

A Fast Method of Calculating Diffraction Loss Between Two Facing Transducers

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Abstract—A fast method of calculating the diffraction loss between two facing circular ultrasonic transducers of unequal size is presented. This problem is directly applicable for minimization of diffraction loss in acoustic lens design. Graphs for amplitude and phase are presented that can be used to design lenses with the optimal transducer size for minimum diffraction loss. The theory is extended to include the diffraction loss determination in anisotropic materials. The results are in good agreement with previous experimental and theoretical results of the equal transducer size case. The effect of diffraction on pulsed excitation is also treated.

I. INTRODUCTION

ACOUSTIC FIELDS generated by circular or rectangular shaped acoustic transducers in continuous as well as pulsed wave excitation cases have been obtained theoretically as well as experimentally. Zemanek [1] has presented the acoustic field patterns for a circular transducer in the near field for an isotropic propagation medium. He has calculated the pressure data by double numerical integration of the exact integral solution. Lockwood and Willette [2] have introduced a faster solution method for the same problem by use of the Fourier transform of the impulse response [3]. Beaver [4] investigated the nearfield pulse response of circular radiators. Harris [5] reviewed the theoretical approaches used in solving the problem. Several authors [6]–[8] have also considered the problem under slightly different conditions. A recent paper presents theoretical and experimental pressure fields of an axisymmetric transducer [9].

Diffraction loss for a transducer facing a planar reflector as a function of the distance between the reflector and the transducer is of considerable interest [10] and it is thoroughly investigated. This problem is especially important in pulse-echo attenuation measurements. Papadakis [11]–[13] generalized the diffraction loss calculation to anisotropic materials by introducing correction terms as given by Waterman [16]. Gitis and Khimunin [15] gave a review of the work up to that time. The diffraction loss generally increases as the distance between the transmitter and receiver increases. The loss is zero when the distance is zero. The loss function has some maxima and minima in the near field, but it increases monotonically in the Fresnel zone and in the far-field.

On the other hand, the diffraction loss for the unequal size transducers facing each other cannot be found in the literature in a concise manner. This case is particularly important for the acoustic lens design as used in scanning acoustic microscopes [17] at relatively high frequencies. Typical acoustic lenses are made of a sapphire rod with a spherical lens cavity on one end and a circular transducer on the other. Acoustic attenuation losses in the liquid medium impose the condition that the radius of the acoustic lens be very small. If the size of the lens pupil is made small, only a fraction of incident acoustic energy will be useful for focusing. The resulting loss will be called diffraction loss. Moreover, reducing the size of the sapphire rod proportionately is not possible for practical reasons. The rods in length less than 1 mm are fragile and introduce serious handling problems. To keep the signal to noise ratio of the acoustic microscope system high, the diffraction loss in this long propagation distance must be minimized. The problem in this case is to find the optimum size of the transducer to give the minimum diffraction loss. It is possible to solve this problem by conventional methods [11]. Such a solution method would involve calculation of amplitude and phase of the field pattern at some distance and integrating it over the transducer extent to find the transducer output voltage. The calculation must be repeated for a number of different distances for optimization purposes. However, this method requires considerable amount of computer time and the results are with questionable accuracy. In this paper we will introduce a new and easy way of calculating the diffraction loss for such a problem. The results of the calculations are presented in a manner that will simplify the design procedure greatly. We will also introduce an approximate technique to calculate the diffraction loss in anisotropic materials.

