

Tunable Plasmonic Silver Nanodomes for Surface-Enhanced Raman Scattering

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Abstract Surface-enhanced Raman scattering (SERS) is an emerging analytical method used in biological and non-biological structure characterization. Since the nanostructure plasmonic properties is a significant factor for SERS performance, nanostructure fabrication with tunable plasmonic properties are crucial in SERS studies. In this study, a novel method for fabrication of tunable plasmonic silver nanodomes (AgNDs) is presented. The convective-assembly method is preferred for the deposition of latex particles uniformly on a regular glass slide and used as a template for polydimethylsiloxane (PDMS) to prepare nanovoids on a PDMS surface. The obtained nanovoids on the PDMS are used as a mold for AgNDs fabrication. The nanovoids are filled with Ag deposition by the electrochemical method to obtain metallic AgNDs. Scanning electron microscopy (SEM) and atomic force microscopy (AFM) are used for characterization of the structural properties of all fabricated AgNDs. The optical properties of AgNDs are characterized with the evaluation of SERS activity of 4-aminothiophenol and rhodamine 6G. In addition to experimental characterizations, the finite difference time domain (FDTD) method is used for the theoretical plasmonic properties calculation of the AgNDs. The experimental and theoretical results show that the SERS performance of AgNDs is

strongly dependent on the heights and diameters of the AgNDs.

Keywords Tunable · Plasmonic · SERS · Silver Nanodomes · Electrochemical deposition · FDTD method

Introduction

An emerging research area called plasmonics focuses on the behavior of collective free electron oscillations at a metal-dielectric interface excited by electromagnetic radiation known as surface plasmons (SPs) [1–5]. In recent years, the combination of plasmonics with chemistry has received much attention due to its potential analytical applications such as localized surface plasmon resonance (LSPR) spectroscopy [6], surface plasmon resonance (SPR) spectroscopy [7, 8], and surface-enhanced Raman spectroscopy (SERS) [9].

SERS is a powerful technique that uses the enhancement of the Raman signal of molecules situated in the close vicinity of metallic nanostructures to obtain detailed information regarding the identity of those molecules [10–12]. The literature presented that SERS enhancement is a result of both electromagnetic enhancement [13, 14] and chemical enhancement mechanisms [15, 16]. The excitation of the SPs of noble metal nanostructures plays a major role on electromagnetic enhancement. When a Raman scattering molecule is subjected to intense electromagnetic fields generated on metal surfaces, the higher electric field intensity results in stronger polarization of the molecule and thus the higher induced dipole moment is acquired. This enhancement is proportional to Raman scattered light intensity and considered as the major component of the enhancement mechanism [17]. On the other hand, chemical enhancement is based on charge transfer between metal and adsorbed molecules on plasmonic nanostructures. However,

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the chemical enhancement contribution is limited and its contribution is dependent on the chemical structure of the molecule [17, 18].

The plasmonic properties of metallic surfaces/nanoparticles include the resonance frequency of the SPs and electromagnetic field intensity at the surface. These properties strongly depend on their type, size, shape, composition, dimension (2D vs. 3D) and dielectric environment [19–22]. There is also great effort on the fabrication of nanocomposite thin film such as Ag/TiO₂ and Ag/ZrO₂ to obtain plasmonic nanomaterials [23–27]. The plasmonic properties of the nanocomposite thin films depend on the size, shape, and density of Ag nanoparticles in the composite thin films. As aforementioned, the electromagnetic enhancement is the major contributor to the SERS enhancement mechanism. To tune the SPs, different size, shape, type, composition, and dimensions (2D vs. 3D) of plasmonic nanostructures have been extensively studied in SERS research. Upon the nanostructures, the plasmonic properties are tuned and the surface plasmons wavelengths and the electromagnetic field magnitude at the surface of nanostructures are altered. The experimental and theoretical studies confirmed that the SERS performance is maximized under the circumstances, in which the SP wavelength of the nanostructures (λ_{SP}) is between the wavelength of the excitation (λ_{exc}) and the Raman signal wavelength λ_{RS} [28–32]. Thus, the use of a proper excitation wavelength laser for SERS experiment is necessary to obtain an intense electromagnetic field on the nanostructures leading to higher SERS enhancement. Furthermore, it is commonly referred to as the SERS enhancement factor directly proportional to the fourth power of electromagnetic field intensity generated on the plasmonic nanostructures [33, 34]. Thus, the use of plasmonic nanostructures having intense electric field is also crucial for SERS experiments. There exist a few electromagnetic techniques to calculate the plasmonic properties of nanostructures such as discrete dipole approximation (DDA) [33, 35] and finite-difference time-domain (FDTD) [36], which are commonly used for theoretical calculations of the wavelength of SPs and intensity and the electromagnetic field distribution at the surface of plasmonic nanostructures.

Maximum SERS enhancement factors were obtained via controlling the plasmonic properties of the fabricated 3D nanostructures by several advanced techniques, for instance nanoholes [37–40], nanovoids [41–43], nanoclusters [44], and nanodomes [45, 46]. The plasmonic properties of the nanoholes were tuned by the fabrication of nanostructures having different diameter and periodicity (hole spacing) to maximize the SERS enhancement [37, 40]. With a similar manner, changing the diameter and depth in nanovoids tuned their plasmonic properties [41–43]. It was shown that the size, geometry, and interparticle spacing of the nanoclusters were changed to tune the nanoclusters' plasmonic properties [44], whereas interdome spacing of nanodomes were changed to obtain a higher SERS enhancement [45, 46].

Even if all these 3D well-defined nanostructures are capable of enhancing the SERS signals, they still lack simple, robust, large-scale, large-size, and cost-effective subtract manufacture procedures. The purpose of this study was to fabricate a simple, cost-effective, large-scale, and large-sized 3D plasmonic SERS substrate. In our study, we demonstrated a novel approach to fabricate tunable silver nanodomes (AgNDs). First, the convective assembly method was used for the latex particle uniform deposition on a glass slide. Nanovoids were constructed through polydimethylsiloxane (PDMS) by casting of the PDMS on the assembled latex particles. Finally, electrochemical method was used for the deposition of Ag to fill the nanovoids to obtain AgNDs. The structural property characterization of the fabricated AgNDs was performed using AFM and SEM. The optical property calculation of the AgNDs was made using the FDTD method with the aid of a commercial FDTD software (Lumerical FDTD Solutions) to investigate the plasmonic AgNDs properties. Optical nanostructure characterization was experimentally performed using SERS.

