1038	651	436	482	880	1343	239	422
1138	1489	1059	427	493	655	863	1401	293	479
886	477	1064	1770	1062	900	1080	206	1178	990
694	612	892	1510	793	631	888	424	918	730
312	863	147	753	801	782	64	931	701	670
155	706	128	813	797	742	120	774	723	666
715	522	913	1599	891	729	909	251	1007	819

Appendix 3 Highway Distances (km)

K.MARŞ	MANİSA	MALATYA	KÜTAHYA	KONYA	KOCAELİ	KİŞEŞİR	KAYSERİ	KASTAMONU	KAYS	İZMİR
186	883	389	674	356	828	375	333	690	1011	901
164	1213	185	1004	686	1099	571	437	889	1331	1231
759	310	862	101	223	350	432	521	502	1333	328
812	1618	599	1368	1115	1294	945	811	987	215	1636
529	897	469	647	560	560	308	348	253	753	915
593	561	661	311	258	342	186	320	245	1076	579
744	428	947	364	323	613	573	619	789	1449	446
880	1560	657	1310	1153	1206	966	849	890	210	1578
1079	156	1182	415	541	574	778	841	848	1671	130
1081	137	1180	221	545	283	705	839	670	1586	173
895	381	963	110	418	139	488	622	462	1378	417
467	1416	244	1205	889	1200	719	585	893	382	1434
578	1609	437	1398	1082	1393	912	778	1086	410	1627
784	559	852	326	445	151	377	511	246	1162	595
857	356	960	242	315	491	573	619	667	1449	374
964	286	1032	173	487	132	557	691	519	1435	322
1235	336	1303	428	752	403	828	692	790	1706	325
621	692	689	442	389	386	214	348	114	1001	710
550	805	533	555	468	503	216	277	196	845	823
953	206	1056	289	415	538	652	715	722	1545	224
369	1406	251	1197	879	1254	726	592	955	526	1424
321	1270	98	1059	743	1101	573	439	802	524	1288
586	1289	363	999	746	925	576	442	618	388	1267
643	1437	420	1187	934	1113	764	630	806	202	1455
815	394	883	78	338	219	406	542	478	1310	412
642	1189	544	939	795	835	595	493	519	564	1207
702	1334	494	1084	857	997	687	553	681	402	1352
773	1782	725	1573	1255	1705	1180	1046	1398	566	1800
176	1074	379	865	547	1019	565	449	881	1002	1092
806	364	909	241	264	490	522	568	666	1398	382
255	875	458	666	348	821	368	326	683	1080	893
1087	36	1190	334	551	454	754	849	824	1655	0
845	1637	622	1387	1134	1313	964	830	1006	0	1655
735	806	722	556	503	397	328	462	0	1006	824
273	831	341	620	304	662	134	0	462	830	849
407	736	475	486	258	528	0	134	328	964	754
935	418	1003	249	557	0	528	662	397	1313	454
542	533	645	324	0	557	258	304	503	1134	551
860	316	961	0	324	249	486	620	556	1387	334
223	1172	0	961	645	1003	475	341	722	622	1190
1069	0	1172	316	533	418	736	831	806	1637	36
0	1069	223	860	542	935	407	273	735	845	1087
405	1414	346	1205	887	1340	812	678	1050	621	1432
1057	255	1201	434	556	673	797	860	867	1690	229
577	1526	354	1315	999	1310	829	695	1003	327	1544
364	750	422	541	223	619	91	81	419	911	768
391	782	469	573	255	684	173	128	501	958	800
647	1145	560	895	794	791	551	498	475	608	1163
842	1401	659	1151	997	1047	807	693	731	361	1419
898	445	966	212	520	37	491	625	360	1276	481
646	980	586	730	643	626	391	452	310	773	998
552	1589	438	1380	1062	1441	913	779	1142	907	1607
792	994	732	745	692	586	517	584	189	538	1013
345	1003	247	753	500	782	330	196	475	634	1021
415	960	355	710	562	674	319	266	367	692	978
767	1326	594	1076	922	972	732	618	656	436	1344
456	1379	233	1129	876	1055	706	572	748	442	1397
217	1226	268	1017	699	1152	624	490	952	706	1244
876	193	979	141	340	360	543	638	613	1444	211
746	1749	577	1538	1222	1526	1062	918	1219	364	1767
448	779	471	529	370	560	112	175	296	858	797
861	628	929	395	522	220	454	588	271	1239	664
429	675	497	466	148	563	110	156	425	986	693
716	1357	493	1107	880	1020	710	576	713	324	1375
476	646	658	437	119	670	321	317	614	1147	664
520	638	588	388	301	419	113	247	219	999	656
465	1502	351	1293	975	1354	826	692	1065	546	1520
583	1592	535	1383	1065	1518	990	856	1239	604	1610
876	717	904	484	537	309	469	603	182	1188	753
882	1671	659	1421	1168	1317	998	864	1001	91	1689
915	1728	713	1478	1225	1404	1055	921	1087	139	1746
1000	355	1088	236	544	65	593	727	462	1378	391
808	693	834	460	469	285	401	535	112	1118	729
140	1126	307	917	599	1071	547	413	875	903	1144
100	969	303	760	442	914	461	373	776	925	987
829	514	897	281	490	106	422	556	291	1207	550

Appendix 3 Highway Distances (km)