II. THEORY

Using reciprocity theorem, Kino [18] and Auld [19] introduced a general scattering formula that relates the scattering coefficient at the electrical terminals of an acoustic transducer to acoustic field quantities around the flaw. Using this formula along with some approximations it is possible to obtain some closed form expressions. Subsequently, a backscattering formula was derived [20] for calculating the response of a transducer used in pulse-echo mode facing a flaw. A similar formula can be easily

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derived for two transducers facing each other as follows: We consider two transducers, one used as transmitter and the other as the receiver as shown in Fig. 1. The Kino-Auld formula applies to this case directly. With the notation of Auld it can be stated as

$$\delta\Gamma = (1/4P) \oint_{S_F} (\mathbf{v}_1 \cdot \mathbf{T}_2 - \mathbf{v}_2 \cdot \mathbf{T}_1) \cdot \hat{\mathbf{n}} dS \quad (1)$$

where \mathbf{v} is the particle velocity vector, \mathbf{T} is the stress tensor, $\hat{\mathbf{n}}$ is the inward directed normal to the surface S_F surrounding the scatterer. The field quantities with subscript 1 are obtained when the left-hand side (LHS) transducer is excited with incident power P in the absence of scatterer and those with subscript 2 are obtained when the right-hand side (RHS) transducer is excited with the same power in the presence of the scatterer. S_F is a closed surface surrounding the scatterer, $\delta\Gamma$ is the change of the electrical transmission coefficient due to the presence of scatterer.

We assume that the scatterer consists of a highly absorbing material with the same impedance as the propagation medium, therefore all the acoustic energy incident on it will be absorbed and nothing will be reflected. The scatterer is infinitely thin and planar. The coordinate system is selected such that $z = 0$ plane is coincident with the scatterer. The surface S_F is selected to be very close to the scatterer. For solution 1 (no scatterer, LHS transducer excited) we have the same field quantities on both sides of S_F :

$$\begin{aligned} \text{LHS of } S_F: \mathbf{v}_1 &= \mathbf{v}^+ \\ \mathbf{T}_1 &= \mathbf{T}^+ \\ \text{RHS of } S_F: \mathbf{v}_1 &= \mathbf{v}^+ \\ \mathbf{T}_1 &= \mathbf{T}^+ \end{aligned}$$

For solution 2 (with scatterer, RHS transducer excited) we have vanishing field quantities on the LHS of S_F :

$$\begin{aligned} \text{LHS of } S_F: \mathbf{v}_2 &= 0 \\ \mathbf{T}_2 &= 0 \\ \text{RHS of } S_F: \mathbf{v}_2 &= \mathbf{v}^- \\ \mathbf{T}_2 &= \mathbf{T}^- \end{aligned}$$

where the superscripts show the direction of propagation of waves as well as the source of excitation. “+” and “-” superscripts refer to waves propagating in $+z$ and $-z$ direction, and excited by LHS and RHS transducers, respectively. Since S_F is parallel to $z = 0$ plane, $\hat{\mathbf{n}} = \mathbf{a}_z$ and $dS = dx dy$. Moreover, the transmission coefficient for solution 2 is zero. Therefore, (1) can be written as

$$-\Gamma = (1/4P) \oint_{S_F} (\mathbf{v}^- \cdot \mathbf{T}^+ - \mathbf{v}^+ \cdot \mathbf{T}^-) \cdot \hat{\mathbf{n}} dS \quad (2)$$

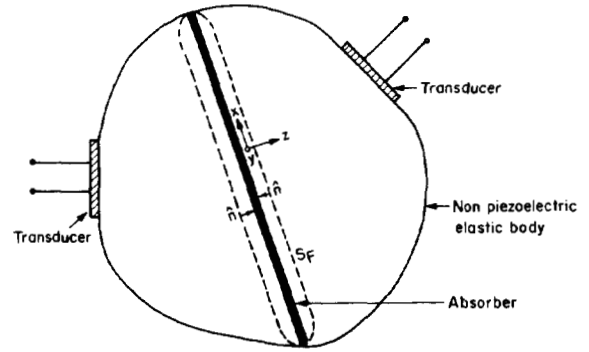


Fig. 1. Scattering geometry used in formulation.