Experimental Section

Fabrication of Plasmonic AgNDs

To fabricate AgNDs, three distinct steps, connective assembly of latex particles, PDMS pouring, and silver deposition, were followed. In details, *in Step 1*, by using connective assembly method, spherical sulfate latex particles (Invitrogen, USA) having different diameters (1600, 1400, 1200, 1000, 800, 600, and 400 nm) were uniformly deposited on regular glass slides [47, 48]. Experimental conditions of the method were optimized by changing concentration of the latex particles, suspension volume placed between two glass slides, and velocity of the stage used for the deposition of the particles. The proper conditions of the 1600-, 1400-, 1200-, and 1000-nm latex particles to assemble uniformly were acquired upon when the concentration of the particles, volume of the suspension, and the stage velocity were set as 0.8%, 40 μ L, and 1 μ m/s, respectively. For the smaller-sized latex particles such as 800, 600, and 400 nm, however, the optimum particle concentration, suspension volume, and stage velocity conditions were identified as 1.6%, 40 μ L, and 0.8 μ m/s, respectively. *Step 2*: PDMS (Dow Corning, USA) nanovoids were obtained by pouring PDMS on top of the assembled latex particles and curing polymer mixture for 45 min at 70 °C. The PDMS was peeled off and washed with dichloromethane (Sigma-Aldrich, USA) to remove residues of the latex particles to prepare nanovoids on the PDMS. For the final fabrication process, *Step 3*, AgNDs with different heights and diameters were obtained by filling PDMS nanovoids with the deposition of Ag.

The surface of PDMS was deposited with a very thin Cr layer (~10 nm) by vapor deposition technique to make it conductive and enhancing adherence of Ag to the PDMS surface. Then, the modified PDMS nanovoids were filled with deposition of Ag. The deposition of Ag was performed galvanostatically by applying a constant 3.5-mA current until ensuring all of the nanovoids were filled with Ag (~4 μm) for all nanovoids. The thicknesses of the coatings were theoretically calculated through the deposition charge taking into account the current efficiency of 100% (NiCu HE). Since Ag is a soft and breakable metal, the top of the Ag layer was thickened by the electrodeposition of a thicker nickel (Ni) top-film which is a harder metal. The Ni electrodeposition was performed galvanostatically by applying 2.5 mA for 1800 s and followed 10 mA for 5400 s. To avoid excess hydrogen gas evolution at the cathode and removing the metal from PDMS, a lower current (2.5 mA) was initially applied for the Ni electrodeposition. Soluble Ag and Ni samples were used as anodes during the electrochemical deposition of Ag and Ni, respectively. Chemical compositions of Ag and Ni baths are given below.

Ag bath solution: 0.1 M AgNO_3 + 0.1 M KNO_3 + 1 M NH_3 .

Ni bath solution: 30% $\text{NiSO}_4 \cdot 7\text{H}_2\text{O}$ + 1% $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$ + 1.25% H_3BO_3 .

After the Ag/Ni deposition, the processed PDMS surface was removed from the deposition bath; the Ni-supported AgNDs were peeled off from the PDMS surface with an acidic solution treatment to dissolve Cr, carefully washed with distilled water to remove the impurities and residual chemicals, degreased with absolute ethanol, and at the end dried with nitrogen gas. EDX measurements were obtained to assess the purity of AgNDs fabricated using this approach. The results showed that the AgNDs were as high as 99.9% pure (results not shown here).

Structural Characterizations

The structural characterization of the assembled latex particles, PDMS nanovoids, and AgNDs were performed via SEM and AFM. A JEOL 6510 and Park Systems XE-100E instruments were used to obtain the SEM and AFM images.

AgNDs Plasmonic Properties Simulations

The optical property calculation of the AgNDs is made by using finite difference time domain method with the aid of a commercial FDTD software package (Lumerical FDTD Solutions). The FDTD method is a very well-known numerical analysis technique used for modeling computational electrodynamics. This technique is one of the grid-based differential numerical modeling methods. The FDTD method is a direct space-time approach. In this method, an initial field is

sent to the domain of calculations and its temporal and spatial evolution is analyzed. The time-dependent Maxwell's equations in differential form are discretized to the space and time partial derivatives to obtain finite-difference equations. Finally, these equations are solved. For the calculation of reflection and electric field enhancement values, periodic boundary conditions are used in the x-y plane to simulate a periodic array. While, perfectly matched layer (PML) is used for the boundaries in the z-direction. The upper boundary is set to air (background index = 1) and lower boundary is set to Ag whose optical properties are taken from Palik's handbook. To excite the system, a unit plane wave propagating in the -z direction with a normal incident is used. For the calculation of absorption, extinction, and scattering values, boundary conditions in the x-y plane and the source used are changed. Periodic antisymmetric and symmetric boundary conditions are chosen at the x and y planes, respectively. Total-field scattered-field (TFSF) source whose x-y dimensions are equal to dimensions of the unit cell of simulated structure is used for the excitation. The injection of the source is performed in the -z direction with a normal incident. All simulations are performed in the wavelength range of 0.3 to 1.3 μm .