TOKAT	SIVAS	SINOP	SIHRT	SAMSUN	SAKARYA	RIZE	ORDU	NIĞDE	NEVŞEHİR	MİLS	MİLSİLA	MARDİN	
498	428	875	706	729	791	925	730	287	743	871	531	ADANA	
522	414	899	388	753	1062	854	727	535	518	463	1201	ADYAMAN	
656	689	691	1279	676	313	1097	841	472	440	1216	371	AFYON	
673	615	919	331	754	1257	542	589	939	892	245	1671	AĞRI	
114	222	263	889	131	523	549	293	441	363	750	958	AMASYA	
399	442	434	1099	419	305	840	584	346	277	1015	622	ANKARA	
877	815	978	1264	958	576	1312	1109	558	538	1301	313	ANTALYA	
647	653	745	633	580	1169	159	415	977	930	453	1621	ARTVIN	
1002	1037	1037	1599	1022	601	1443	1187	792	760	1536	99	AYDIN	
929	972	859	1601	899	310	1320	1064	794	762	1534	392	BALIKESİR	
712	755	651	1401	691	102	1112	856	644	579	1317	544	BİLECİK	
579	473	875	284	720	1163	557	588	713	666	114	1445	BİNGÖL	
772	666	1064	97	899	1356	687	734	906	859	83	1603	BİTLİS	
523	631	435	1290	475	114	896	640	533	468	1159	760	BOZLU	
821	815	856	1377	841	454	1262	1006	570	538	1314	241	BURDUR	
781	824	708	1470	748	159	1169	913	713	648	1386	541	BURSA	
1052	1095	979	1741	1019	430	1440	1184	984	919	1657	554	ÇANAKKALE	
334	442	303	1109	331	349	752	496	387	305	998	753	ÇANKIRI	
178	286	307	953	175	466	596	340	370	292	842	866	ÇORUM	
876	911	911	1473	896	501	1317	1061	666	634	1410	145	DENİZLİ	
588	480	965	187	819	1217	701	729	720	673	258	1394	DIYARBAKIR	
435	327	812	340	666	1064	571	588	567	520	256	1299	ELAZIĞ	
304	246	600	559	445	888	306	323	570	523	385	1302	501	ERZİNCAN
492	434	738	425	573	1076	377	408	758	711	245	1490	419	ERZURUM
632	675	667	1321	652	182	1073	817	564	489	1237	502	1219	ESKİŞEHİR
276	297	374	787	209	798	212	44	621	574	607	1250	783	GİRESUN
376	357	536	625	371	960	175	206	881	634	445	1395	621	GÜMÜŞHANE
1062	954	1353	287	1188	1688	921	1023	1104	1127	395	1770	391	HAKKARİ
591	521	968	696	822	982	1018	823	396	478	733	1062	521	HATAY
818	764	855	1326	840	453	1261	1005	519	487	1263	292	1151	ISPARTA
567	497	872	775	743	784	994	799	198	280	812	802	600	MERSİN
978	1021	1013	1607	998	481	1419	1163	800	768	1544	229	1432	İZMİR
692	634	938	507	773	1276	361	608	958	911	327	1690	621	KARS
266	196	584	779	452	625	693	488	128	81	695	800	678	KAYSERİ
319	330	517	913	391	491	807	551	173	91	829	797	812	KİŞEHİR
674	782	586	1441	626	37	1047	791	684	619	1310	673	1340	KOCAELİ
562	500	692	1062	643	520	997	794	255	223	999	556	887	KONYA
710	753	745	1380	730	212	1151	895	573	541	1315	434	1206	KÜTAHYA
355	247	732	438	586	966	659	500	469	422	354	1201	346	MALATYA
960	1003	994	1589	980	445	1401	1145	782	750	1526	255	1414	MANİSA
415	345	792	552	646	898	842	647	391	354	577	1057	405	K.MARAŞ
683	575	1060	230	914	1303	796	824	736	759	353	1402	0	MARDİN
1021	1056	1056	1577	1041	646	1462	1206	811	779	1555	0	1402	MUSLA
689	583	981	180	816	1273	604	651	823	776	0	1555	353	MİLS
339	277	599	860	467	582	774	571	82	0	776	779	759	NEVŞEHİR
394	324	677	907	545	647	821	626	0	82	823	811	736	NIĞDE
232	313	330	831	165	754	256	0	626	571	651	1206	824	ORDU
488	497	586	784	421	1010	0	256	821	774	604	1462	796	RİZE
637	745	549	1404	589	0	1010	754	647	582	1273	646	1303	SAKARYA
231	339	165	996	0	589	421	165	545	467	816	1041	914	SAMSUN
775	667	1152	0	996	1404	784	831	907	860	180	1577	230	SIHRT
377	485	0	1152	165	549	586	330	677	599	981	1056	1060	SINOP
108	0	485	667	339	745	497	313	324	277	583	1056	575	SIVAS
0	108	377	775	231	637	488	232	394	339	689	1021	683	TOKAT
413	422	511	725	346	935	75	181	746	699	545	1387	721	TRABZON
434	376	730	429	575	1018	436	453	700	653	255	1432	371	TUNCELİ
605	497	982	363	836	1115	881	810	548	571	438	1214	188	SANLIURFA
767	810	802	1396	787	353	1208	952	589	557	1333	297	1221	UŞAK
905	806	1151	265	986	1489	719	821	1046	999	223	1771	452	VAN
207	234	411	891	279	523	695	439	288	190	807	840	799	YOZGAT
414	352	614	935	501	526	849	646	121	75	851	704	796	ZONGULDAK
399	380	614	547	449	983	253	284	704	657	367	1418	543	BAYBURT
583	513	803	996	712	633	1010	815	189	271	1012	662	821	KARAMAN
322	365	408	1026	342	382	763	507	286	204	942	699	925	KIRSEKİ
688	580	1065	87	917	1317	754	785	820	773	218	1490	149	BATMAN
872	764	1249	97	1093	1481	881	928	914	937	277	1580	201	ŞIRNAK
549	657	371	1324	492	272	913	657	625	560	1185	881	1232	BARTIN
726	668	856	564	691	1280	270	526	992	945	384	1724	658	AĞRIHAN
783	725	1029	434	864	1367	494	699	1049	1002	388	1781	621	AĞDIR
739	847	651	1506	691	102	1112	856	749	684	1375	610	1405	YALOVA
479	587	301	1254	422	248	843	587	557	482	1115	813	1162	KARABÜK
555	485	932	560	786	1034	976	787	448	484	635	1114	385	KİLİS
515	445	892	620	746	877	942	747	291	373	657	957	445	OSMANIYE
568	676	480	1335	520	69	941	685	578	513	1204	715	1234	Düce

Appendix 3 Highway Distances (km)

KARAMAN	BAYBURT	AKSARAY	ZONGULDAK	YOZGAT	VAN	USAK	ŞANLIURFA	TUNCELİ	TRAZON
200	808	205	754	473	900	690	343	622	850
620	653	593	1025	612	582	1020	109	418	779
336	1053	365	496	475	1439	117	916	1075	1022
1128	305	967	1220	839	232	1425	623	423	483
629	460	418	486	196	966	704	719	495	474
369	796	225	288	218	1238	368	810	818	765
376	1195	463	759	685	1458	294	901	1180	1237
1166	343	1006	1132	854	568	1367	741	461	234
647	1399	685	784	821	1759	278	1236	1413	1368
658	1293	687	493	748	1757	224	1238	1328	1245
531	1065	523	285	531	1540	251	1111	1120	1037
902	304	741	1126	697	337	1223	324	145	482
1022	450	934	1319	890	168	1416	389	338	628
556	869	412	159	409	1375	467	1001	904	821
421	1195	463	637	640	1537	172	1014	1191	1187
600	1142	592	342	600	1609	310	1180	1177	1094
865	1413	863	613	871	1880	431	1445	1448	1365
500	708	311	312	246	1214	489	838	743	677
537	552	326	429	104	1058	612	767	587	521
521	1273	559	684	695	1633	152	1110	1287	1242
813	448	748	1180	704	377	1213	180	276	626
756	395	595	1027	551	479	1077	333	135	496
759	154	598	851	470	601	1056	586	130	231
947	124	786	1039	658	415	1244	504	242	302
451	1028	443	365	451	1460	219	1031	1051	998
496	740	471	941	528	694	896	137	480	841
810	240	649	761	483	777	996	794	423	137
870	78	709	923	581	615	1141	706	261	100
1189	739	1164	1631	1178	202	1589	556	650	917
481	872	456	945	624	890	881	333	612	943
370	1144	412	636	611	1486	171	963	1140	1186
235	877	258	747	466	969	682	412	691	919
664	1375	693	664	797	1767	211	1244	1397	1344
1147	324	986	1239	858	364	1444	706	442	436
614	713	425	271	296	1219	613	952	748	656
317	576	156	588	175	918	638	490	572	618
321	710	110	454	112	1052	543	624	706	732
670	1020	563	220	560	1526	390	1152	1055	972
119	880	148	522	370	1222	340	699	876	922
437	1107	466	395	529	1538	141	1017	1129	1076
658	493	497	929	471	577	979	268	233	594
646	1357	675	628	779	1749	193	1226	1379	1326
476	716	429	861	448	746	876	217	456	767
821	543	796	1266	799	452	1221	188	371	721
662	1418	704	829	840	1771	297	1214	1432	1387
1012	367	851	1236	807	223	1333	438	255	545
271	657	75	545	190	999	557	571	653	699
189	704	121	610	268	1046	589	548	700	746
815	284	646	717	439	821	952	810	453	181
1010	253	849	973	695	719	1208	881	436	75
633	983	526	183	523	1489	353	1115	1018	935
712	449	501	552	279	986	787	836	575	346
996	547	935	1367	891	265	1396	363	429	725
803	614	614	460	411	1151	802	982	730	511
513	380	352	708	224	806	810	497	376	422
583	399	414	600	207	905	767	605	434	413
935	178	774	898	630	715	1133	806	361	0
889	260	728	981	600	478	1186	456	0	361
633	628	608	1078	665	557	1033	0	456	806
453	1164	482	536	586	1556	0	1033	1186	1133
1190	537	1074	1452	1030	0	1556	557	478	715
433	604	222	486	0	1030	586	665	600	620
633	946	489	0	486	1452	536	1078	981	898
211	732	0	489	222	1074	482	608	728	774
893	0	732	946	604	537	1164	628	260	178
0	893	211	633	433	1190	453	633	889	935
909	501	848	1280	804	303	1309	276	342	679
999	644	974	1444	988	362	1399	366	526	822
648	895	504	89	478	1401	625	1093	930	838
1181	358	1020	1243	892	449	1478	743	476	345
1238	415	1077	1330	949	225	1535	726	533	569
657	1085	628	285	625	1591	377	1217	1120	1037
580	825	436	173	406	1331	559	1025	860	788
533	800	508	997	588	754	933	197	540	901
376	796	351	840	548	814	776	257	536	867
601	914	457	114	454	1420	422	1046	949	866

Appendix 3 Highway Distances (km)