where Γ is the electrical transmission coefficient from one transducer to the other in the absence of scatterer. This equation can be written more explicitly in terms of components of vectors and tensors as

$$-\Gamma = (1/4P) \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} (\mathbf{v}_x^- \mathbf{T}_{zx}^+ + \mathbf{v}_y^- \mathbf{T}_{zy}^+ + \mathbf{v}_z^- \mathbf{T}_{zz}^+ - \mathbf{v}_x^+ \mathbf{T}_{zx}^- - \mathbf{v}_y^+ \mathbf{T}_{zy}^- - \mathbf{v}_z^+ \mathbf{T}_{zz}^-) dx dy \quad (3)$$

This equation is the same as [20, (3)] with different interpretation of superscripts. Hence the rest of the derivation is the same. The result for a homogeneous and isotropic propagation medium is

$$\begin{aligned} \Gamma &= (1/8\pi^2\omega P) \left\{ c_{11}k_0^2 \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} k_z \Phi^-(k_x, k_y) \right. \\ &\quad \cdot \Phi^+(-k_x, -k_y) dk_x dk_y \\ &\quad + c_{44} \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} k_z' \\ &\quad \cdot [\Psi_x^-(k_x, k_y) \Psi_y^-(k_x, k_y) \Psi_z^-(k_x, k_y)] \\ &\quad \cdot \begin{bmatrix} k_y^2 + k_z'^2 & -k_x k_y & k_x k_z' \\ -k_x k_y & k_x^2 + k_z'^2 & k_y k_z' \\ k_x k_z' & k_y k_z' & k_x^2 + k_y^2 \end{bmatrix} \\ &\quad \cdot \left. \begin{bmatrix} \Psi_x^+(k_x, k_y) \\ \Psi_y^+(k_x, k_y) \\ \Psi_z^+(k_x, k_y) \end{bmatrix} dk_x dk_y \right\} \quad (4) \end{aligned}$$

where c_{11} and c_{44} are the elastic constants [21] of the isotropic medium; ω is the operating frequency; P is the incident power; Φ and Ψ are the Fourier transforms (hence angular spectra) of the scalar and vector potentials of the particle velocity field at $z = 0$ plane. k_x and k_y are the wave vector components in x and y directions. k_z and k_z' are written in terms of the wave numbers of longitudinal

(k_0) and shear waves (k'_0) as

$$k_z = (k_0^2 - k_x^2 - k_y^2)^{1/2}$$

$$k'_z = (k_0'^2 - k_x^2 - k_y^2)^{1/2}.$$

Equation (4) expresses the transmission coefficient in terms of the angular spectra of scalar and vector potentials at a plane.

If we consider longitudinal waves only, (4) reduces to

$$\Gamma = (c_{11} k_0^2 / 8\pi^2 \omega P) \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} k_z \Phi^-(k_x, k_y) \cdot \Phi^+(-k_x, -k_y) dk_x dk_y \quad (5)$$

where Φ^+ and Φ^- are the angular spectra of the acoustic waves at $z = 0$ plane generated by the LHS and RHS transducers, respectively. Equation (5) is a general formula that applies to two transducers. The $z = 0$ plane could be selected at any convenient location. This expression can be reduced to that given by Johnson and Devaney [22] except for the constant factors.

A. Diffraction Loss for Isotropic Case

We can now return to the diffraction loss problem. Suppose that we have two longitudinal wave circular transducers of radii a_1 and a_2 . The transducers are located coaxially and facing each other at a distance d . The coordinate axes are selected as shown in Fig. 2. Assuming piston type transducers the scalar potentials, ϕ_1 and ϕ_2 , at the plane of each transducer can be written as

$$\phi_1(0) = A_1 \text{circ} [(x^2 + y^2)^{1/2} / a_1]$$

$$\phi_2(d) = A_2 \text{circ} [(x^2 + y^2)^{1/2} / a_2]$$

where

$$\text{circ}(r) = \begin{cases} 1 & r \leq 1 \\ 0 & r > 0 \end{cases}$$

Since

$$\Phi(k_x, k_y) = \int \int_{-\infty}^{+\infty} \phi(x, y) \exp[-j(k_x x + k_y y)] dx dy$$

the angular spectra at the same planes are [23]