SERS Measurements

4-aminothiophenol (4-ATP) (Sigma-Aldrich, USA) was used for the evaluation of the SERS performance of the fabricated AgNDs. For this purpose, the fabricated AgNDs were treated with ATP (1 mM) dissolved in ethanol for an hour. Afterwards, the AgNDs surfaces were washed with ethanol and water. The SERS measurements were performed with a Renishaw InVia Reflex Raman Microscopy System (Renishaw Plc., U.K.) equipped with 785-nm lasers. A laser at 785 nm and a $\times 50$ objective (numerical aperture: 0.75) with a laser power of 1.5 mW was used for all experiments. The exposure time and accumulation were 1 s and 1, respectively. To calculate the SERS enhancement factor of the AgNDs, the Raman spectra of a 5 μL of rhodamine 6G (0.1 M) on a CaF_2 slide and SERS spectra from the surface of AgNDs treated with a 5 μL of rhodamine 6G (1.0×10^{-6} M) were acquired. All presented SERS spectra of 4-ATP and rhodamine 6G were the average of ten spectra acquired from randomly selected spots on the sample. The percent coefficient of variation (CV%) of the SERS spectra was in the range of 8–13% for the fabricated AgNDs which is acceptable for SERS experiments.

Results and Discussion

In this study, we designed a novel 3D plasmonic AgNDs involving three simple main steps which minimize the cost and allow large-scale and large-size substrate production. First, convective assembly technique was used to uniformly

assemble the latex particles spanning size between 1600 and 400 nm on a glass slide to obtain a template to prepare nanovoids on the PDMS surfaces. After the latex particles were assembled on a slide, PDMS was poured and cured on the assembled latex particles. The cured PDMS was then peeled off to prepare nanovoids on the surface of PDMS with different depths and diameters depending on the diameter of the used latex particles to obtain nanovoids. Finally, the nanovoids having different depths and diameters were filled with Ag and Ni with electrochemical deposition to obtain plasmonic AgNNDs having a variety of diameters and heights depending on the used PDMS template, respectively. Figure 1a illustrates each step of the AgNND fabrication with the support of the post-SEM images of the individual three fabrication steps of plasmonic AgNNDs (Fig. 1b).

SEM images were taken for the characterization of the assembled latex particles, PDMS nanovoids, and fabricated AgNNDs. Figure 2 shows the SEM images of assembled latex particles (1200 nm), PDMS nanovoids, and AgNNDs fabricated by the electrochemical deposition of Ag and Ni on the PDMS surface.

The diameter of the latex particles was changed to tune the structural properties of the AgNNDs. Larger diameter and

deeper nanovoids on the PDMS surface were obtained as larger diameter of latex particles was used. However, smaller diameter and shallower nanovoids were obtained on the PDMS surfaces as smaller particles were used. To obtain AgNNDs having different plasmonic properties, PDMS nanovoids were filled with deposition of Ag. When the larger-diameter (deeper, as well) PDMS surfaces were used for the fabrication of AgNNDs as a template, AgNNDs having a larger diameter (higher height) were fabricated. While by using the smaller-diameter (shallower) PDMS surfaces for the fabrication of AgNNDs as a template, AgNNDs having smaller diameter (lower height) were fabricated. In this manner, AgNND plasmonic properties were able to be tuned by changing the heights and the diameters of the AgNNDs. The SEM images obtained from all the assembled latex particles, the PDMS nanovoids, and the fabricated AgNNDs used in this study are shown in Fig. 3.

As seen in Fig. 3, the deposited latex particles with different diameters is closely assembled and uniform on the regular glass slides. PDMS nanovoids having different depths and diameters can be fabricated using different diameters of latex particles. Further, AgNNDs having different heights and diameters can be fabricated by the electrochemical deposition of Ag.

Fig. 1 Schematic illustration of the steps to fabricate tunable plasmonic AgNNDs (a) and SEM images of assembled latex particles, PDMS nanovoids, and AgNNDs (b)

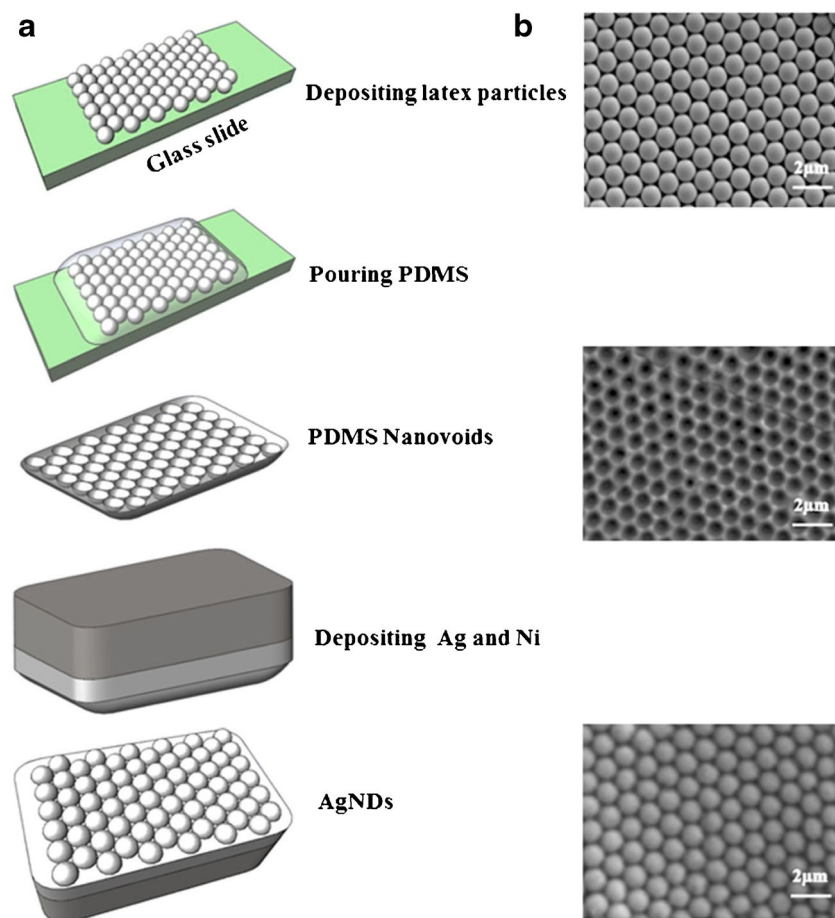
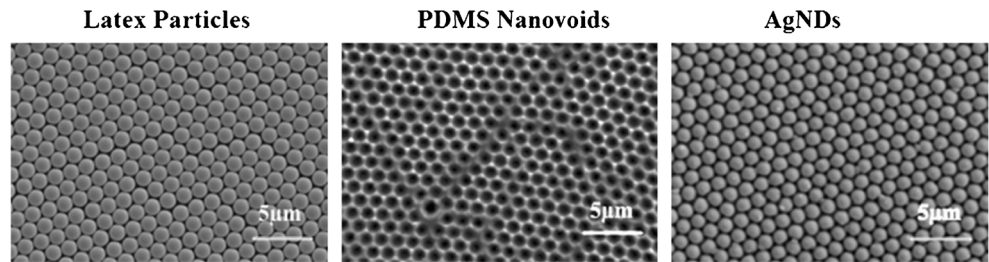