DİECE	OSMANIYE	KILIS	KARABÜK	YALOVA	İGDIR	ARDAHAN	BARTIN	ŞIRNAK	BATMAN	KIRIKKALE
722	86	243	701	893	1069	1048	769	709	619	475
993	244	210	972	1164	751	768	1040	475	301	684
382	659	816	448	337	1424	1367	516	1282	1192	334
1188	880	820	1099	1359	143	306	1169	428	369	980
454	629	669	365	625	844	787	435	986	802	259
236	576	733	215	407	1167	1110	283	1176	1012	77
645	644	801	735	600	1540	1483	803	1267	1177	616
1100	960	938	1002	1271	343	119	1072	730	614	922
670	979	1136	794	511	1762	1705	862	1602	1512	680
379	981	1138	558	220	1677	1590	582	1604	1514	607
171	854	1011	350	126	1469	1362	374	1477	1314	390
1094	547	521	1005	1265	473	419	1075	381	197	832
1287	646	586	1198	1458	337	467	1268	194	135	1025
45	763	920	134	216	1253	1166	174	1367	1203	268
523	757	914	613	478	1540	1483	681	1380	1290	499
228	923	1080	407	69	1526	1439	431	1546	1383	459
499	1188	1345	678	340	1797	1710	702	1811	1654	730
280	662	761	195	451	1062	1022	279	1204	1022	105
397	650	690	308	568	936	866	378	1050	866	167
570	853	1010	668	506	1636	1579	736	1476	1386	554
1148	437	377	1067	1319	546	563	1137	284	100	839
995	401	465	914	1166	615	561	984	437	253	686
819	666	670	730	990	479	422	800	656	472	611
1007	723	701	918	1178	293	239	988	522	377	799
251	774	931	424	206	1401	1343	454	1387	1234	310
909	120	64	888	1080	863	880	956	503	413	600
729	742	782	631	900	655	482	701	884	741	551
891	797	801	793	1062	493	436	863	722	579	696
1599	813	753	1510	1770	427	651	1580	190	374	1293
913	128	147	892	1084	1059	1038	900	699	609	666
522	706	863	612	477	1489	1432	680	1329	1239	498
715	155	312	694	886	1138	1117	762	778	688	468
550	987	1144	729	391	1746	1689	753	1610	1520	656
1207	925	903	1118	1378	139	91	1188	604	546	999
422	461	547	401	593	1055	998	469	990	826	113
106	914	1071	285	65	1404	1317	309	1518	1354	419
490	442	599	469	544	1225	1168	537	1065	975	301
281	760	917	460	236	1478	1421	484	1383	1293	388
897	303	307	834	1068	713	659	904	535	351	588
514	969	1126	693	355	1728	1671	717	1592	1502	638
829	100	140	808	1000	915	882	876	583	465	520
1234	445	385	1162	1465	621	658	1232	201	149	925
715	957	1114	813	610	1781	1724	881	1580	1490	699
1204	657	635	1115	1375	388	384	1185	277	218	942
513	373	494	492	684	1002	945	560	937	773	204
578	291	448	557	749	1049	992	625	914	820	286
685	747	767	587	856	699	526	657	928	785	507
941	942	976	843	1112	494	270	913	881	754	763
69	877	1034	248	102	1367	1280	272	1481	1317	382
520	746	786	422	691	864	691	492	1093	917	342
1335	620	560	1254	1506	434	564	1324	97	87	1026
480	892	932	301	651	1029	856	371	1249	1065	408
676	445	485	587	847	725	668	657	764	580	365
568	515	555	479	739	783	726	549	872	688	322
866	867	901	768	1037	569	345	838	822	679	688
949	536	540	860	1120	533	476	930	526	342	741
1046	257	197	1025	1217	726	743	1093	366	276	737
422	776	933	559	377	1535	1478	625	1399	1309	445
1420	814	754	1331	1591	225	449	1401	362	303	1165
114	840	997	173	285	1330	1243	89	988	804	141
454	548	588	468	625	949	892	478	988	1444	1280
457	351	508	436	628	1077	1020	504	974	848	210
914	796	800	825	1085	415	358	895	644	501	719
601	376	533	580	657	1238	1181	648	999	909	412
313	561	660	282	484	1090	1033	360	1103	939	0
1248	533	473	1167	1419	472	602	1237	184	0	939
1412	623	563	1351	1583	531	661	1421	0	184	1103
203	855	1012	84	374	1279	1183	0	1421	1237	360
1211	962	940	1113	1382	224	0	1183	661	602	1033
1288	983	923	1209	1469	0	224	1279	531	472	1080
171	979	1136	350	0	1469	1382	374	1583	1419	484
179	787	944	0	350	1209	1113	84	1351	1167	292
965	157	0	944	1136	923	940	1012	563	473	660
808	0	157	787	979	983	962	855	623	533	561
0	806	965	179	171	1298	1211	203	1412	1248	313

Appendix 3 Highway Distances (km)





MERSİN	ISPARTA	HATAY	HAKKARI	GÜMÜŞHANE	GİRESUN	GAZİANTEP	ESKİŞEHİR	ERZURUM	ERZİNCAN	ADANA
1										ADYAMAN
	23120									AFYON
										AĞRI
							16727			AMASYA
										ANKARA
										ANTALYA
										ARTVIN
										AYDIN
										BALIKESİR
							1063258			BİLECİK
										BİNGÖL
										BİTLİS
										BOLU
	90060							65806		BURDUR
										BURSA
										ÇANAKKALE
										ÇANKIRI
										ÇORUM
	61838									DENİZLİ
										DIYARBAKIR
										ELAZIĞ
										ERZİNCAN
								65806		ERZURUM
										ESKİŞEHİR
										GAZİANTEP
										GİRESUN
										GÜMÜŞHANE
										HAKKARI
										HATAY
										ISPARTA
										MERSİN
										İZMİR
								168586		KARS
										KASTAMONU
										KAYSERİ
										KİŞEHİR
										KOCAELİ
										KONYA
										KÜTAHYA
							1002395		71114	MALATYA
										MANİSA
										K.MARAŞ
					1					MARDİN
										MUĞLA
										MUS
										NEVŞEHİR
117704										NİĞDE
										ORDU
										RİZE
										SAKARYA
										SAMSUN
										SIĞIR
										SİNOP
									24276	SİVAS
										TOKAT
										TRABZON
										TUNCELİ
										ŞANLIURFA
										UŞAK
										VAN
										YOZGAT
										ZONGULDAK
										AKSARAY
54684										BAYBURT
										KARAMAN
										KIRIKALE
										BATMAN
										ŞIRNAK
										BARTIN
										ARDAHAN
										İĞDIR
										YALOVA
										KARABÜK
										KİLİS
										OSMANIYE
						26388				Düce

Appendix 4 Population Densities around the Railway Network

MANİSA	MALATYA	KÜTAHYA	KONYA	KOCAELİ	KİŞEHİR	KAYSERİ	KASTAMONU	KAYSERİ	İZMİR	ADANA
										ADYAMAN
		1								AFYON
										AĞRI
										AMASYA
										ANKARA
										ANTALYA
										ARTVIN
1									328489	AYDIN
531780		99775								BALIKESİR
										BİLECİK
										BİNGÖL
										BITLİS
										BÖLÜ
										BURDUR
										BURSA
										ÇANAKKALE
										ÇANKIRI
										ÇORUM
										DENİZLİ
										DIYARBAKIR
54896										ELAZIĞ
71114										ERZİNCAN
								108586		ERZURUM
										ESKİŞEHİR
		1002395								GAZİANTEP
										GİRESUN
										GÜMÜŞHANE
										HAKKARİ
										HATAY
										ISPARTA
										MERSİN
831776										İZMİR
										KAYSERİ
										KASTAMONU
										KAYSERİ
										KİŞEHİR
										KOCAELİ
										KONYA
										KÜTAHYA
										MALATYA
									831776	MANİSA
										K. MİRAŞ
186324				681073						MARDİN
										MUĞLA
										MÜŞ
										NEVEŞEHİR
						343648				NİĞDE
										ORDU
										RİZE
										SAKARYA
										SAMSUN
										SİİRT
										SİNOP
	76782					1				SİVAS
										TOKAT
										TRABZON
										TUNCELİ
										ŞANLIURFA
421652										UŞAK
										VAN
										YOZGAT
										ZONGULDAK
										AKSARAY
										BAYBURT
			104576							KARAMAN
						654284				KIRIKALE
										BATMAN
										ŞİRNAK
										BARTIN
										ARDAHAN
										İĞDIR
										YALOVA
										KARABÜK
										KİLİS
										OSMANIYE
										Düce