$$\Phi_1(0) = 4a_1^2 A_1 \text{jinc} [(a_1/\pi)(k_x^2 + k_y^2)^{1/2}]$$

$$\Phi_2(d) = 4a_2^2 A_2 \text{jinc} [(a_2/\pi)(k_x^2 + k_y^2)^{1/2}]$$

where $\text{jinc}(x) = J_1(\pi x)/2x$ and J_1 is the first order Bessel function of the first kind. To be able to apply (5) angular spectra must be specified at the same plane. Propagating angular spectrum from one plane to the other is taken care of by a simple exponential phase factor [23], [24]:

$$\phi_2(0) = 4a_2^2 A_2 \text{jinc} [(a_2/\pi)(k_x^2 + k_y^2)^{1/2}] \exp(-jk_z d).$$

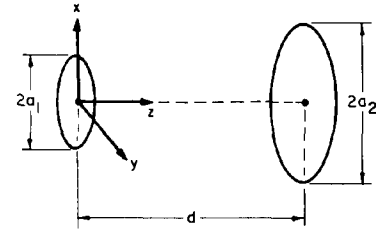


Fig. 2. Geometry and coordinate system for circular coaxial transducers separated by distance d .

Applying (5) results in

$$\Gamma = \frac{2c_{11} k_0^2 a_1^2 a_2^2 A_1 A_2}{\pi^2 \omega P} \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} k_z \exp(-jk_x d) \cdot \text{jinc} [(a_1/\pi)(k_x^2 + k_y^2)^{1/2}] \cdot \text{jinc} [(a_2/\pi)(k_x^2 + k_y^2)^{1/2}] dk_x dk_y \quad (6)$$

Due to the circular symmetry the double integral of (6) reduces to a single integral:

$$\Gamma = \frac{4c_{11} k_0^2 a_1^2 a_2^2 A_1 A_2}{\pi \omega P} \int_0^{k_0} k_z^2 \exp(-jk_z d) \cdot \text{jinc} [(a_1/\pi)(k_0^2 - k_z^2)^{1/2}] \cdot \text{jinc} [(a_2/\pi)(k_0^2 - k_z^2)^{1/2}] dk_z \quad (7)$$

where the evanescent fields are neglected. Equation (7) can be rewritten as an inverse Fourier transform operation:

$$\Gamma(d) = \frac{4c_{11} k_0^2 a_1^2 a_2^2 A_1 A_2}{\pi \omega P} F^{-1} \left\{ k^2 \text{jinc} \left(\frac{a_1}{\pi} \sqrt{k_0^2 - k^2} \right) \cdot \text{jinc} \left(\frac{a_2}{\pi} \sqrt{k_0^2 - k^2} \right) \text{rect}(k/k_0 - 1/2) \right\} \Big|_{x=d} \quad (8)$$

where F^{-1} is the inverse Fourier transform operator mapping from k -domain to x -domain, and

$$\text{rect}(k) = \begin{cases} 1 & \text{if } |k| < 1/2 \\ 0 & \text{if } |k| > 1/2 \end{cases}$$

If we assume transducers with zero conversion loss, we can relate the incident power and other parameters as

$$P = c_{11} k_0^3 a_1^2 A_1^2 / \omega = c_{11} k_0^3 a_2^2 A_2^2 / \omega.$$

Hence (8) reduces to

$$\Gamma(d) = \frac{4a_1 a_2}{\pi k_0} F^{-1} \left\{ k^2 \text{jinc} \left(\frac{a_1}{\pi} \sqrt{k_0^2 - k^2} \right) \cdot \text{jinc} \left(\frac{a_2}{\pi} \sqrt{k_0^2 - k^2} \right) \cdot \text{rect}(k/k_0 - 1/2) \right\} \Big|_{x=d} \quad (9)$$

Equation (9) expresses the transmission coefficient as a function of distance between the two transducers in the form of a one-dimensional Fourier transformation. The diffraction loss, L , can be easily deduced from $L(d) = -20 \log |\Gamma(d)|$.