Fig. 2 SEM images obtained from the assembled latex particles (1200 nm), PDMS nanovoids, and fabricated AgNDs



Lower magnification of SEM images of AgNDs fabricated using 600- and 1200-nm latex particles (Fig. 4) shows the uniformity of the structures with a larger scale bar. As seen in the figure, by following this simple fabrication method provided a cost-effective, large-scale, and large-sized substrate production.

AFM images were obtained from the assembled latex particles, PDMS nanovoids, and fabricated AgNDs to demonstrate how the topography changes depending on the diameter of latex particles (see Fig. 5).

As we discussed earlier, when the smaller latex particles were used, smaller diameter and shallower nanovoids were

Fig. 3 SEM images obtained from all the assembled latex particles, PDMS nanovoids, and fabricated AgNDs used in this study

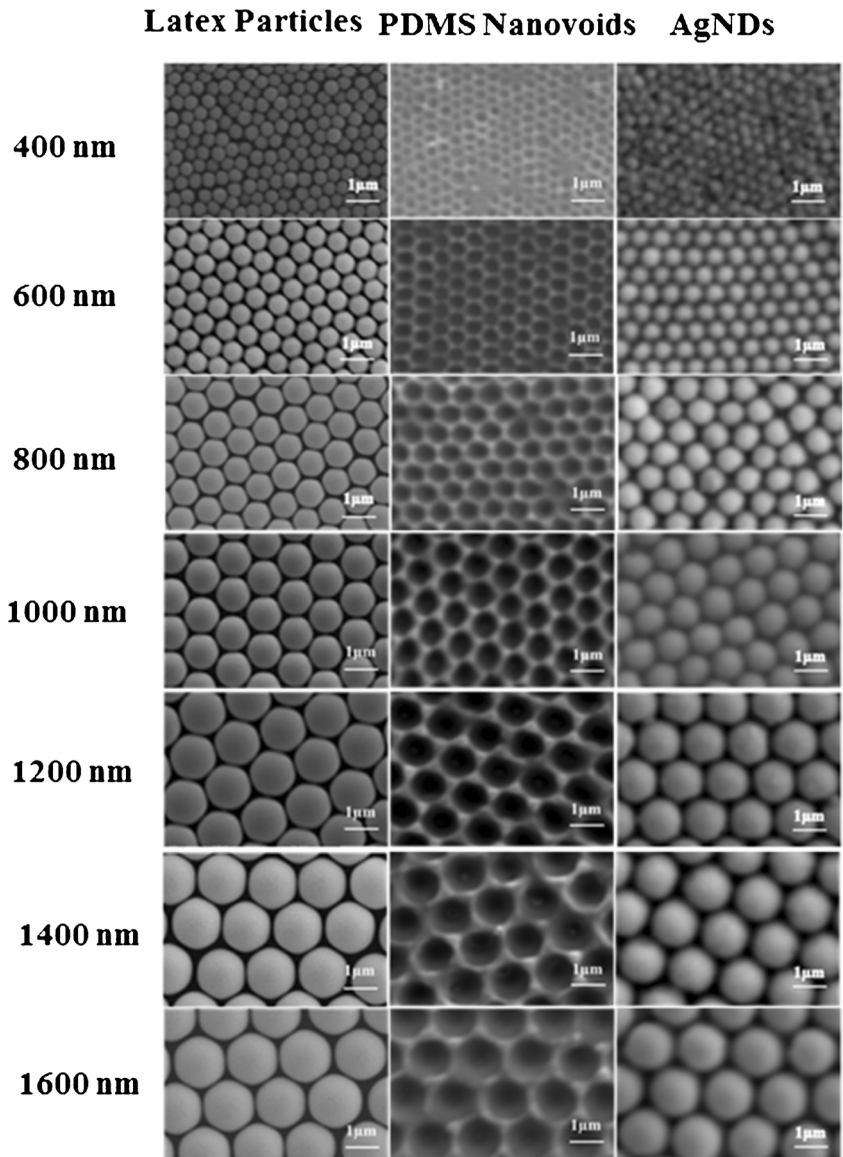
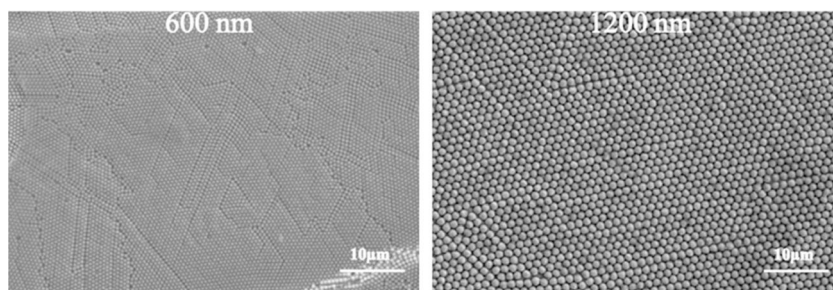


Fig. 4 SEM images obtained from the fabricated AgNDs using 600- and 1200-nm latex particles



fabricated. Thus, when the lower-depth PDMS nanovoids were used, smaller diameter with low height AgNDs was obtained. On the other hand, when the larger latex particles were used, larger diameter and deeper nanovoids were obtained. These nanovoids were used as a mold to fabricate larger diameter and higher height owning AgNDs. The size effect of latex particles on the fabrication of AgNDs after individual steps can be seen clearly in Fig. 5. Since SEM images do not allow to get detailed topographic information such as the size of depth and height, AFM was used to characterize the surface topography of the AgND fabrications to acquire the height and diameter of the structures as shown in Fig. 6.