Appendix 4 Population Densities around the Railway Network

SİNOP	ŞİRT	SAMSUN	SAKARYA	RİZE	ORDU	NIĞDE	NEVŞEHİR	MİŞ	MUĞLA	MARDİN	K. MARAŞ	ADANA
					117704							ADYAMAN
												AFYON
		987088										AĞRI
												AMASYA
												ANKARA
												ANTALYA
												AYDIN
												BALIKESİR
		668719										BİLECİK
												BİNGÖL
												BITLİS
												BOLU
												BURDUR
												BURSA
												ÇANAKKALE
												ÇANKIRI
												ÇORUM
												DENİZLİ
												DIYARBAKIR
							IIIIII					ELAZIĞ
												ERZİNCAN
												ERZURUM
												ESKİŞEHİR
										1		GAZİANTEP
												GİRESUN
												GÜMÜŞHANE
												HAKKARİ
												HATAY
												ISPARTA
					117704							MERSİN
												İZMİR
												KARS
												KASTAMONU
					343648							KAYSERİ
												KİŞEHİR
		661073										KOCAELİ
												KONYA
												KÜTAHYA
											186324	MALATYA
												MANİSA
												K. MARAŞ
												MARDİN
												MUĞLA
												MİŞ
												NEVŞEHİR
												NIĞDE
												ORDU
												RİZE
												SAKARYA
												SAMSUN
												ŞİRT
												SİNOP
												SIVAS
												TOGAT
												TRABZON
												TUNCELİ
												ŞANLIURFA
												UŞAK
												VAN
												YOZGAT
												ZONGULDAK
												AKSARAY
												BAYBURT
					63000							KARAMAN
												KIRIKKALE
												BATMAN
												ŞIRNAK
												BARTIN
												ARDAHAN
												İĞDIR
												YALOVA
												KARABÜK
												KİLİS
											26398	OSMANIYE
												Düzce

Appendix 4 Population Densities around the Railway Network







DENİZLİ	ÇÖRÜM	ÇANKIRI	ÇANAKKALE	BURSA	BURDUR	BOLU	BİTLİS	BİNGÖL	BİLEÇİK	ADANA
-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	ADYAMAN
805469	-	-	-	-	-	-	-	-	-	AFYON
-	-	-	-	-	-	-	450236	-	-	AĞRI
406029	-	-	-	-	-	-	-	-	-	AMASYA
-	97545	-	-	-	135009	-	-	-	-	ANKARA
-	-	-	-	-	1414137	-	-	-	-	ANTALYA
-	-	-	-	-	-	-	-	-	-	ARTVIN
883712	-	-	-	-	-	-	-	-	-	AYDIN
-	-	502776	330816	-	-	-	-	-	-	BALIKESİR
-	-	632132	220144	-	-	-	-	-	-	BİLEÇİK
-	-	-	-	-	-	-	-	-	-	BİNGÖL
-	-	-	-	-	-	-	-	-	-	BİTLİS
-	310224	-	-	-	-	-	-	-	220144	BOLU
543369	-	-	-	-	-	-	-	-	-	BURDUR
-	-	-	-	-	-	-	-	-	632132	BURSA
-	-	-	-	-	-	-	-	-	-	ÇANAKKALE
300337	-	-	-	310224	-	-	-	-	-	ÇANKIRI
-	300337	-	-	-	-	-	-	-	-	ÇÖRÜM
-	-	-	-	543369	-	-	-	-	-	DEĞİRLİ
-	-	-	-	-	-	-	-	1429851	-	DIYARBAKIR
-	-	-	-	-	-	-	-	162801	-	ELAZIĞ
-	-	-	-	-	-	-	-	-	-	ERZİNCAN
-	-	-	-	-	-	-	925743	-	-	ERZURUM
-	-	-	-	-	-	-	-	-	1076298	ESKİŞEHİR
-	-	-	-	-	-	-	-	-	-	GAZİANTEP
-	-	-	-	-	-	-	-	-	-	GİRESUN
-	-	-	-	-	-	-	-	-	-	GÜMÜŞHANE
-	-	-	-	-	-	-	-	-	-	HAKKARİ
-	-	-	-	-	-	-	-	-	-	HATAY
610150	-	-	-	278924	-	-	-	-	-	ISPARTA
-	-	-	-	-	-	-	-	-	-	MERSİN
-	-	-	-	-	-	-	-	-	-	İZMİR
-	-	-	-	-	-	-	-	-	-	KARS
-	-	-	-	-	-	-	-	-	-	KASTAMONU
411680	189608	-	-	-	-	-	-	-	-	KAYSERİ
-	-	-	-	-	-	-	-	-	-	KIŞEHİR
-	-	-	-	-	-	-	-	-	-	KOCAELİ
-	-	-	-	-	-	-	-	-	-	KONYA
-	-	-	-	-	-	-	-	-	-	KÜTAHYA
-	-	-	1038166	-	-	-	-	321697	-	MALATYA
1013153	-	-	-	-	-	-	-	-	-	MANİSA
-	-	-	-	-	-	-	-	-	-	K.MARAŞ
-	-	-	-	-	-	-	-	-	-	MARDİN
566289	-	-	-	308220	-	-	-	-	-	MUĞLA
-	-	-	-	-	-	276107	321038	-	-	MUS
-	-	-	-	-	-	-	-	-	-	NEVEŞEHİR
-	-	-	-	-	-	-	-	-	-	NİĞDE
-	-	-	-	-	-	-	-	-	-	ORDU
-	-	-	-	-	-	-	-	-	-	RİZE
-	-	-	-	-	-	-	-	-	-	SAKARYA
-	1102951	-	-	-	-	-	-	-	722648	SAMSUN
-	-	-	-	-	-	-	203982	-	-	SIĞIR
459981	-	-	-	-	-	-	-	-	-	SİNGÖP
-	-	-	-	-	-	-	-	-	-	SİVAS
-	-	-	-	-	-	-	-	-	-	TOKAT
-	-	-	-	-	-	-	-	-	-	TRABZON
-	-	-	-	-	-	-	-	116411	-	TUNCELİ
-	-	-	-	-	-	-	-	-	-	ŞANLIURFA
489623	-	-	-	-	-	-	-	-	-	UŞAK
-	-	-	-	-	-	-	523844	-	-	VAN
-	335313	-	-	-	-	-	-	-	-	YOZGAT
-	-	-	-	-	-	440533	-	-	-	ZONGULDAK
-	-	-	-	-	-	-	-	-	-	ZONGULDAK
-	-	-	-	-	-	-	-	-	-	AKSARAY
-	-	-	-	-	-	-	-	-	-	BAYBURT
-	-	-	-	-	-	-	-	-	-	KARAMAN
460406	328381	-	-	-	-	-	-	-	-	KIRIKKALE
-	-	-	-	-	-	-	369456	-	-	BATMAN
-	-	-	-	-	-	-	-	-	-	SIRNAK
-	-	-	-	-	-	-	-	-	-	BARTIN
-	-	-	-	-	-	-	-	-	-	ARDAHAN
-	-	-	-	-	-	-	-	-	-	İĞDIR
-	-	-	-	-	-	-	-	-	-	YALOVA
-	240548	-	1277596	-	-	303284	-	-	-	KARABÜK
-	-	-	-	-	-	-	-	-	-	KİLİS
-	-	-	-	-	-	-	-	-	-	OSMANIYE
-	-	-	-	-	-	156648	-	-	-	DÜZCE