B. Diffraction Loss for Anisotropic Case

Computing the propagation of bounded beams in anisotropic media is in general involved. For this purpose, angular spectrum method can be employed [25]. Along or close to pure mode directions approximate methods simplify the problem greatly. To include anisotropy we assume that k_r is small and following Papadakis [11] we will replace k_0 by $k_0(1 + b\theta^2)$ where θ is the deviation angle of the k vector from z axis and b is the anisotropy factor as defined by Waterman. This approximation is valid even in the near field as long as θ^4 term is negligible. For completeness we repeat the expressions for anisotropy parameter, b for various crystals and orientations: $b = (c_{11} - c_{12} - 2c_{44})(c_{11} + c_{12})/[2c_{11}(c_{11} - c_{44})]$ for cubic system [100] propagation; $b = 2(2c_{44} + c_{12} + c_{11})(c_{11} + 2c_{12} + c_{44})/[3(c_{12} + c_{44})(c_{11} + 2c_{12} + 4c_{44})]$ for cubic system [111] propagation; $b = (c_{33} - c_{13} - 2c_{44})(c_{33} + c_{13})/[2c_{33}(c_{33} - c_{44})]$ for hexagonal or tetragonal system c -axis, or trigonal system three-fold axis propagation.

Note that, for two-fold symmetry the $b\theta^2$ formulation above does not apply, even though it may be a pure mode direction. With $k_r^2 = k_x^2 + k_y^2$ and for k_r small, we may write

$$k_r^2 + k_z^2 \approx k_0^2(1 + b(k_r/k_0)^2)^2 \quad (10)$$

This equation can be rearranged to give approximately

$$k_r^2(1 - 2b) + k_z^2 \approx k_0^2.$$

Hence

$$k_r \approx (k_0^2 - k_z^2)^{1/2}/(1 - 2b)^{1/2}.$$

Therefore (7) must be changed to

$$\begin{aligned} \Gamma &\approx \frac{4a_1a_2}{\pi k_0} \int_0^{k_0} k_z^2 \exp(-jk_z d) \\ &\cdot \text{jinc}\left(\frac{a_1}{\pi\sqrt{1-2b}} \sqrt{k_0^2 - k_z^2}\right) \\ &\cdot \text{jinc}\left(\frac{a_2}{\pi\sqrt{1-2b}} \sqrt{k_0^2 - k_z^2}\right) dk_z \quad (11) \end{aligned}$$

It is seen that effect of anisotropy is the same as changing the dimensions of the transducers. In other words, the diffraction loss will be the same for the following two cases:

- Isotropic medium, circular transducers of size a_1 and a_2 separated by d .
- Anisotropic medium, circular transducers of size $a_1/(1 - 2b)^{1/2}$ and $a_2/(1 - 2b)^{1/2}$ separated by d .

One should note that above result is not valid in the near field if the θ^4 term is no longer negligible.

C. Pulsed Excitation

The formula is valid for continuous wave signals, but it can be dependably used for pulsed systems where the pulse contains several cycles. For wide band systems, Fourier analysis can be easily used to find the pulse response due to diffraction. Suppose that the input pulse can be represented by a time function, $g(t)$. Suppose also that the frequency spectrum of this time function is $G(\omega)$ with $G(\omega) = F\{g(t)\}$. If the transducers can be assumed infinite bandwidth, the pulse obtained at the other transducer, $h(t)$, can be written as

$$h(t) = F^{-1}\{G(\omega)\Gamma(\omega)\} \quad (12)$$

where $\Gamma(\omega)$ is the complex function that gives the transmission coefficient as a function of frequency.

III. RESULTS

Evaluation of (9) requires the values of first order Bessel functions. Bessel function can be calculated accurately and relatively fast using recurrence relations [26]. The inverse Fourier transformation is done by the fast Fourier transform (FFT) algorithm [27]. Obviously, one must pay attention to aliasing effects during FFT operation. Because the function inside the brackets of (9) is nonzero only within an interval, the sampling on the function can be done to include the entire FFT input range. The number of points in the FFT must be large enough to reduce accuracy loss due to aliasing.