The AgND diameter and homogeneity obtained with AFM images are consistent with the SEM images (Fig. 6a). The AgNDs can clearly be seen in the 3D AFM image (Fig. 6b). The AFM line analysis was presented to measure the diameter and height of AgNDs and evaluate the uniformity of the structure. The AgND diameter and height were measured as around 1000 and 300 nm, respectively, when the diameter of latex particles was 1000 nm. Moreover, it seems to have a higher

uniformity across to AgNDs surface (Fig. 6c). The structural characterization results obtained with the measurement of 10 AgNDs through the AFM images can be seen in Table 1.

Optical properties of the fabricated AgNDs was theoretically calculated using the FDTD method. To explore the plasmonic properties (the surface plasmon wavelength and the electromagnetic field intensity) of AgNDs depending on the AgND diameters and heights, FDTD simulation was performed. We calculated LSPR (λ_{LSPR}), including the scattering (C_{sca}), absorption (C_{abs}), and extinction cross-sections (C_{ext}), of the fabricated AgNDs as a wavelength function depending on the AgND diameters and heights. The calculated scattering, absorption, and extinction cross-sections of the AgNDs fabricated using 1000-nm latex particles is shown in Fig. 7a. Figure 7b shows the scattering cross-sections of the AgNDs having different diameters and heights.

We demonstrated the LSPR spectra for AgNDs fabricated using 1000-nm latex particles. The maximum broad resonance peaks for scattering and extinction at around 800 nm were obtained from the AgND cross-sections. This resonance