Appendix 5 Population Densities around the Highway Network

HAKKARI	GÜMÜŞHANE	GİRESUN	GAZİANTEP	ESKİŞEHİR	ERZURUM	ERZİNCAN	ELAZIĞ	DIYARBAKIR	ADANA
-	-	-	414425	-	-	-	-	-	1856072
-	-	-	1225206	-	-	-	-	-	AFYON
-	-	-	-	1031049	-	-	-	-	AĞRI
-	-	-	1118795	-	-	-	-	-	AMASYA
-	-	-	-	-	-	-	-	-	ANKARA
-	-	-	-	-	801107	-	-	-	ANTALYA
-	-	-	-	-	-	-	-	-	ARTVIN
-	-	-	-	-	-	-	-	-	AYDIN
-	-	-	-	-	-	-	-	-	BALIKESİR
-	-	-	1076298	-	-	-	-	-	BİLECİK
-	-	-	-	925743	-	162801	1429851	-	BİNGÖL
-	-	-	-	-	-	-	-	-	BİTLİS
-	-	-	-	-	-	-	-	-	BOLU
-	-	-	-	-	-	-	-	-	BURDUR
-	-	-	-	-	-	-	-	-	BURSA
-	-	-	-	-	-	-	-	-	ÇANAKKALE
-	-	-	-	-	-	-	-	-	ÇANKIRI
-	-	-	-	-	-	-	-	-	ÇORUM
-	-	-	-	-	-	-	-	-	DEĞİRLİ
-	-	-	-	-	-	-	-	-	DIYARBAKIR
-	-	-	-	-	-	1376612	-	-	ELAZIĞ
-	300452	-	-	-	1021161	-	-	-	ERZİNCAN
-	-	-	-	-	-	1021161	-	-	ERZURUM
-	-	-	-	-	-	-	-	-	ESKİŞEHİR
-	-	-	-	-	-	-	-	-	GAZİANTEP
-	272032	-	-	-	-	-	-	-	GİRESUN
-	-	272032	-	-	300452	-	-	-	GÜMÜŞHANE
-	-	-	-	-	-	-	-	-	HAKKARI
-	-	-	1022513	-	-	-	-	-	HATAY
-	-	-	-	-	-	-	-	-	ISPARTA
-	-	-	-	-	-	-	-	-	MERSİN
-	-	-	-	-	-	-	-	-	İZMİR
-	-	-	-	-	969891	-	-	-	KARS
-	-	-	-	-	-	-	-	-	KASTAMONU
-	-	-	-	-	-	-	-	-	KAYSERİ
-	-	-	-	-	-	-	-	-	KİŞEHİR
-	-	-	-	-	-	-	-	-	KOCAELİ
-	-	-	-	-	-	-	-	-	KONYA
-	-	-	1458618	-	-	-	-	-	KÜTAHYA
-	-	-	1210300	-	-	-	457566	-	MALATYA
-	-	-	-	-	-	-	-	-	MANİSA
-	-	-	876556	-	-	-	-	-	K.MARAŞ
-	-	-	-	-	-	-	-	-	MARDİN
-	-	-	-	-	-	-	-	-	MUĞLA
-	-	-	-	-	1079233	-	-	-	MUŞ
-	-	-	-	-	-	-	-	-	NEVŞEHİR
-	-	-	-	-	-	-	-	-	NİĞDE
-	-	291554	-	-	-	-	-	-	ORDU
-	-	-	-	-	-	-	-	-	RİZE
-	-	-	-	-	-	-	-	-	SAKARYA
-	-	-	-	-	-	-	-	-	SAMSUN
-	-	-	-	-	-	-	-	-	SIĞIR
-	-	-	-	-	-	-	-	-	SİNGİR
-	-	-	-	-	-	537314	-	-	SİVAS
-	-	-	-	-	-	-	-	-	TOKAT
-	-	387862	797953	-	-	-	-	-	TRABZON
-	-	-	-	-	-	174921	46390	-	TUNCELİ
-	-	-	609377	-	-	-	-	2130607	ŞANLIURFA
-	-	-	-	-	-	-	-	-	UŞAK
412067	-	-	-	-	-	-	-	-	VAN
-	-	-	-	-	-	-	-	-	YOZGAT
-	-	-	-	-	-	-	-	-	ZONGULDAK
-	-	-	-	-	-	-	-	-	AKSARAY
-	117923	-	-	887927	325063	-	-	-	BAYBURT
-	-	-	-	-	-	-	-	-	KARAMAN
-	-	-	-	-	-	-	-	-	KIRIKKALE
-	-	-	-	-	-	-	-	1667118	BATMAN
69853	-	-	-	-	-	-	-	-	ŞIRNAK
-	-	-	-	-	-	-	-	-	BARTIN
-	-	-	-	-	900614	-	-	-	ARDAHAN
-	-	-	-	-	-	-	-	-	İĞDIR
-	-	-	-	-	-	-	-	-	YALOVA
-	-	-	-	-	-	-	-	-	KARABÜK
-	-	-	87387	-	-	-	-	-	KİLİS
-	-	-	657520	-	-	-	-	-	OSMANIYE
-	-	-	-	-	-	-	-	-	Düce

Appendix 5 Population Densities around the Highway Network

KONYA	KOCAELI	KIŞEHIR	KAYSERİ	KASTAMONU	KAYS	İZMİR	MERSİN	İSPARTA	HATAY	ADANA
-	-	-	-	-	-	-	21.20785	-	1510369	-
501372	-	-	-	-	233814	-	-	471561	-	ADİYAMAN
-	-	-	-	-	-	-	-	-	-	AFYON
210752	-	-	-	-	-	-	-	-	-	AGRI
2220460	-	-	-	-	-	3284548	1488032	-	-	AMASYA
-	-	-	-	-	-	-	-	-	-	ANKARA
-	-	-	-	-	-	606111	-	-	-	ANTALYA
-	-	-	-	-	-	-	-	-	-	ARTVIN
-	-	-	-	-	-	-	-	-	-	AYDIN
-	-	-	-	-	-	-	-	-	-	BALIKESİR
-	-	-	-	-	-	-	-	-	-	BILECİK
-	-	-	-	-	-	-	-	-	-	BİNGÖL
-	-	-	-	-	-	-	-	-	-	BITLİS
-	-	-	-	-	-	-	-	-	-	BOĞU
-	-	-	-	-	-	-	-	278924	-	BURDUR
-	-	-	-	-	-	-	-	-	-	BURSA
-	-	-	-	-	-	-	-	-	-	ÇANAKKALE
-	-	-	-	189668	-	-	-	-	-	ÇANKIRI
-	-	-	-	411060	-	-	-	-	-	ÇORUM
-	-	-	-	-	-	-	-	610150	-	DENİZLİ
-	-	-	-	-	-	-	-	-	-	DIYARBAKIR
-	-	-	-	-	-	-	-	-	-	ELAZIĞ
-	-	-	-	-	-	-	-	-	-	ERZİNCAN
-	-	-	-	-	969891	-	-	-	-	ERZURUM
1458618	-	-	-	-	-	-	-	-	-	ESKİŞEHİR
-	-	-	-	-	-	-	-	1022513	-	GAZİANTEP
-	-	-	-	-	-	-	-	-	-	GİRESUN
-	-	-	-	-	-	-	-	-	-	GÜMÜŞHANE
-	-	-	-	-	-	-	-	-	-	HAKKARİ
-	-	-	-	-	-	-	-	-	-	HATAY
689350	-	-	-	-	-	-	-	-	-	İSPARTA
-	-	-	-	-	-	-	-	-	-	MERSİN
-	-	-	-	-	-	-	-	-	-	İZMİR
-	-	-	-	-	-	-	-	-	-	KAYS
-	-	-	-	-	-	-	-	-	-	KASTAMONU
-	-	-	-	-	-	-	-	-	-	KAYSERİ
-	-	-	-	-	-	-	-	-	-	KIŞEHIR
-	-	-	-	-	-	-	-	-	-	KOCAELI
-	-	-	-	-	-	-	-	689350	-	KONYA
-	-	-	-	-	-	-	-	-	-	KÜTAHYA
-	-	-	-	-	-	-	-	-	-	MALATYA
-	-	-	-	-	-	675325	-	-	-	MANİSA
-	-	-	937365	-	-	-	-	-	-	K.MARAŞ
-	-	-	-	-	-	-	-	-	-	MARDİN
-	-	-	-	-	-	-	-	-	-	MUŞLA
-	-	-	-	-	-	-	-	-	-	MİLİS
-	-	295698	486730	-	-	-	-	-	-	NEVEŞEHİR
88662	-	-	368478	-	-	1293258	-	-	-	NİĞDE
-	-	-	-	-	-	-	-	-	-	ORDU
-	-	-	-	-	-	-	-	-	-	RİZE
-	1193310	-	-	-	-	-	-	-	-	SAKARYA
-	-	-	-	-	-	-	-	-	-	SAMSUN
-	-	-	-	-	-	-	-	-	-	SİİRT
-	-	-	-	201243	-	-	-	-	-	SİNOP
-	-	-	670285	-	-	-	-	-	-	SİVAS
-	-	-	-	-	-	-	-	-	-	TOGAT
-	-	-	-	-	-	-	-	-	-	TRABZON
-	-	-	-	-	-	-	-	-	-	TUNCELİ
-	-	-	-	-	-	-	-	-	-	ŞANLIURFA
-	-	-	-	-	-	-	-	-	-	UŞAK
-	-	-	-	-	-	-	-	-	-	VAN
-	-	277581	680118	-	-	-	-	-	-	YOZGAT
-	-	-	-	-	-	-	-	-	-	ZONGULDAK
236560	-	-	-	-	-	-	-	-	-	AISARAY
-	-	-	-	-	-	-	-	-	-	BAYBURT
157892	-	-	-	-	-	1797031	-	-	-	KARAMAN
-	-	399233	-	-	-	-	-	-	-	KIRIKKALE
-	-	-	-	-	-	-	-	-	-	BATMAN
-	-	-	-	-	-	-	-	-	-	SİRNAK
-	-	-	-	-	-	-	-	-	-	BARTIN
-	-	-	-	158865	-	-	-	-	-	ARDAHAN
-	-	-	267798	-	-	-	-	-	-	İĞDIR
-	810029	-	-	-	-	-	-	-	-	YALOVA
-	-	-	-	243043	-	-	-	-	-	KARABÜK
-	-	-	-	-	-	-	-	-	-	KİLİS
-	-	-	-	-	-	-	-	-	-	OSMANIYE
-	-	-	-	-	-	-	-	883467	-	DİCCE