It is convenient to plot the diffraction loss as a function of normalized separation distance. A series of curves were obtained for various values of a_1 and a_2 . It was seen that the curves corresponding to different values of a_1 are barely distinguishable from each other as long as a_2/a_1 ratio remains the same. This simplifies the presentation of results. One set of curves is applicable to almost all cases. Fig. 3 and Fig. 4 are the plots of the results. The horizontal axis is the distance between the transducers and it is normalized with respect to a_1^2/λ , where λ is the wavelength in the propagation medium. The normalization of the vertical axis is achieved with respect to $a_2/a_1 = 1$ curve at $d = 0$ where the diffraction loss is zero. At $d = 0$ the calculated results for diffraction loss agree with the geometrical loss of $20 \log(a_1/a_2)$ for $a_2 < a_1$, and $20 \log(a_2/a_1)$ for $a_1 < a_2$. The curves shown are for $a_1 = 10\lambda$ but they are nearly independent of the value of a_1 except when a_1 is very small. We have used a 8196 point FFT in calculating the given curves¹. The program had to be written in FORTRAN 77 due to the presence of complex numbers. The calculations took about 3 min per curve on an IBM/XT computer with 8087 numerical coprocessor.

Since changing the frequency and changing the separation

¹Numerical results presented in [20, Fig. 4] do not agree with our present results, due to an error in numerical calculations there. With the error corrected same results are obtained.

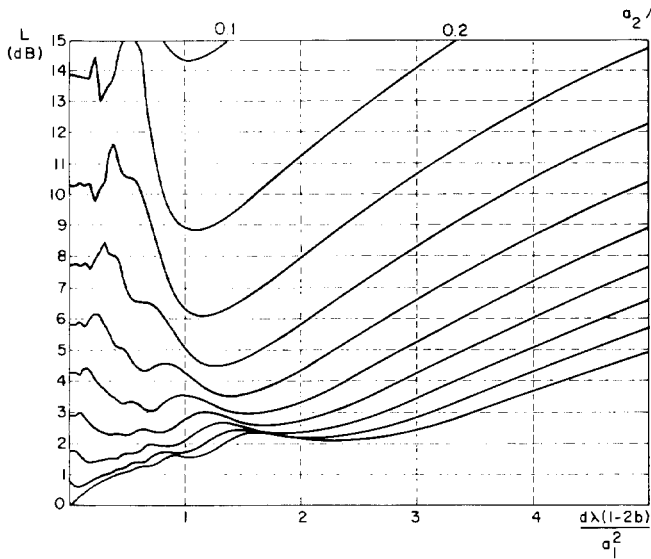


Fig. 3. Diffraction loss between circular transducers of radii a_1 and a_2 ($a_2 < a_1$) separated by d in anisotropic medium with anisotropy parameter b .

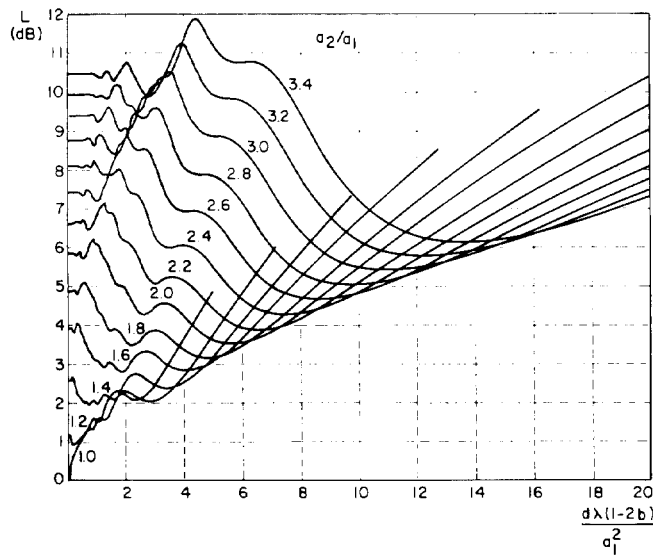


Fig. 4. Diffraction loss between circular transducers of radii a_1 and a_2 ($a_2 > a_1$) separated by d in anisotropic medium with anisotropy parameter b .