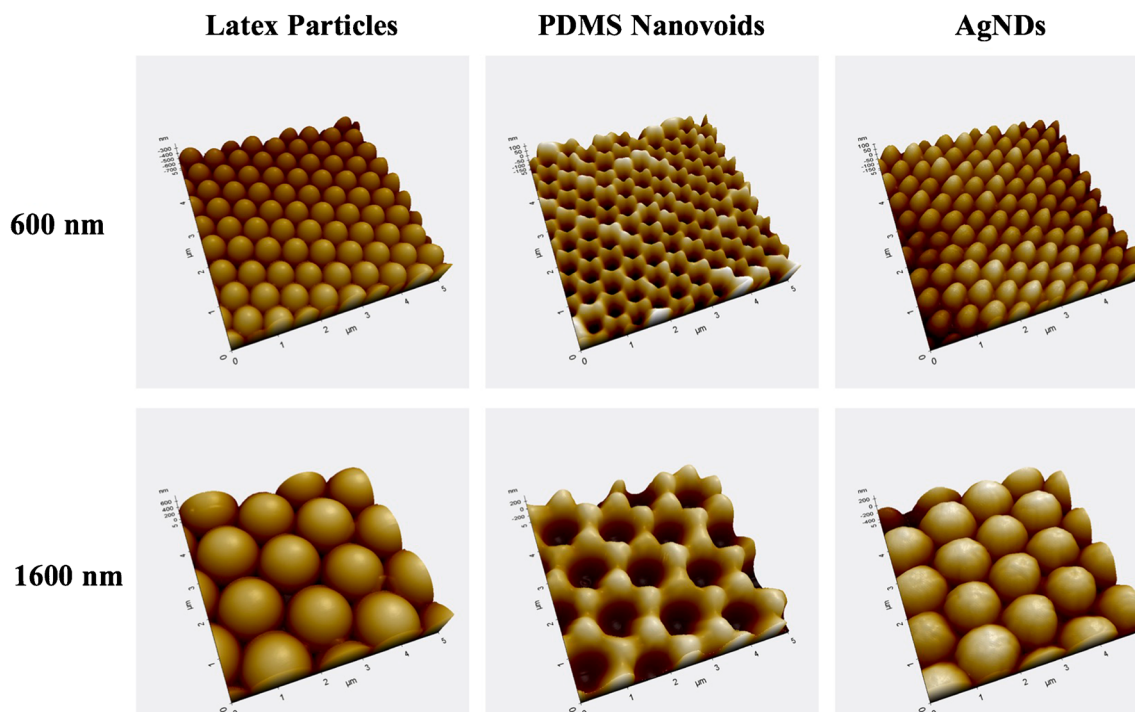


Fig. 5 3D AFM images of latex thin films, PDMS nanovoids, and AgNDs

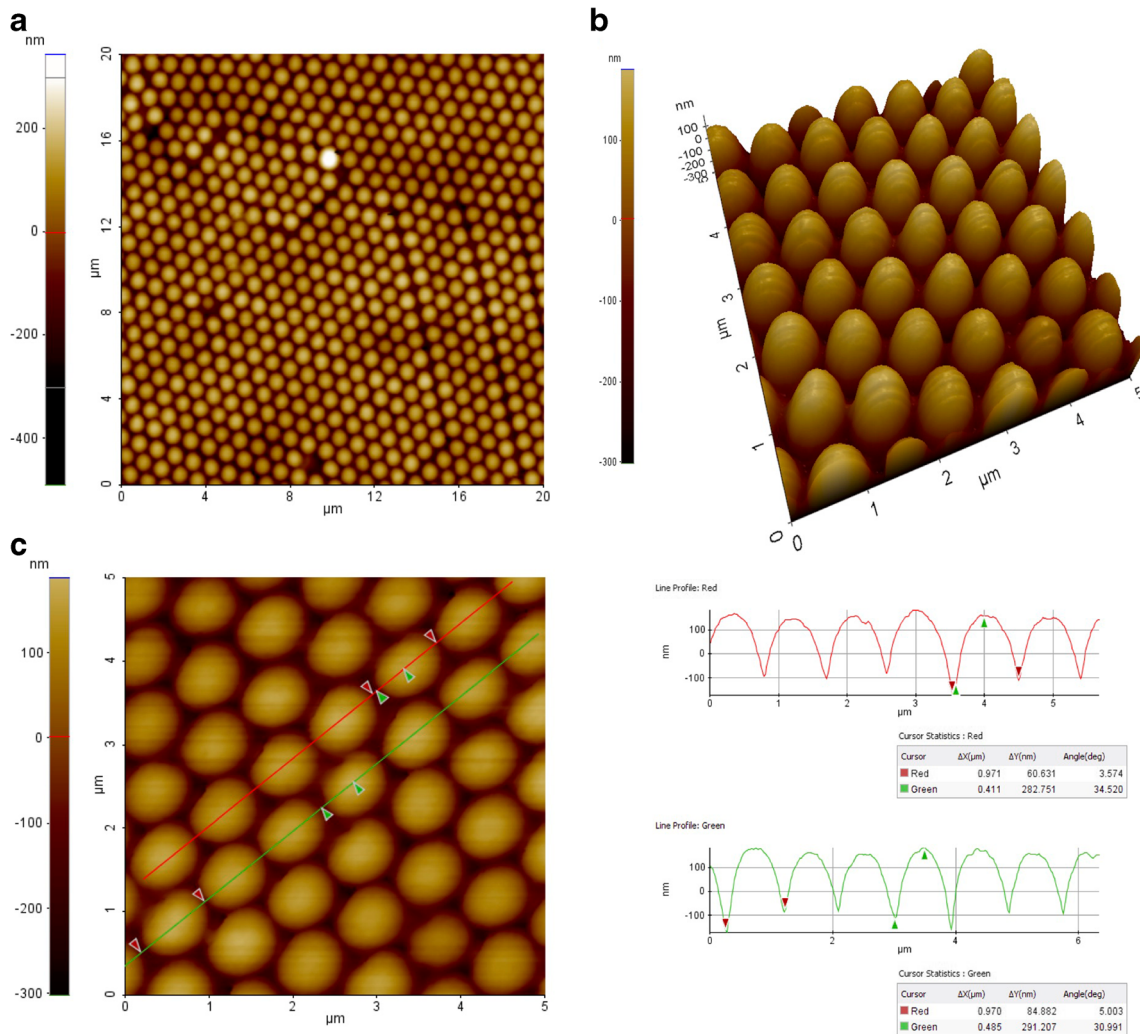


Fig. 6 2D (a), 3D AFM images (b), and line analysis across the red and green lines (c) of AgNDs fabricated using 1000-nm latex particles

wavelength is very close to the excitation wavelength. On the other hand, there was no maximum resonance peak for absorption as seen in Fig. 7a. Similar results were obtained for the FDTD calculated absorption, scattering, and extinction spectra for other fabricated AgNDs. The AgND scattering spectra position is strongly dependent on the latex particle diameter used for the AgND fabrication. When the AgND diameter and height was increased, the AgND scattering wavelength shifts to longer wavelength (see Fig. 7b). As a result, when the diameter of latex particles used for the AgND fabrication are changed, LSPR wavelengths are changed allowing to tune plasmonic properties. Furthermore, the intensity of electromagnetic field enhanced around and on the plasmonic nanostructures. To estimate the E-

field distribution between adjacent AgNDs, FDTD was also used for the E-field calculation. E-field distributions are plotted for AgNDs with experimental excitation wavelength at 785 nm which is a laser line on the Raman spectrometer. Figure 8 shows the E-field distribution (in log scale) between adjacent AgNDs depending on the diameters and heights.

When the latex particles of smaller size were used (Fig. 8 top), the AgNDs exhibited poor E-field intensity between adjacent AgNDs due to shorter LSPR wavelengths compared to the excitation wavelength (785 nm) (see Fig. 7b). However, when the latex particle diameter was increased up to 1000 nm, an increment in the E-field intensity was observed (data not shown). The maximum E-field was obtained between adjacent AgNDs when

Table 1 Results of structural characterization obtained from AFM images

Latex particle diameter	400 nm	600 nm	800 nm	1000 nm	1200 nm	1400 nm	1600 nm
AgND diameter	370 ± 21 nm	519 ± 24 nm	730 ± 46 nm	965 ± 15 nm	1150 ± 24 nm	1362 ± 24 nm	1405 ± 31 nm
AgND height	69 ± 13 nm	102 ± 22 nm	140 ± 18 nm	280 ± 12 nm	348 ± 25 nm	434 ± 36 nm	452 ± 40 nm

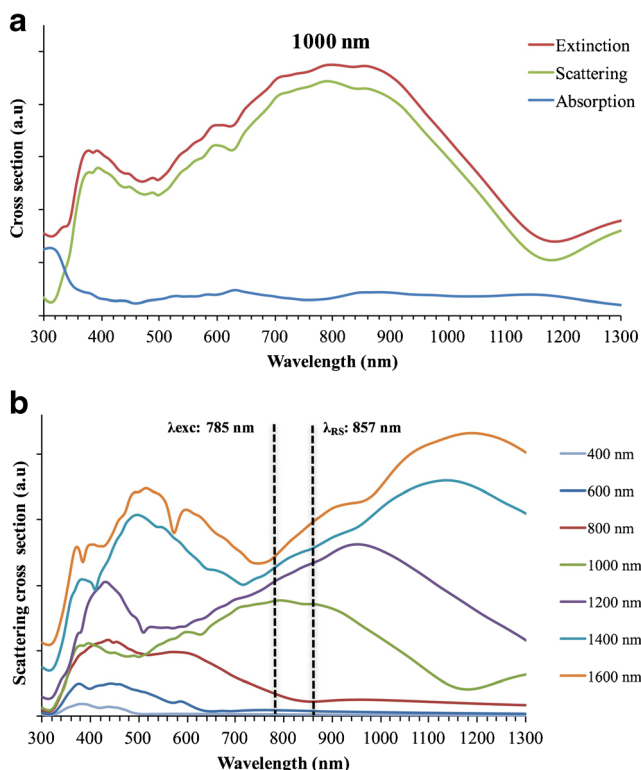


Fig. 7 FDTD calculated scattering, absorption, and extinction cross-sections of the AgNDs fabricated using 1000-nm latex particles (a) and scattering cross-sections of all fabricated AgNDs (b)

the 1000-nm latex particles were used for the AgND fabrication (Fig. 8 middle). This is due to that the wavelength of the calculated scattering spectrum is close to the excitation wavelength that provides the highest E-field. Moreover, as the size of latex particles was increased, a decrease in the intensity of E-field was obtained (Fig. 8 bottom), because the wavelength of calculated scattering spectrum is far from the excitation wavelength which provides poor E-field (Fig. 7b).