Appendix 5 Population Densities around the Highway Network

ORDU	NİĞDE	NEVŞEHİR	MİLİT	MARDİN	K. MARAŞ	MANİSA	MALATYA	KÜTAHYA	ADANA
-	871039	-	-	-	-	-	-	-	-
-	-	-	-	840516	-	-	760064	-	ADYAMAN
-	-	-	-	-	-	-	-	409015	AFYON
-	-	656642	-	-	-	-	-	-	AĞRI
-	-	-	-	-	-	-	-	-	AMASYA
-	-	-	-	-	-	-	-	-	ANKARA
-	-	-	1636728	-	-	-	-	-	ANTALYA
-	-	-	-	-	-	-	-	-	ARTVIN
-	-	-	345622	-	-	-	-	-	AYDIN
-	-	-	-	-	786980	-	-	680657	BALIKESİR
-	-	-	-	-	-	-	-	321697	BİLECİK
-	-	321038	-	-	-	-	-	-	BİNGÖL
-	-	276107	-	-	-	-	-	-	BİTLİS
-	-	-	-	-	-	-	-	-	BÖLÜ
-	-	-	308220	-	-	-	-	-	BURDUR
-	-	-	-	-	-	-	-	1038166	BURSA
-	-	-	-	-	-	-	-	-	ÇANAKKALE
-	-	-	-	-	-	-	-	-	ÇANKIRI
-	-	-	-	-	-	-	-	-	ÇORUM
-	-	-	566289	-	1013153	-	-	-	DENİZLİ
-	-	-	-	1326029	-	-	-	-	DIYARBAKIR
-	-	-	-	-	-	457566	-	-	ELAZIĞ
-	-	-	-	-	-	-	-	-	ERZİNCAN
-	-	1079233	-	-	-	-	-	-	ERZURUM
-	-	-	-	-	-	-	-	1210300	ESKİŞEHİR
201554	-	-	-	876556	-	-	-	-	GAZİANTEP
-	-	-	-	-	-	-	-	-	GİRESUN
-	-	-	-	-	-	-	-	-	GÜMÜŞHANE
-	-	-	-	-	-	-	-	-	HAKKARİ
-	-	-	-	-	-	-	-	-	HATAY
-	-	-	-	-	-	-	-	-	ISPARTA
-	1293258	-	-	-	-	-	-	-	MERSİN
-	-	-	-	-	675325	-	-	-	İZMİR
-	-	-	-	-	-	-	-	-	KARS
-	-	-	-	-	-	-	-	-	KASTAMONU
368478	486730	-	-	937365	-	-	-	-	KAYSERİ
-	295688	-	-	-	-	-	1048552	-	KIŞEHİR
-	-	-	-	-	-	-	-	-	KOCAELİ
-	881662	-	-	-	-	-	-	-	KONYA
-	-	-	-	-	-	-	-	-	KÜTAHYA
-	-	-	-	1048552	-	-	-	-	MALATYA
-	-	-	-	-	-	-	-	-	MANİSA
-	-	-	-	-	-	-	1048552	-	K. MARAŞ
-	-	-	-	-	-	-	-	-	MARDİN
-	-	-	-	-	-	-	-	-	MUĞLA
-	-	-	-	-	-	-	-	-	MUS
-	129709	-	-	-	-	-	-	-	NEVŞEHİR
-	-	129709	-	-	-	-	-	-	NİĞDE
-	-	-	-	-	-	-	-	-	ORDU
-	-	-	-	-	-	-	-	-	RİZE
1449167	-	-	-	-	-	-	-	-	SAKARYA
-	-	-	-	-	-	-	-	-	SAMSUN
-	-	-	-	-	-	-	-	-	SIĞIR
-	-	-	-	-	-	-	-	-	SİVAS
750167	-	-	918440	-	852037	-	-	-	TOKAT
-	-	-	-	-	-	-	-	-	TRABZON
-	-	-	-	-	-	-	-	-	TUNCELİ
-	-	-	-	906886	-	-	-	-	ŞANLIURFA
-	-	-	-	-	489544	-	-	26749	UŞAK
-	-	-	-	-	-	-	-	-	VAN
-	-	-	-	-	-	-	-	-	YOZGAT
-	-	-	-	-	-	-	-	-	ZONGULDAK
-	-	366482	-	-	-	-	-	-	AKSARAY
-	324707	-	-	-	-	-	-	-	BAYBURT
-	-	-	-	-	-	-	-	-	KARAMAN
-	-	-	-	-	-	-	-	-	KIRIKALE
-	-	-	476969	-	-	-	-	-	BATMAN
-	-	-	376583	-	-	-	-	-	ŞIRNAK
-	-	-	-	-	-	-	-	-	BARTIN
-	-	-	-	-	-	-	-	-	ARDAHAN
-	-	-	-	-	-	-	-	-	İĞDIR
-	-	-	-	-	-	-	-	-	YALOVA
-	-	-	-	-	-	-	-	-	KARABÜK
-	-	-	-	-	-	-	-	-	KİLİS
-	-	-	-	735607	-	-	-	-	OSMANIYE
-	-	-	-	-	-	-	-	-	Düce