ration are equivalent, the same set of curves can be used for pulse response determination. In this case horizontal axis of Figs. 3 and 4 becomes the inverse frequency axis, and curves shown become $\Gamma(1/\omega)$ of (12). One also needs the phase of the transmission coefficient for this purpose. Fig. 5 and Fig. 6 are the calculated excess phase curves. The phase curves start at zero and approach $\pi/2$ asymptotically. They are pretty smooth in the far field meaning that there will be very small pulse distortion. In the near field and especially when the ratio of transducers is large, the phase curves lose the smoothness thus causing pulse distortion.

For the case $a_1 = a_2$ the problem can be reduced to a single transducer geometry with a perfect and parallel re-

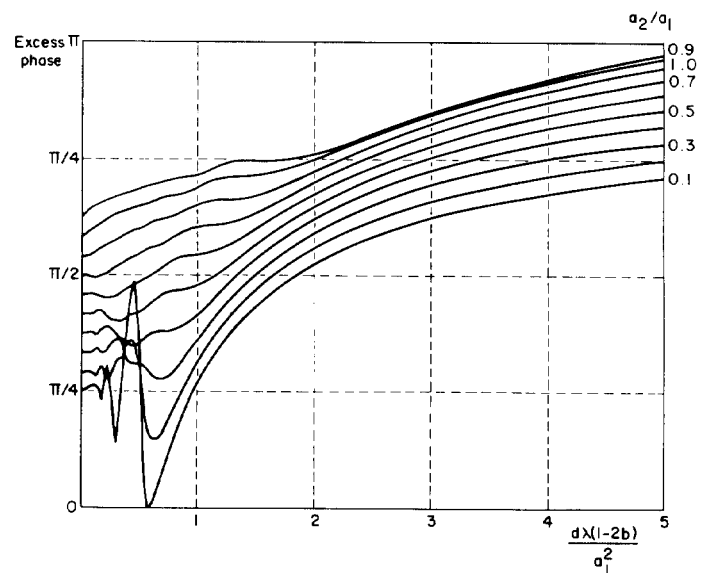


Fig. 5. Excess phase of transmission coefficient between circular transducers of radii a_1 and a_2 ($a_2 < a_1$) separated by d in anisotropic medium with anisotropy parameter b . Curves are displaced from each other vertically for clarity.

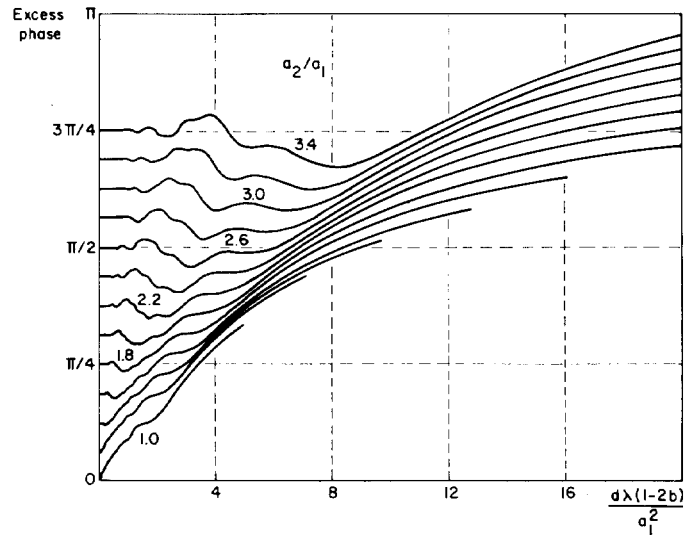


Fig. 6. Excess phase of transmission coefficient between circular transducers of radii a_1 and a_2 ($a_2 > a_1$) separated by d in anisotropic medium with anisotropy parameter b . Curves are displaced from each other vertically for clarity.

flector at a distance $d/2$. For this case, given amplitude and phase curves are in good agreement with previous calculations and experimental results [11], [12].