Finally, SERS was used for the experimental optical property characterization of the fabricated AgNDs. The SERS spectra were obtained from 4-ATP molecules and used to assess the SERS performance of the fabricated AgNDs. Figure 9 shows the SERS spectra of 4-ATP molecules assembled on the AgNDs (A) and changes in peak intensity at 1080 cm^{-1} for AgNDs having different diameters and heights (B). The different SERS spectra intensities were acquired for AgNDs having different diameters and heights due to the different plasmonic properties. In this study, the intense peak at 1080 cm^{-1} was used to calculate the λ_{RS} and found to be 857 nm as the λ_{exc} is 785 nm. It is well known that the SERS enhancement is maximized when the λ_{LSPR} of plasmonic nanostructures is between λ_{RS} and λ_{exc} . The results confirmed that the maximum SERS intensity was achieved when 1000-nm latex particles were used for the fabrication of AgNDs due to the λ_{LSPR} being between λ_{RS} and λ_{exc} . In the literature, it is commonly referred to as the SERS enhancement factor which is directly proportional to the fourth power of electromagnetic field intensity generated on the plasmonic nanostructures [7, 45] The

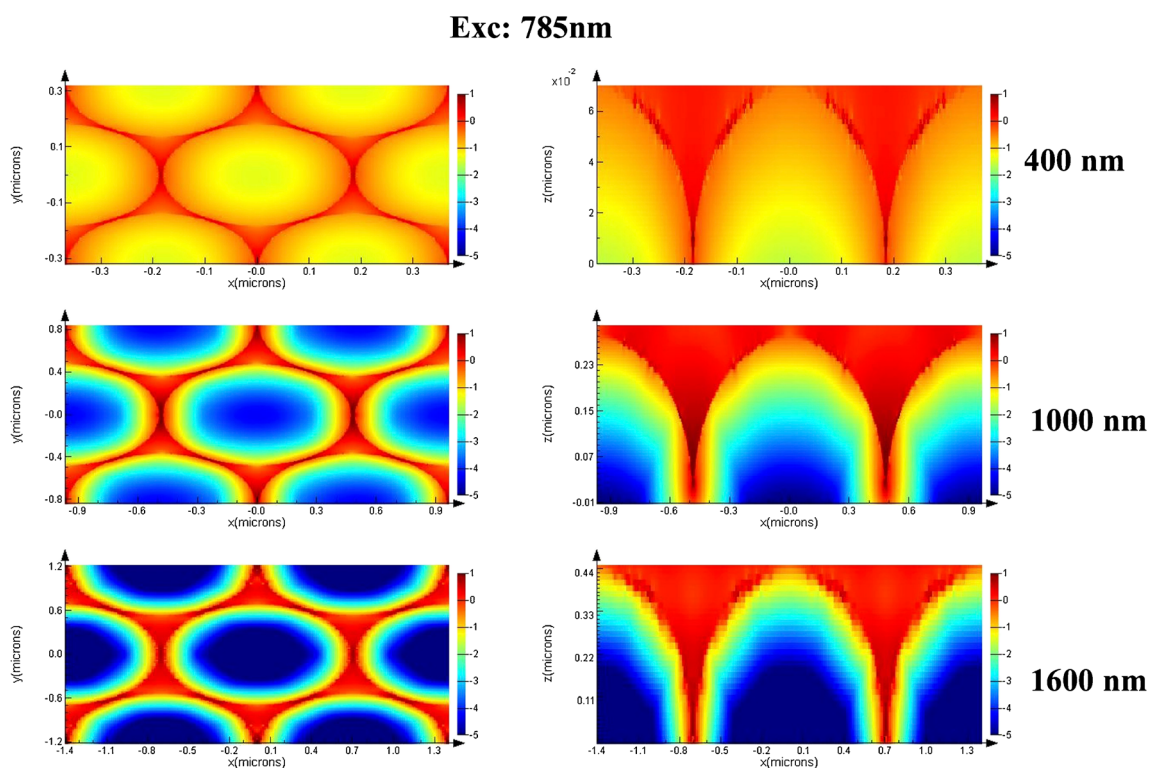
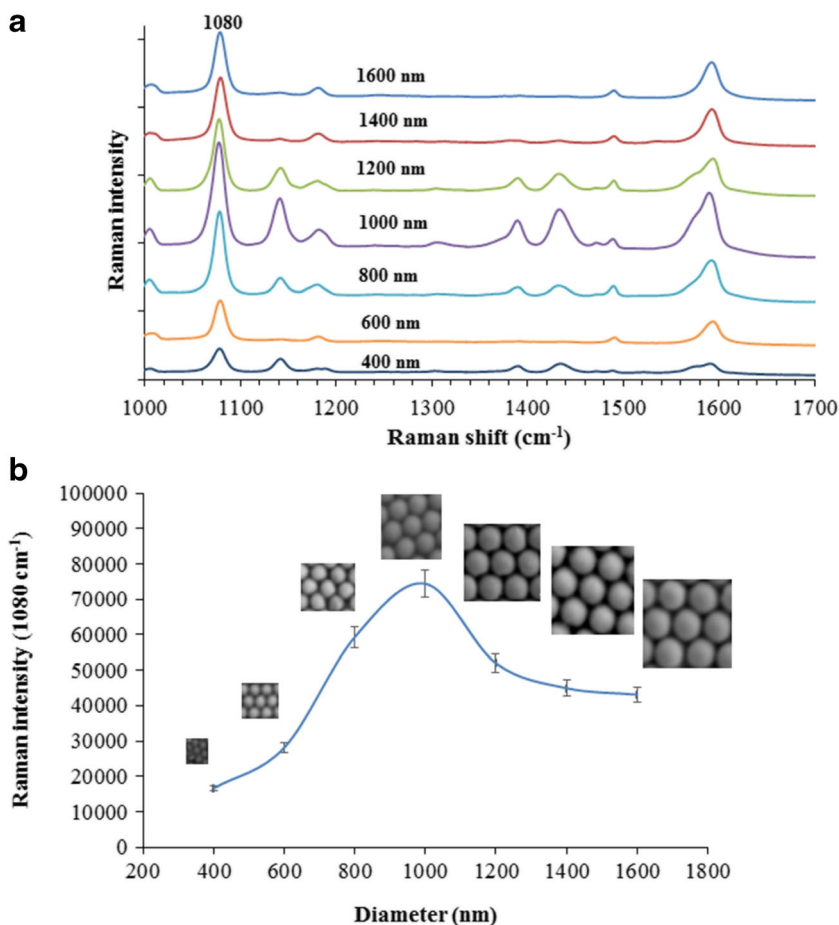