Appendix 5 Population Densities around the Highway Network



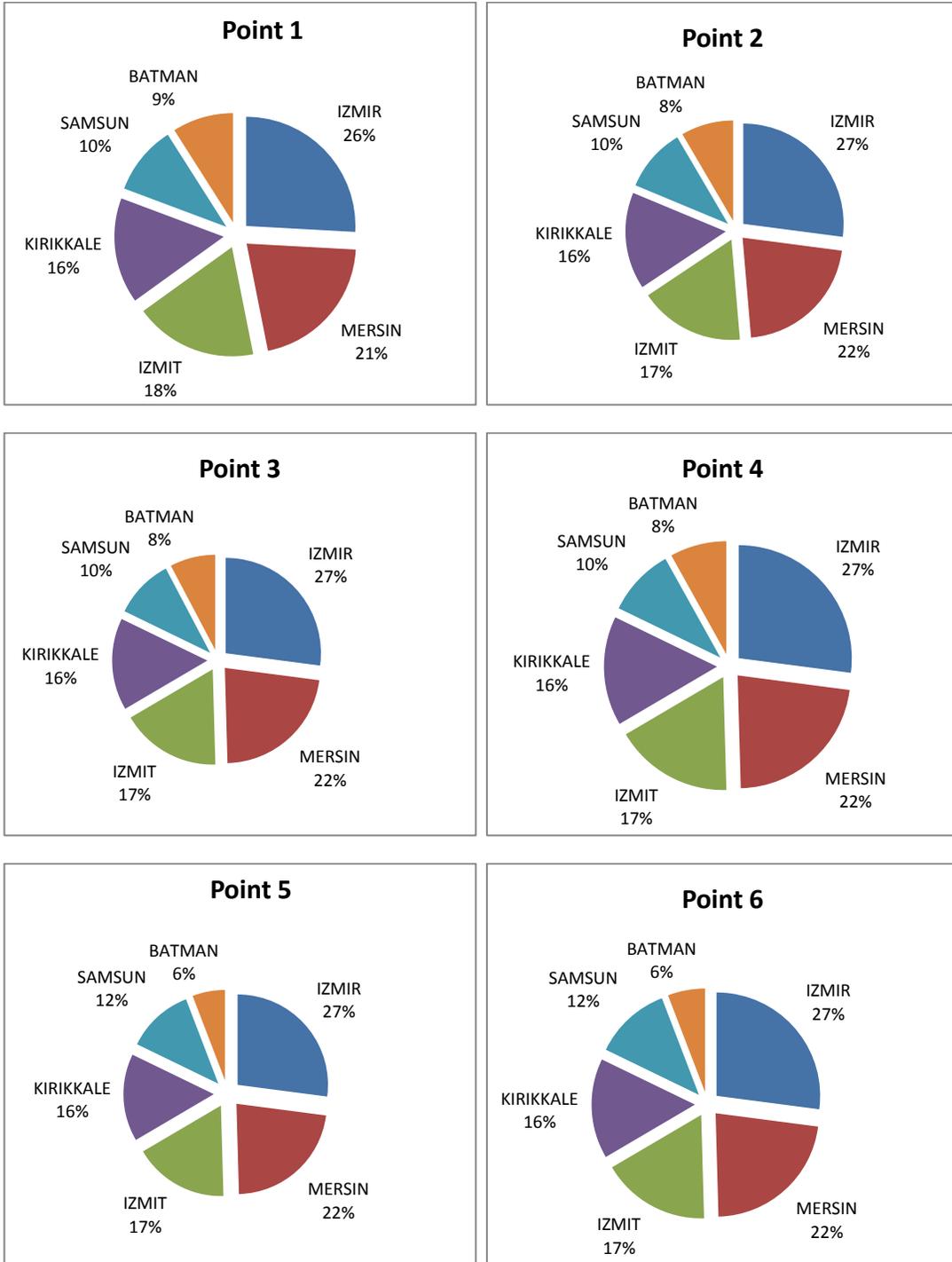
SİRİNAK	BATMAN	KIRIKKALE	KARABİR	BAYBURT	AKSARAY	ZONGULDAK	YOZGAT	VAN	UŞAK
-	-	-	1195746	-	-	-	-	-	ADANA
-	-	-	-	-	-	-	-	-	ADYAMAN
-	-	-	-	-	-	-	-	244460	AFYON
-	-	-	-	-	-	-	633389	-	AĞRI
-	268379	-	-	-	568200	-	608207	-	AMASYA
-	-	-	1991247	-	-	-	-	-	ANKARA
-	-	-	-	-	-	-	-	-	ANTALYA
-	-	-	-	-	-	-	-	-	ARTVIN
-	-	-	-	-	-	-	-	-	AYDIN
-	-	-	-	-	-	-	-	-	BALIKESİR
-	-	-	-	-	-	-	-	-	BİLECİK
-	-	-	-	-	-	-	-	-	BİNGÖL
-	369456	-	-	-	-	-	523944	-	BITLİS
-	-	-	-	-	446533	-	-	-	BOZLU
-	-	-	-	-	-	-	-	-	BURDUR
-	-	-	-	-	-	-	-	-	BURSA
-	-	-	-	-	-	-	-	-	ÇANAKKALE
-	328361	-	-	-	-	-	-	-	ÇANKIRI
-	460406	-	-	-	335313	-	-	-	ÇORUM
-	1667118	-	-	-	-	-	489623	-	DENİZLİ
-	-	-	-	-	-	-	-	-	DIYARBAKIR
-	-	-	-	-	-	-	-	-	ELAZIĞ
-	-	-	325063	-	-	-	-	-	ERZİNCAN
-	-	-	887927	-	-	-	-	-	ERZURUM
-	-	-	-	-	-	-	-	-	ESKİŞEHİR
-	-	-	-	-	-	-	-	-	GAZİANTEP
-	-	-	-	-	-	-	-	-	GİRESUN
-	-	-	117923	-	-	-	-	-	GÜMÜŞHANE
69853	-	-	-	-	-	-	412057	-	HAKKARİ
-	-	-	-	-	-	-	-	-	HATAY
-	-	-	-	-	-	-	-	-	ISPARTA
-	-	-	1797031	-	-	-	-	-	MERSİN
-	-	-	-	-	-	-	-	-	İZMİR
-	-	-	-	-	-	-	-	-	KARS
-	-	-	-	-	-	-	-	-	KASTAMONU
-	-	-	-	-	-	-	680118	-	KAYSERİ
-	309233	-	-	-	-	-	277581	-	KIŞEHİR
-	-	-	-	-	-	-	-	-	KOCAELİ
-	-	-	157892	-	236560	-	-	-	KONYA
-	-	-	-	-	-	-	-	256749	KÜTAHYA
-	-	-	-	-	-	-	-	-	MALATYA
-	-	-	-	-	-	-	-	489544	MANİSA
-	-	-	-	-	-	-	-	-	K.MARAŞ
376583	476969	-	-	-	-	-	-	-	MARDİN
-	-	-	-	-	-	-	-	-	MUĞLA
-	-	-	-	-	-	-	-	-	MÜŞ
-	-	-	-	-	366482	-	-	-	NEVŞEHİR
-	-	-	324707	-	-	-	-	-	NİĞDE
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-	-	-	-	297400	-	-	-	-	RİZE
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192621	466727	-	-	-	-	-	-	-	SİNOP
-	-	-	-	-	-	-	610043	-	SİVAS
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-	-	-	-	613054	-	-	-	-	TRABZON
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-	352321	-	-	-	-	-	-	-	YOZGAT
-	-	-	-	-	-	-	-	-	ZONGULDAK
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-	-	-	-	-	-	-	352321	-	KIRIKKALE
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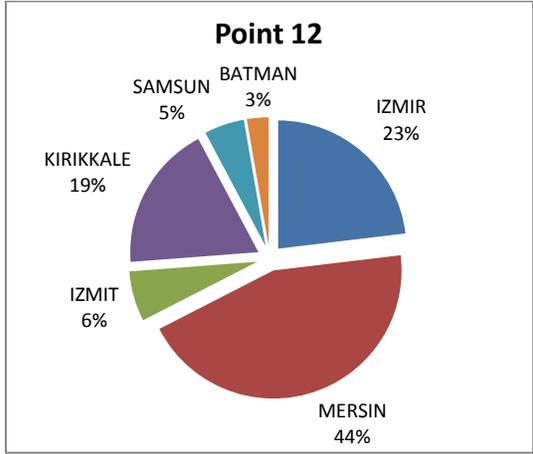
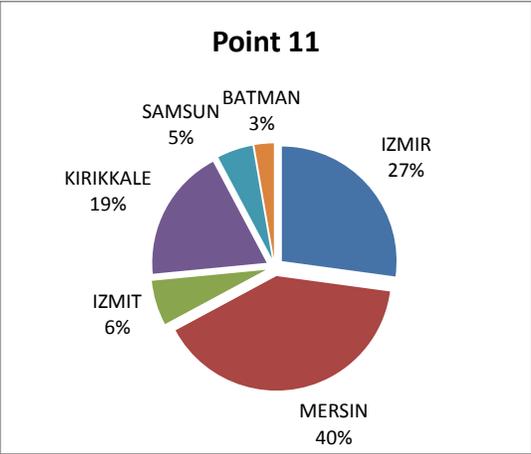
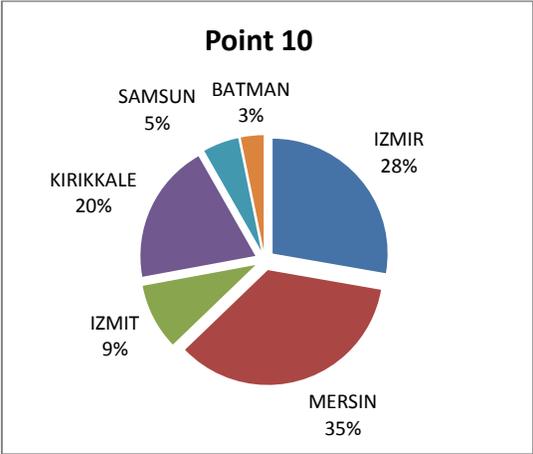
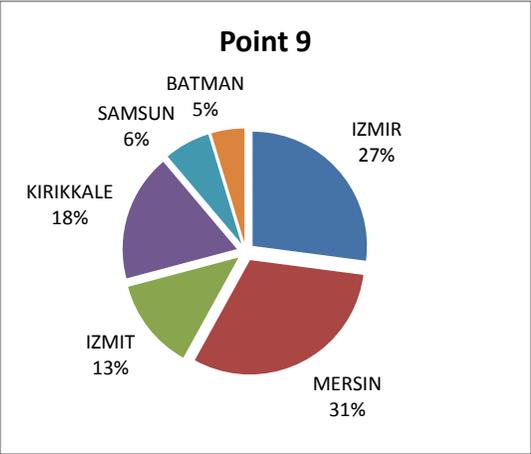
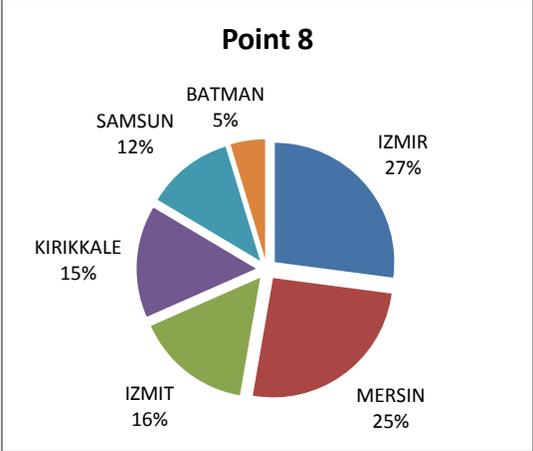
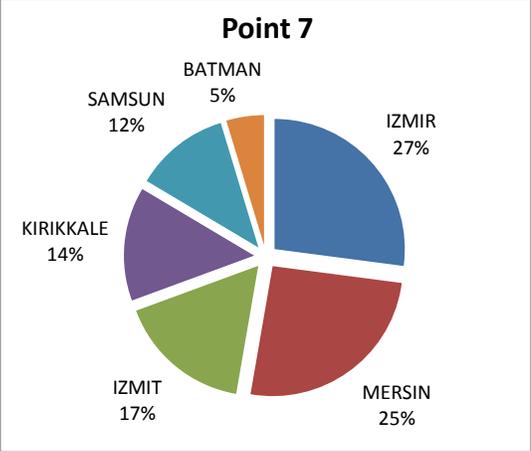
Appendix 5 Population Densities around the Highway Network