For the anisotropic case the only thing that needs to be changed is the scaling of the horizontal axis. In this case horizontal axis label is changed to $d\lambda(1 - 2b)/a_1^2$. Therefore, we may add one more case to the equivalent diffraction loss cases mentioned in the previous section: anisotropic medium, circular transducers of size a_1 and a_2 separated by $d/(1 - 2b)$.

This result is in complete agreement with the results of

Papadakis [11] as well as Cohen and Gordon [14] for the case $a_1 = a_2$. If anisotropy factor b is positive the separation between the transducers can be increased without changing the diffraction loss. On the other hand, if b is negative the separation should be reduced to keep the same diffraction loss.

Inspection of Figs. 3 and 4 indicates that except when the values of a_1 and a_2 are very close to each other, the minimum diffraction loss is achieved when the two transducers are separated by a finite distance. This distance is slightly higher than the Fresnel distance ($a^2/\lambda(1-2b)$) of the larger transducer. This distance is at a point where the acoustic field produces a waist [1]. On the other hand, for $a_2/a_1 = 0.7$ the diffraction loss remains nearly the same at about 2.5 dB when d is less than $2a_1^2/\lambda(1-2b)$. In all cases, when the separation distance gets very large, the diffraction loss increases by 6 dB per doubling of distance.

As an example of use of the plots consider an acoustic lens design at 2 GHz. The radius of the lens cavity is to be 40 μm on one side of a 1 mm long sapphire rod. With 50° half-opening angle the pupil radius becomes 30.6 μm . The problem is the determination of optimal transducer size for minimum diffraction loss. With $a_1 = 30.6 \mu\text{m}$, $\lambda = 5.55 \mu\text{m}$, $d = 1000 \mu\text{m}$ and $b = 0.16$ (for sapphire [21]) we have $d\lambda(1-2b)/a_1^2 = 4.03$. Inspection in Fig. 4 indicates that minimum diffraction loss is achieved when $a_2/a_1 = 1.4$, or $a_2 = 43 \mu\text{m}$. For this case diffraction loss is about 2.5 dB. The same problem in quartz ($\lambda = 3.18$, $b = -0.23$, $d\lambda(1-2b)/a_1^2 = 4.97$) results in a transducer radius of 49 μm and a loss of 3 dB. If one uses a 2-mm long sapphire rod, optimum transducer size and diffraction loss become 67 μm and 4.2 dB, respectively. In all cases, the total diffraction loss in the acoustic lens element will be twice the found values because of two-way propagation.

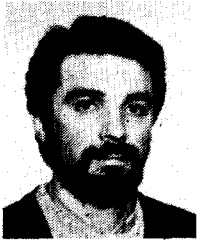
Note that in the acoustic lens design, minimization of diffraction loss may not be the only criterion. If uniform illumination of lens is desired for the purpose of higher resolution, one may deviate from the transducer sizes given above at the cost of higher diffraction loss.

IV. CONCLUSION

We have presented a fast method of calculating diffraction loss between two transducers in isotropic or anisotropic media along or close to pure mode directions. Given graphs are in complete agreement with previous theoretical and experimental results for the limiting case of equal transducer sizes. They enable the determination of diffraction loss and excess phase between two coaxial circular transducers or of optimum transducer size for minimum diffraction loss. The same graphs can be used for predicting the pulse response. The theory developed is general: the transducer shape is not limited to circular geometry; one can easily adopt other transducer shapes. The plots given in this paper make the design of acoustic lenses to be used in scanning acoustic microscopes a simple task.

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