Fig. 8 FDTD calculated E-field distribution-adjacent AgNDs depending on the diameters and heights

Fig. 9 SERS spectra of 4-ATP molecules assembled on AgNDs with different heights and diameters depending on the latex particles used for the AgND fabrication (a), and changes in the SERS intensity of the peak at 1080 cm⁻¹ depending on the AgNDs heights and diameters (b)



maximum SERS activity was also obtained due to having maximum E-field between adjacent AgNDs when the 1000 nm latex particles were used for the fabrication (Fig. 8 middle).

Lastly, the SERS enhancement factor was calculated using rhodamine 6G for the AgNDs having the highest SERS activity. The peak at 1512 cm⁻¹ was chosen to estimate the analytical enhancement factor (AEF) of the AgNDs. Solution (0.1 M and 1.0 × 10⁻⁶ M) of rhodamine 6G was used to obtain bulk

Raman and SERS spectra, respectively. The AEF was calculated by using the formula $I_{SERS}/I_{RS} \times C_{RS}/C_{SERS}$ [49]. Figure 10 shows the comparison of Raman spectrum of rhodamine 6G and SERS spectrum of rhodamine 6G dropped on AgNDs fabricated using 1000-nm latex particles.

The SERS spectra intensity ratio and the concentration factor were 60.5 and 1.0 × 10⁵, respectively. The maximum AEF was found to be 6.05 × 10⁶ from this formulation. In addition,

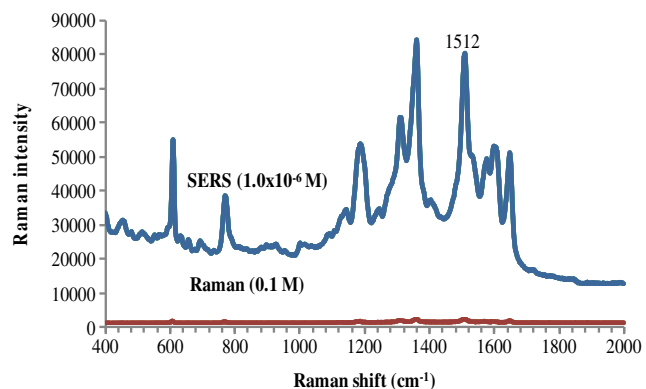


Fig. 10 Bulk Raman and SERS spectra obtained from the solution of rhodamine 6G (0.1 M and 1.0 × 10⁻⁶ M) dropped on a CaF₂ slide and AgNDs

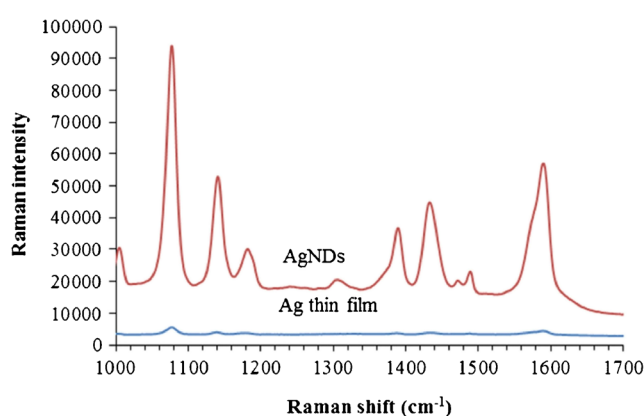


Fig. 11 Comparison of SERS spectra of 4-ATP molecules assembled on AgNDs and Ag thin film

the AgNDs having the highest SERS performance was compared to the Ag thin film surface. Approximately two orders of magnitude improvement in the SERS activity on the AgNDs were observed (Fig. 11) due to the intense E-field generated between adjacent AgNDs.

Conclusions

In conclusion, we reported a novel method to fabricate AgNDs having tunable plasmonic properties by changing of heights and diameters of AgNDs. The latex particles with different diameters were used to prepare PDMS nanovoids with different depths and diameters that were used as a template for the fabrication of AgNDs having different heights and diameters with the electrochemical deposition of Ag. The experimental and theoretical results demonstrated that the SERS activity of AgNDs was strongly dependent on the heights and diameters of the structures. The maximum SERS enhancement was obtained (AEF: 6.05×10^6) with the latex particles having 1000 nm diameter used for the fabrication of AgNDs due to the highest E-field distributions between the adjacent AgNDs and the presence of AgNDs λ_{LSPR} between λ_{exc} and λ_{RS} . The fabricated AgNDs having the highest SERS enhancement can be used for SERS-based detection and identification of chemical and biological structures.

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