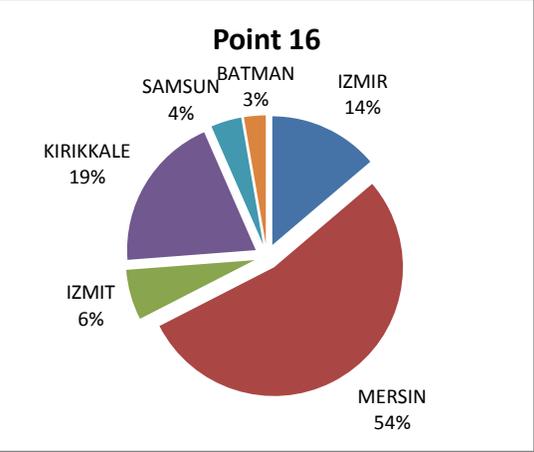
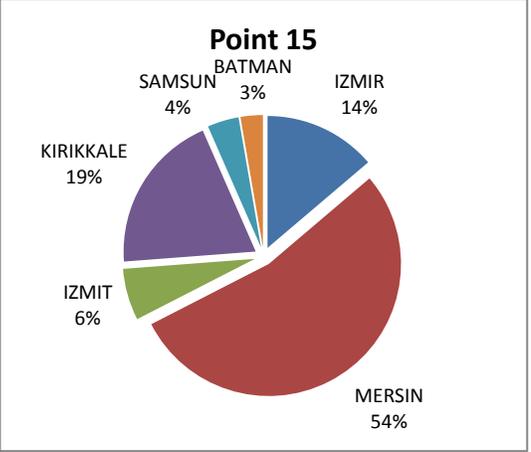
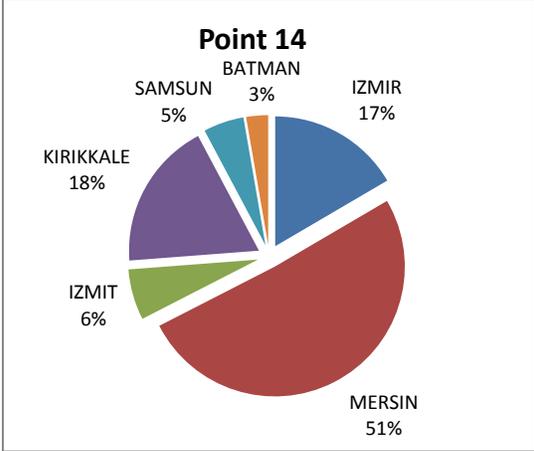
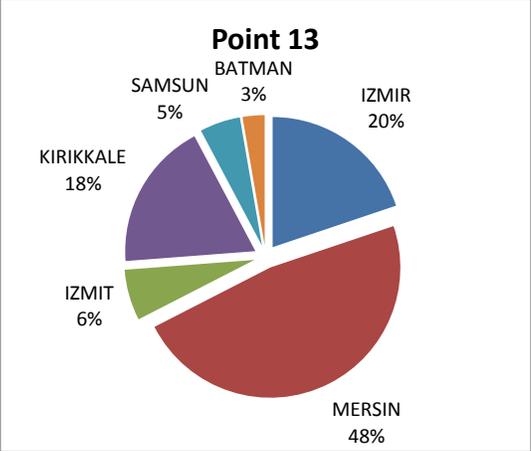
Düce	OSMANIYE	KILIS	KARABÜK	YALOVA	İGDIR	ARDAHAN	BARTIN
-	1071664	-	-	-	-	-	ADANA
-	-	-	-	-	-	-	ADYAMAN
-	-	-	-	349984	-	-	AFYON
-	-	-	-	-	-	-	AGRI
-	-	-	-	-	-	-	AMASYA
-	-	-	-	-	-	-	ANKARA
-	-	-	-	-	-	-	ANTALYA
-	-	-	-	-	70418	-	ARTVIN
-	-	-	-	-	-	-	AYDIN
-	-	-	-	-	-	-	BALIKESIR
-	-	-	-	-	-	-	BILECIK
-	-	-	-	-	-	-	BINGÖL
-	-	-	-	-	-	-	BITLIS
156648	-	-	303284	-	-	-	BOZLU
-	-	-	-	-	-	-	BURDUR
-	-	-	1277596	-	-	-	BURSA
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-	-	-	-	-	-	-	ERZURUM
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-	657520	87387	-	-	-	-	GAZİANTEP
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-	1883467	-	-	-	-	-	HATAY
-	-	-	-	-	-	-	ISPARTA
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-	-	-	810029	-	-	-	KOCAELİ
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Appendix 5 Population Densities around the Highway Network

**Appendix 6 Percentage Distributions of Suppliers of 16 Solutions of IMS**







Appendix 7 Percentage Distributions of Suppliers of 16 Solutions of IMS<sub>L</sub>

